

EMPE Machine Id P210-11-1042 (S/N V456) Component Hydraulic System

TULCO LUBSOIL SUPER HYDRAULIC AW 68 (200 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The filter abange at the time of complian has been noted. We	Sample Number		Client Info		TO50000382		
The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		25 Feb 2024		
	Machine Age	hrs	Client Info		11798		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>20	0		
	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	20	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	0		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		13		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Silicon	ppm	ASTM D5185m	>15	8		
	Potassium	ppm	ASTM D5185m	>20	0		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.	Water	%	ASTM D6304	>0.05	0.032		
	ppm Water	ppm	ASTM D6304	>500	328		
	Particles >4µm		ASTM D7647	>5000	8273		
	Particles >6µm		ASTM D7647	>1300	<u> </u>		
	Particles >14µm		ASTM D7647	>160	e 224		
	Particles >21µm		ASTM D7647	>40	5 7		
	Particles >38µm		ASTM D7647	>10	2		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		<u> </u>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3		
	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The oil is still serviceable	Barium		ASTM D5185m		0		
provided that the contaminant(s) can be reduced to acceptable levels.	Molybdenum	ppm ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		58		
	Calcium		ASTM D5185m		47		
	Phosphorus	ppm	ASTM D5185m	425	268		
	Zinc	ppm	ASTM D5185m		200 318		
	Sulfur	ppm ppm	ASTM D5185m		1461		
	Acid Number (AN)		ASTM D5105III ASTM D8045		0.62		
					72.0	-	

Visc @ 40°C cSt ASTM D445 67.4

Viscosity Index (VI) Scale ASTM D2270 102

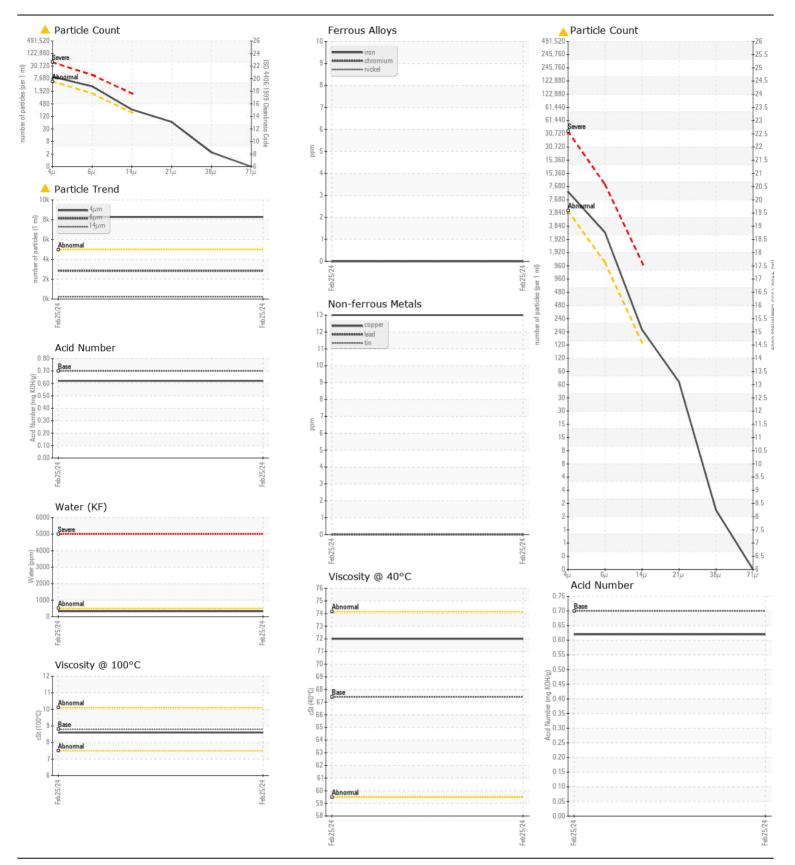
ASTM D445 8.8

Visc @ 100°C cSt

72.0

8.6

88



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 JAMAK FABRICATION Ξň Sample No. 1401 NORTH BOWIE DRIVE : TO50000382 Received : 29 Feb 2024 Ē Lab Number : 06105200 WEATHERFORD, TX Tested :01 Mar 2024 : 01 Mar 2024 - Wes Davis US 76086 Unique Number : 10903430 Diagnosed Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: LARRY NORRIS Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. lano@jamak.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)