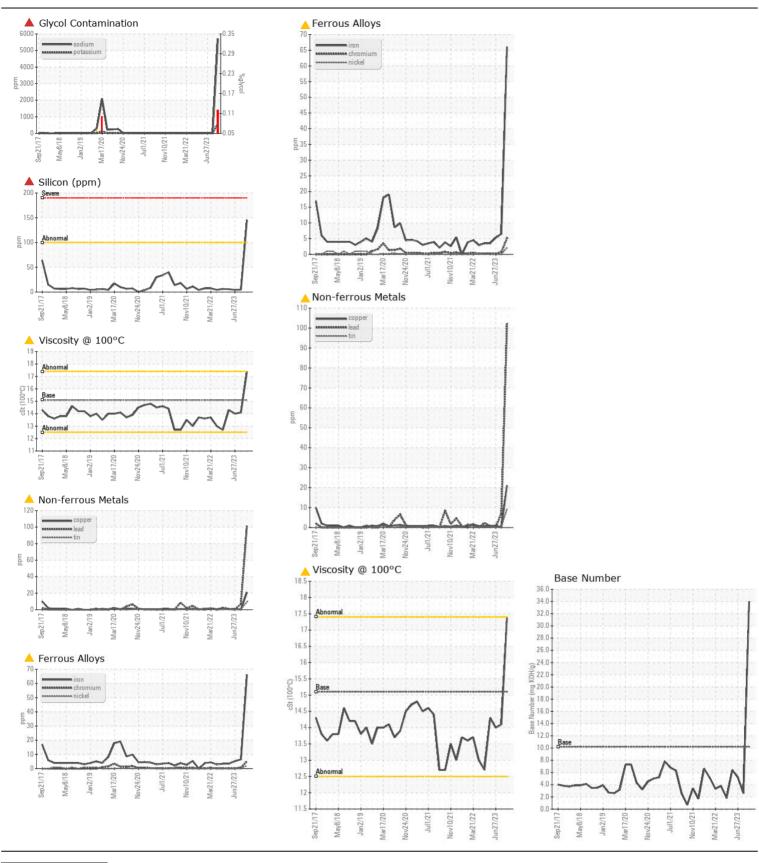
**WEAR** CONTAMINATION **FLUID CONDITION**  **ABNORMAL SEVERE ABNORMAL** 

(ML7006) 2687C

Component Natural Gas Engine

PETRO CANADA DURON GEO LD 15W40 (36 C	QTS)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you check for the source of the coolant leak. Check for low coolant level. We recommend an early resample to monitor this condition.	Sample Number		Client Info	21111071011	PCA0101762	PCA0095834	PCA0095830
	Sample Date		Client Info		28 Feb 2024	28 Aug 2023	27 Jun 2023
	Machine Age	hrs	Client Info		17254	16063	15545
	Oil Age	hrs	Client Info		1191	518	1759
	Filter Age	hrs	Client Info		1191	518	1759
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>50	<b>△</b> 66	6	5
Cylinder, crank, or cam shaft wear is indicated. Bearing and/or bushing wear is indicated.	Chromium	ppm	ASTM D5185m	>4	<u>^</u> 5	<1	<1
	Nickel	ppm	ASTM D5185m	>2	2	0	0
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>9	<u> </u>	2	2
	Lead	ppm	ASTM D5185m		<u> </u>	7	<1
	Copper	ppm	ASTM D5185m		<u> </u>	0	1
	Tin	ppm	ASTM D5185m	>4	<u> </u>	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION  Sodium and/or potassium levels are high. Test for glycol is positive. Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m		<b>145</b>	5	4
	Potassium	ppm	ASTM D5185m	>20	<u>▲</u> 622	1	<1
	Water		WC Method	>0.1	NEG	NEG	NEG
	Glycol	%	*ASTM D2982		▲ 0.12		
	Soot %	%	*ASTM D7844		0.1	0.1	0.2
	Nitration	Abs/cm	*ASTM D7624		25.9	11.4	9.3
	Sulfation	Abs/.1mm	*ASTM D7415		30.3	26.3	21.8
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML . O. 1	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	50	<u>^</u> 5708	14	7
The oil viscosity is higher than normal. The oil is no longer serviceable.	Boron	ppm	ASTM D5185m		30	8	13
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		300	51	55 <1
	Manganese	ppm	ASTM D5185m		2	<1 500	
	Magnesium Calcium	ppm	ASTM D5185m ASTM D5185m		563 1568	599 1704	640 1491
	Phosphorus	ppm	ASTM D5185m		857	781	782
	Zinc	ppm	ASTM D5185m		1019	1018	1031
	Sulfur	ppm	ASTM D5185m		2856	3166	3235
	Oxidation	Abs/.1mm	*ASTM D3163111		21.5	23.7	18.6
	Base Number (BN)		ASTM D7414 ASTM D2896		34.0	2.6	5.2
	Visc @ 100°C	cSt	ASTM D2090		34.0 ▲ 17.4	14.1	14.0
	V130 @ 100 C	COL	MOTIVI D440	10.1	<u></u>	17.1	14.0







Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0101762 Lab Number : 06104051

Unique Number : 10902281

Received : 29 Feb 2024 Tested Diagnosed

:01 Mar 2024 : 02 Mar 2024 - Don Baldridge

241 Vanco Mill Rd Henderson, NC US 27537 Contact: Cameron King

Test Package : FLEET ( Additional Tests: Glycol ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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