WEAR CONTAMINATION FLUID CONDITION

NORMAL

ABNORMAL

NORMAL

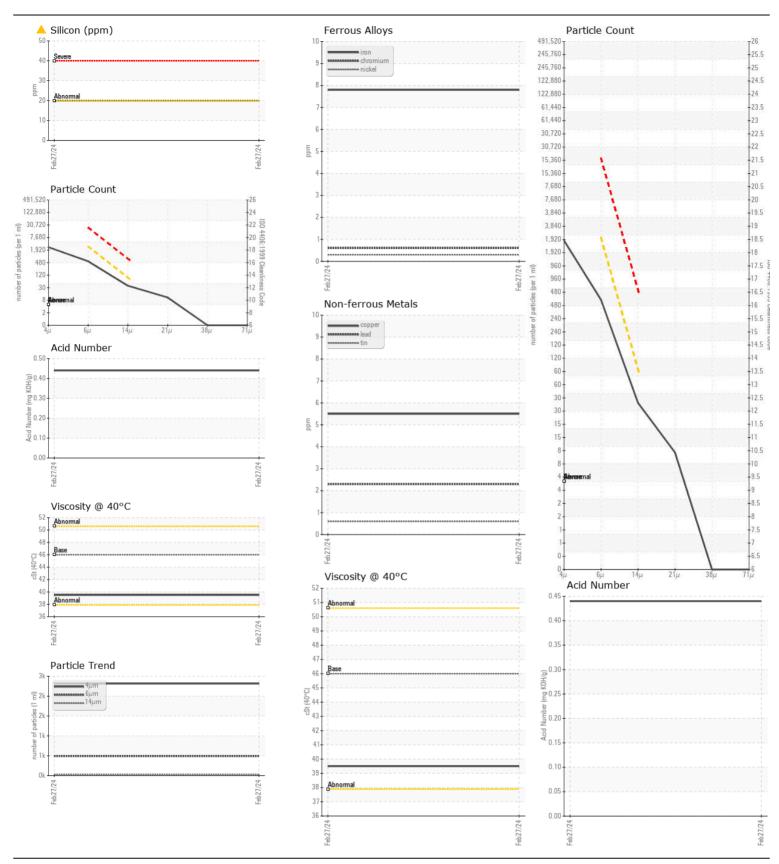
Area

## Ascendum Machinery Wachine Id VOLVO L60G 611032

Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

VOLVO SUPER HYDRAULIC O	IL 46 ( GA	<u>(L)</u>					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		ASC0003364		
Resample at the next service interval to monitor.	Sample Date		Client Info		27 Feb 2024		
	Machine Age	hrs	Client Info		6416		
	Oil Age	hrs	Client Info		4000		
	Filter Age	hrs	Client Info		4000		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR							
WEAR	Iron	ppm	ASTM D5185m		8		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	00	0		
	Aluminum	ppm	ASTM D5185m		1		
	Lead	ppm	ASTM D5185m		2		
	Copper	ppm	ASTM D5185m		6		
	Tin	ppm	ASTM D5185m	>20	<1		
	Vanadium White Metal	ppm	*Visual	NONE	0 NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Tellow Metal	scalar	VISUAI	NONE	INOINE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	<b>2</b> 0		
	Potassium	ppm	ASTM D5185m	>20	<1		
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		2314		
	Particles >6µm		ASTM D7647	>2500	490		
	Particles >14µm		ASTM D7647	>80	33		
	Particles >21µm		ASTM D7647	>20	9		
	Particles >38µm		ASTM D7647	>4	0		
	Particles >71μm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>/18/13	18/16/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
TEGIB CONDITION	Boron	ppm	ASTM D5185m	14	3		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm		0.0	0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		4		
	Calcium	ppm	ASTM D5185m	49	138		
	Phosphorus	ppm	ASTM D5185m		359		
	Zinc	ppm		419	468		
	Sulfur	ppm	ASTM D5185m	3719	3225		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.44		
	Visc @ 40°C	cSt	ASTM D445	46	39.5		





Certificate L2367

Laboratory Sample No.

: ASC0003364 Lab Number : 06104272 Unique Number: 10902502 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 29 Feb 2024 **Tested** :01 Mar 2024

: 02 Mar 2024 - Don Baldridge Diagnosed

160 - ASCENDUM MACHINERY INC - MILLS RIVER 215 FANNING FIELDS RD

MILLS RIVER, NC US 28759

Contact: CORY PENLAND

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To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (828)687-0622