



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
RIG 2
Machine Id
CATERPILLAR 3512 R2-G-01-NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0013903	KL0013833	KL0014052
Sample Date		Client Info		15 Feb 2024	29 Jan 2024	25 Dec 2023
Machine Age	days	Client Info		45337	0	45290
Oil Age	days	Client Info		0	0	0
Filter Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	1	4	4
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>2	0	0	<1
Titanium	ppm	ASTM D5185m	>2	0	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	4	3	3
Lead	ppm	ASTM D5185m	>40	<1	<1	<1
Copper	ppm	ASTM D5185m	>330	<1	<1	1
Tin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

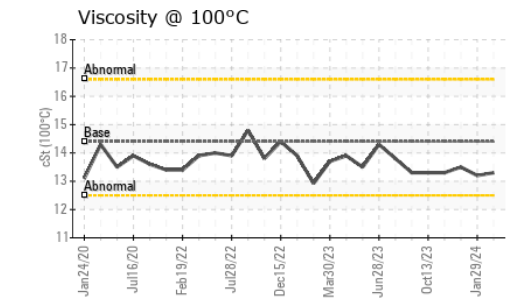
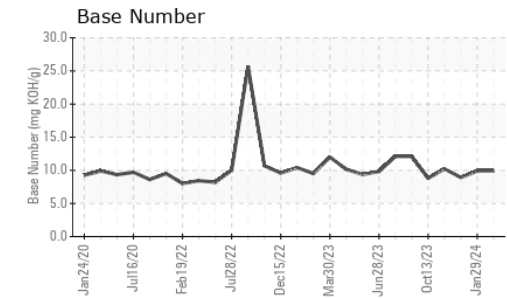
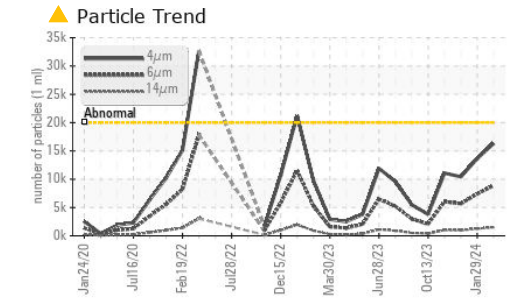
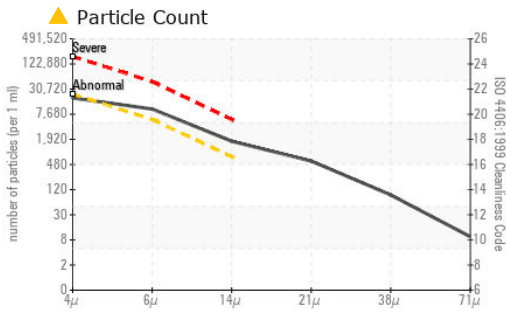
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	6	6	21
Potassium	ppm	ASTM D5185m	>20	<1	0	2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.2	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	7.1	6.8	7.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.7	23.9	23.9
Particles >4µm		ASTM D7647	>20000	16321	13641	10431
Particles >6µm		ASTM D7647	>5000	▲ 8891	● 7431	● 5682
Particles >14µm		ASTM D7647	>640	▲ 1513	● 1265	● 967
Particles >21µm		ASTM D7647	>160	▲ 510	● 426	● 326
Particles >38µm		ASTM D7647	>40	▲ 79	● 66	● 50
Particles >71µm		ASTM D7647	>10	8	7	5
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 21/20/18	● 21/20/17	● 21/20/17
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<1	<1	0
Boron	ppm	ASTM D5185m		344	352	352
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		127	131	124
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		701	707	659
Calcium	ppm	ASTM D5185m		1528	1554	1492
Phosphorus	ppm	ASTM D5185m		727	738	742
Zinc	ppm	ASTM D5185m		868	872	819
Sulfur	ppm	ASTM D5185m		2509	2572	2799
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.9	17.4	18.0
Base Number (BN)	mg KOH/g	ASTM D2896		9.92	9.90	8.93
Visc @ 100°C	cSt	ASTM D445	14.4	13.3	13.2	13.5



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KL0013903

Lab Number : 06105408

Unique Number : 10903638

Test Package : MOB 2 (Additional Tests: PrtCount)

Received : 29 Feb 2024

Tested : 06 Mar 2024

Diagnosed : 06 Mar 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING

7550 W 120

ODESSA, TX

US 79763

Contact: MIKE COMBDEN

mcombden@citadelldrilling.com

T: (780)955-5509

F:

