



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
RIG 2
Machine Id
CATERPILLAR 3512 R2-G-03-NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0013834	KL0013901	KL0013831
Sample Date		Client Info		16 Feb 2024	15 Feb 2024	24 Jan 2024
Machine Age	days	Client Info		45338	45337	0
Oil Age	days	Client Info		0	0	0
Filter Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<1	<1	9
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m	>2	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	3	4	4
Lead	ppm	ASTM D5185m	>40	<1	<1	0
Copper	ppm	ASTM D5185m	>330	<1	12	1
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

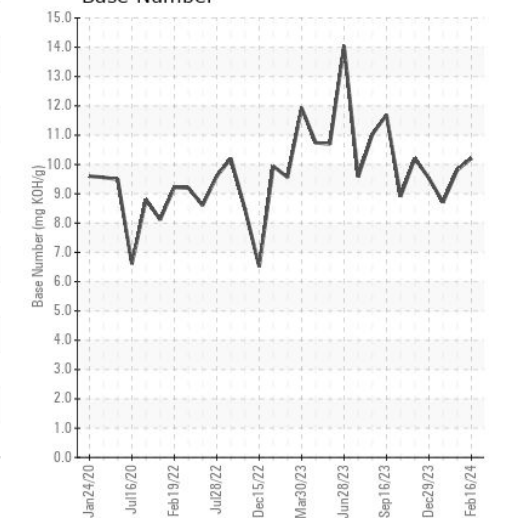
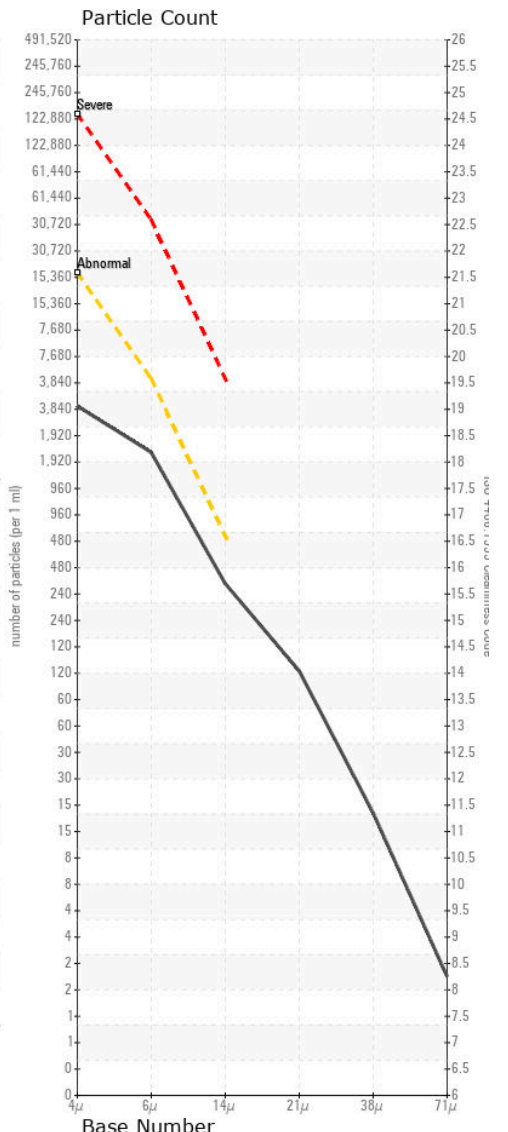
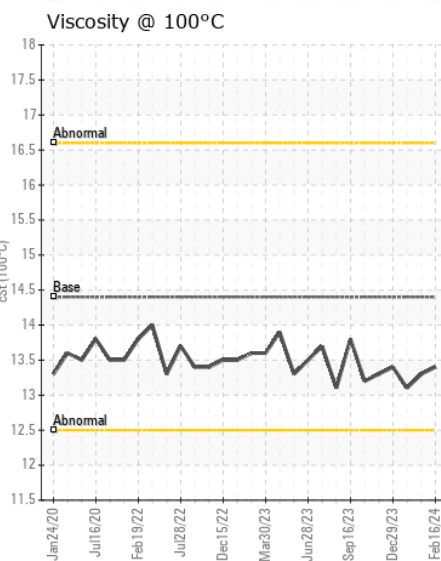
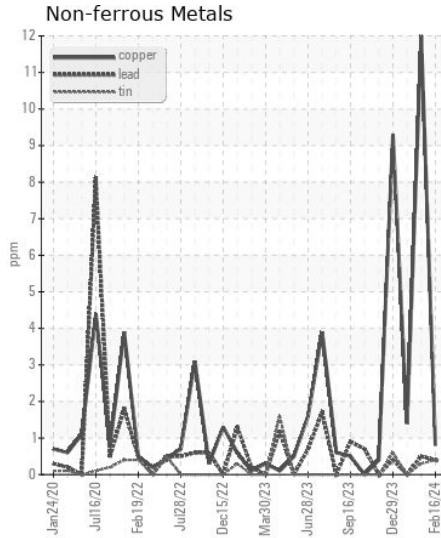
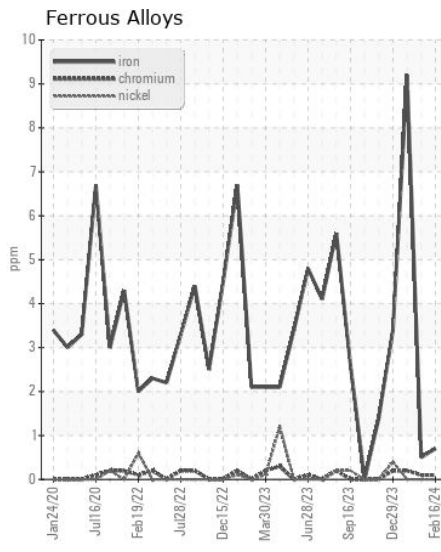
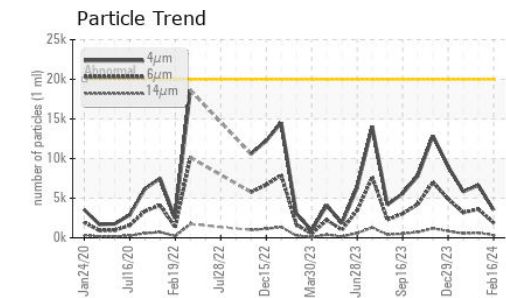
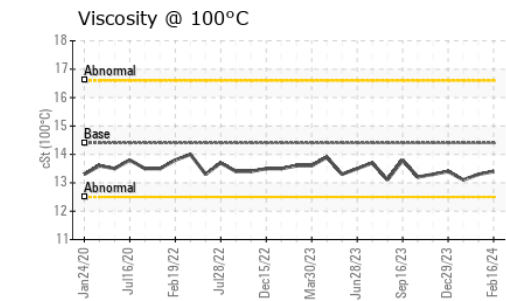
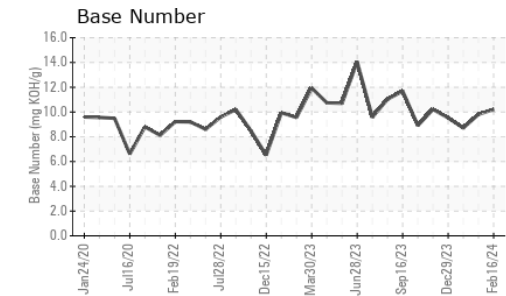
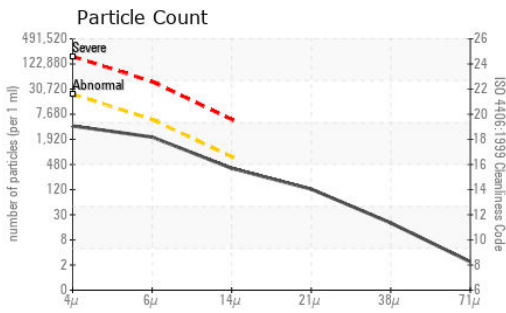
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>25	8	6	▲ 29
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	6.0	7.0	7.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.0	23.6	23.9
Particles >4µm		ASTM D7647	>20000	3497	6638	5829
Particles >6µm		ASTM D7647	>5000	1905	3616	3175
Particles >14µm		ASTM D7647	>640	342	615	540
Particles >21µm		ASTM D7647	>160	109	207	182
Particles >38µm		ASTM D7647	>40	17	32	28
Particles >71µm		ASTM D7647	>10	2	3	3
Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/18/16	20/19/16	20/19/16
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	2	<1	3
Boron	ppm	ASTM D5185m		320	328	325
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		119	121	128
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		703	681	685
Calcium	ppm	ASTM D5185m		1436	1491	1507
Phosphorus	ppm	ASTM D5185m		749	698	700
Zinc	ppm	ASTM D5185m		882	852	853
Sulfur	ppm	ASTM D5185m		2555	2428	2496
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.6	17.6	17.8
Base Number (BN)	mg KOH/g	ASTM D2896		10.21	9.81	8.71
Visc @ 100°C	cSt	ASTM D445	14.4	13.4	13.3	13.1



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013834 **Received** : 29 Feb 2024
Lab Number : 06105405 **Tested** : 06 Mar 2024
Unique Number : 10903635 **Diagnosed** : 06 Mar 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: PrtCount)

CITADEL DRILLING
 7550 W I20
 ODESSA, TX
 US 79763
 Contact: MIKE COMBDEN
 mcombden@citadelldrilling.com
 T: (780)955-5509
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)