



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
VOLVO A25G 740250
Component
Hydraulic System
Fluid
VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP437589	VCP434383	VCP412162
Sample Date		Client Info		26 Feb 2024	08 Nov 2023	25 Aug 2023
Machine Age	hrs	Client Info		6109	5775	5525
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Chngd	Not Chngd	Not Chngd
Filter Changed		Client Info		Not Chngd	Not Chngd	Changed
Sample Status				NORMAL	NORMAL	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	14	14	14
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	1	0
Lead	ppm	ASTM D5185m	>20	2	3	4
Copper	ppm	ASTM D5185m	>150	8	7	8
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

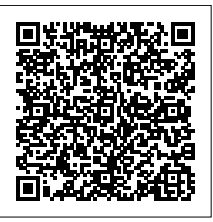
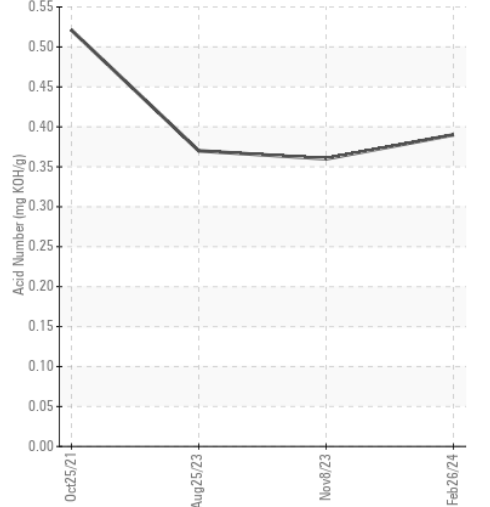
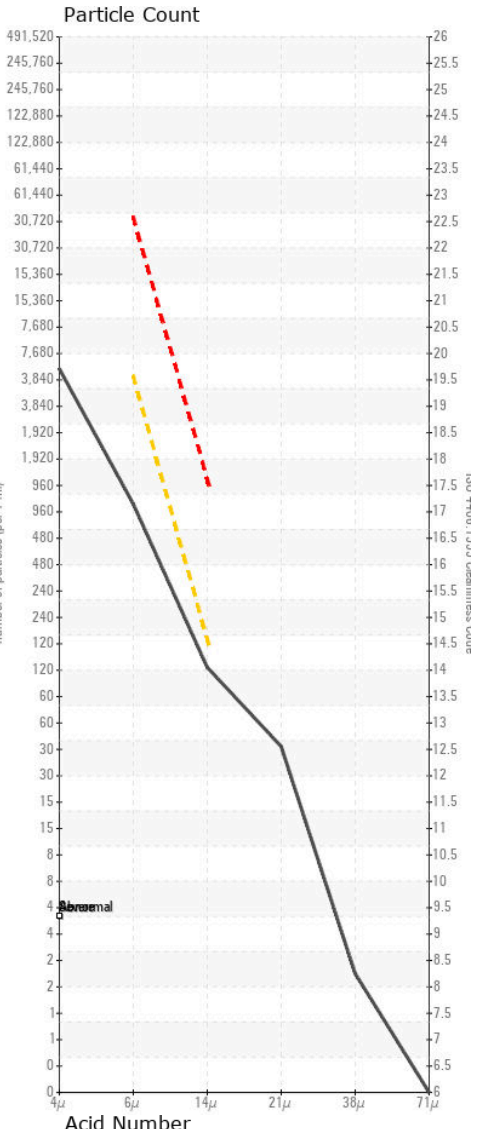
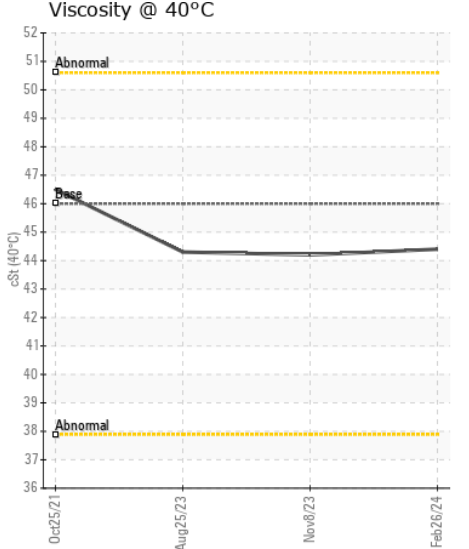
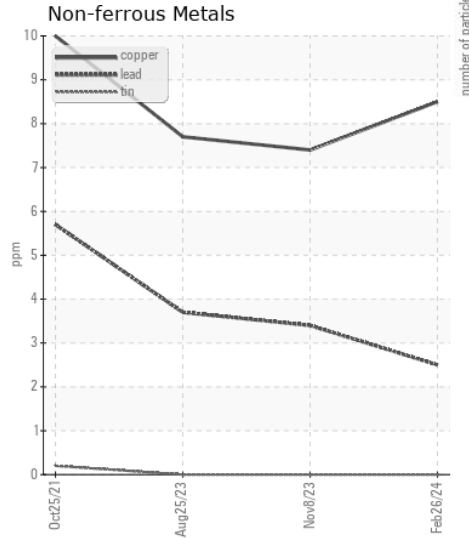
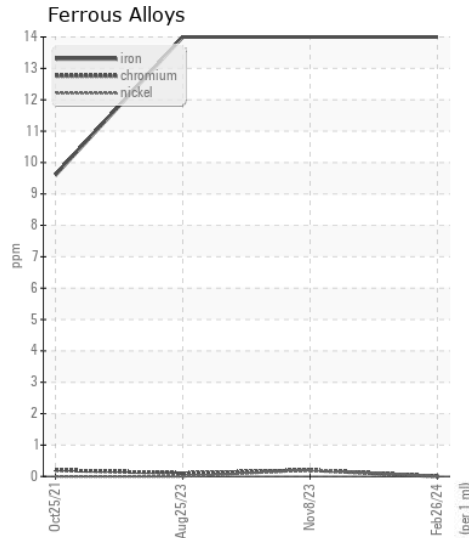
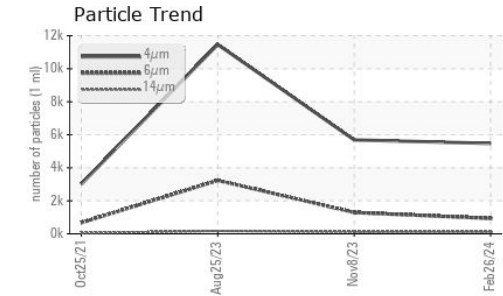
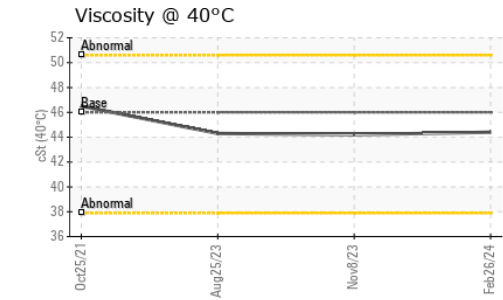
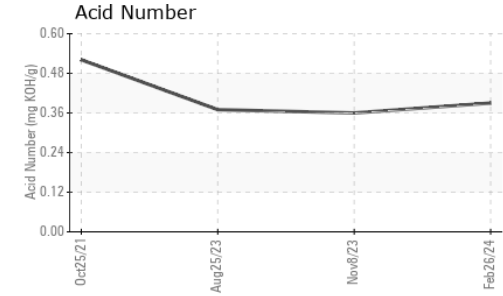
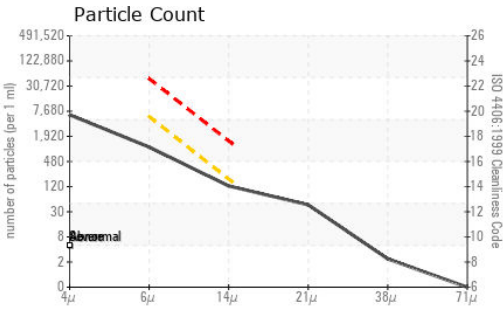
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	7	7	8
Potassium	ppm	ASTM D5185m	>20	0	1	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		5475	5687	11469
Particles >6µm		ASTM D7647	>5000	933	1290	3236
Particles >14µm		ASTM D7647	>160	110	107	175
Particles >21µm		ASTM D7647	>40	39	33	33
Particles >38µm		ASTM D7647	>10	2	1	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>-/19/14	20/17/14	20/17/14	21/19/15
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		3	1	0
Boron	ppm	ASTM D5185m	14	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	2
Molybdenum	ppm	ASTM D5185m	0.0	<1	1	1
Manganese	ppm	ASTM D5185m	0.0	0	0	0
Magnesium	ppm	ASTM D5185m	2.6	2	5	4
Calcium	ppm	ASTM D5185m	49	83	72	76
Phosphorus	ppm	ASTM D5185m	354	322	337	332
Zinc	ppm	ASTM D5185m	419	408	413	423
Sulfur	ppm	ASTM D5185m	3719	3329	3633	3831
Acid Number (AN)	mg KOH/g	ASTM D8045		0.39	0.36	0.37
Visc @ 40°C	cSt	ASTM D445	46	44.4	44.2	44.3



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP437589 **Received** : 29 Feb 2024
Lab Number : 06105133 **Tested** : 01 Mar 2024
Unique Number : 10903363 **Diagnosed** : 01 Mar 2024 - Wes Davis
Test Package : MOB 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)