

CATERPILLAR 938M 76

Component Diesel Engine

PETRO CANADA 15W40 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------|-------------|-------------|-------------|-------------|
| Resample at the next service interval to monitor. | Sample Number | | Client Info | | WC0906050 | WC0878977 | WC0822224 |
| | Sample Date | | Client Info | | 02 Feb 2024 | 12 Dec 2023 | 24 Oct 2023 |
| | Machine Age | hrs | Client Info | | 7676 | 7838 | 7184 |
| | Oil Age | hrs | Client Info | | 242 | 254 | 260 |
| | Filter Age | hrs | Client Info | | 242 | 254 | 260 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed | Changed |
| | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| WEAR All component wear rates are normal. | Iron | ppm | ASTM D5185m | >100 | 8 | 9 | 10 |
| | Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | 0 |
| | Nickel | ppm | ASTM D5185m | >4 | 0 | 0 | <1 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >20 | 3 | 3 | 4 |
| | Lead | ppm | ASTM D5185m | >40 | <1 | <1 | 0 |
| | Copper | ppm | ASTM D5185m | >330 | <1 | 1 | <1 |
| | Tin | ppm | ASTM D5185m | >15 | <1 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | <u>\</u> 25 | 2 | 2 | 3 |
| | Potassium | ppm | ASTM D5185m | | 2 | 2 | 4 |
| There is no indication of any contamination in the oil. | Fuel | ppm | WC Method | | - <1.0 | <1.0 | <1.0 |
| | Water | | WC Method | | NEG | NEG | NEG |
| | Glycol | | WC Method | 20.L | NEG | NEG | NEG |
| | Soot % | % | *ASTM D7844 | >3 | 0.1 | 0.2 | 0.2 |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 5.7 | 5.8 | 5.8 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 17.0 | 17.6 | 17.7 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | Boron | ppm | ASTM D5185m | | 4 | 5 | 8 |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | 54 | 60 | 57 |
| | Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | Magnesium | ppm | ASTM D5185m | | 940 | 959 | 892 |
| | Calcium | ppm | ASTM D5185m | | 999 | 1028 | 1001 |
| | Phosphorus | ppm | ASTM D5185m | | 1083 | 963 | 1006 |
| | Zinc | ppm | ASTM D5185m | | 1282 | 1268 | 1203 |
| | Sulfur | ppm | ASTM D5185m | | 3166 | 3181 | 2983 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 13.5 | 13.6 | 13.7 |
| | Base Number (BN) | | | - | 8.8 | 9.2 | 9.2 |
| | Vier C 10000 | - C/ | AOTA DAAS | | 40.0 | 10.0 | 10.0 |

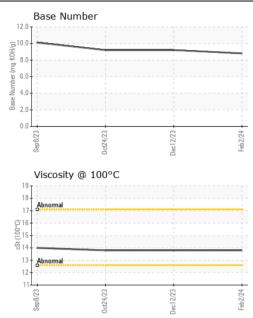
Visc @ 100°C cSt

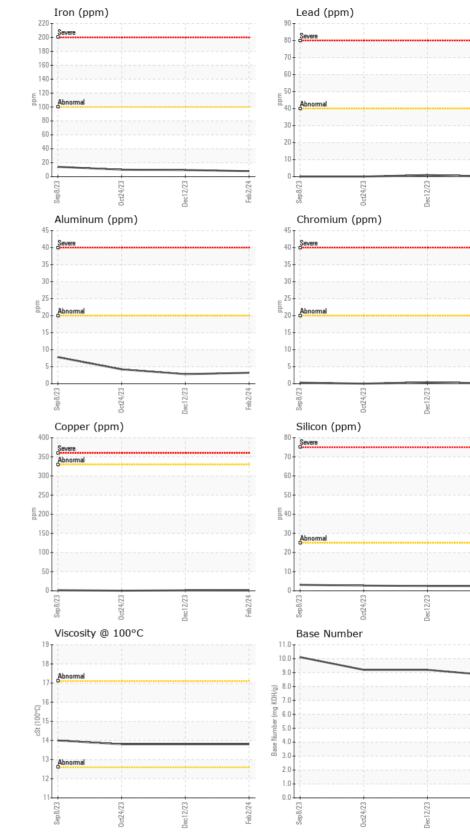
ASTM D445

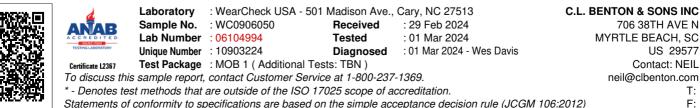
13.8

13.8

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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: NEIL ? - CLBMYR

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