



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
CATERPILLAR HOE 120
Component
Diesel Engine
Fluid
PETRO CANADA 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0878818	WC0868165	WC0822397
Sample Date		Client Info		14 Feb 2024	30 Oct 2023	08 Jul 2023
Machine Age	hrs	Client Info		10236	9966	9627
Oil Age	hrs	Client Info		270	339	261
Filter Age	hrs	Client Info		270	339	261
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	12	25	16
Chromium	ppm	ASTM D5185m	>20	<1	<1	1
Nickel	ppm	ASTM D5185m	>4	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	2	4	4
Lead	ppm	ASTM D5185m	>40	0	0	<1
Copper	ppm	ASTM D5185m	>330	<1	2	1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

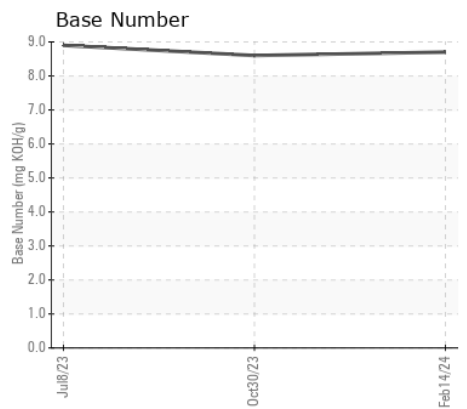
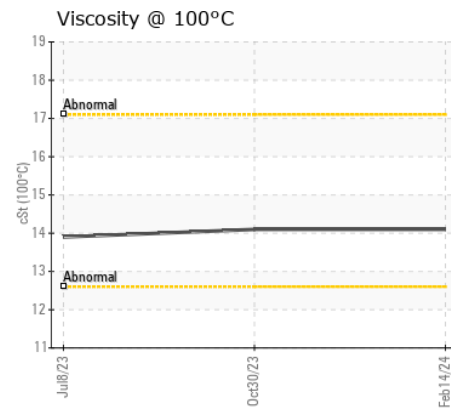
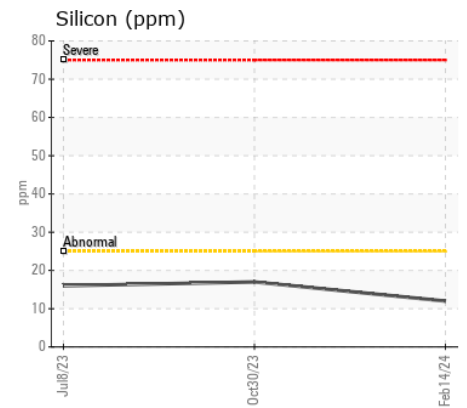
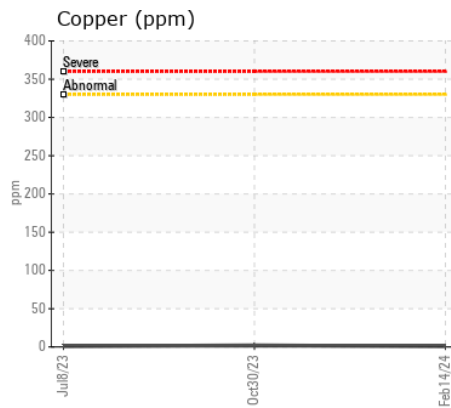
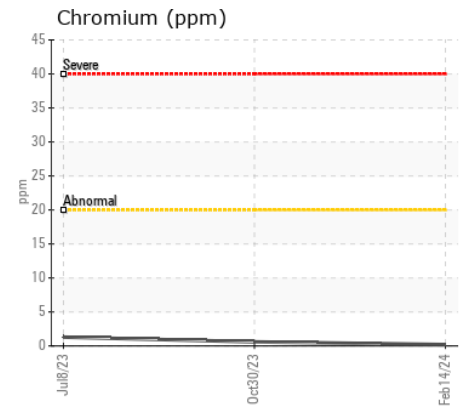
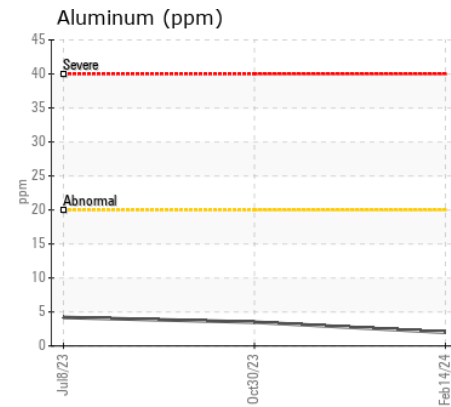
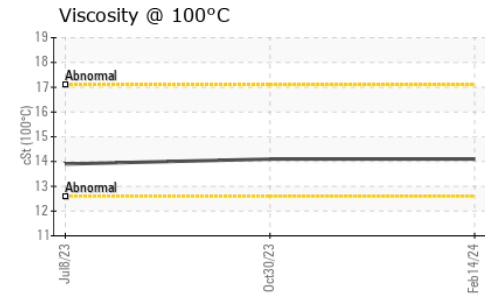
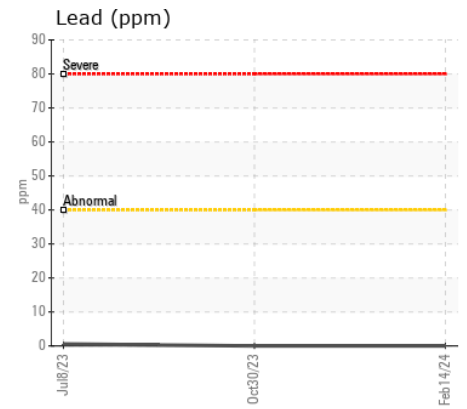
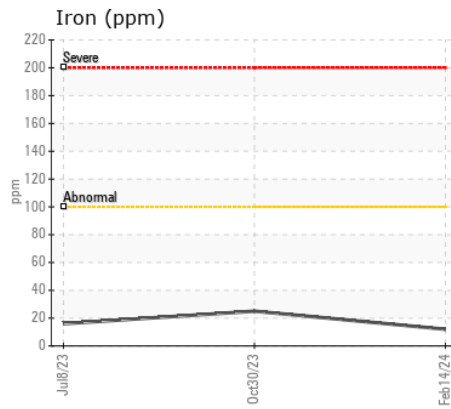
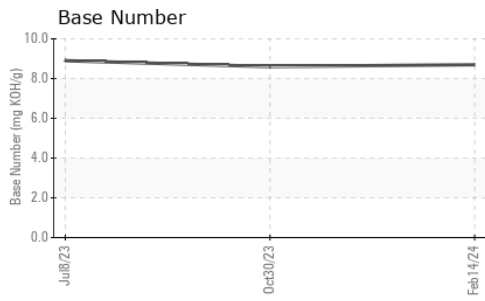
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	12	17	16
Potassium	ppm	ASTM D5185m	>20	<1	2	2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.2	0.3	0.2
Nitration	Abs/cm	*ASTM D7624	>20	6.7	7.5	7.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.7	18.6	18.6
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	<1	2
Boron	ppm	ASTM D5185m		5	2	9
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		58	70	65
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		962	1066	1026
Calcium	ppm	ASTM D5185m		1022	1186	1196
Phosphorus	ppm	ASTM D5185m		1095	1120	1132
Zinc	ppm	ASTM D5185m		1294	1401	1370
Sulfur	ppm	ASTM D5185m		3156	3851	4060
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.4	14.8	15.0
Base Number (BN)	mg KOH/g	ASTM D2896		8.7	8.6	8.9
Visc @ 100°C	cSt	ASTM D445		14.1	14.1	13.9



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0878818 **Received** : 29 Feb 2024
Lab Number : 06105017 **Tested** : 01 Mar 2024
Unique Number : 10903247 **Diagnosed** : 01 Mar 2024 - Wes Davis
Test Package : MOB 1 (Additional Tests: TBN)

C.L. BENTON & SONS INC
 706 38TH AVE N
 MYRTLE BEACH, SC
 US 29577
 Contact: NEIL
 neil@clbenton.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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