



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL



Area  
**RIG 5**  
Machine Id  
**CATERPILLAR 3512 R5-G-01 NKL**  
Component  
**Diesel Engine**  
Fluid  
**{not provided} (--- GAL)**

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0013843</b>	KL0013189	KL0013983
Sample Date		Client Info		<b>16 Feb 2024</b>	11 Jan 2024	12 Dec 2023
Machine Age	days	Client Info		<b>45338</b>	45303	45272
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	ATTENTION

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>&lt;1</b>	4	3
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>4</b>	3	2
Lead	ppm	ASTM D5185m	>40	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	12	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

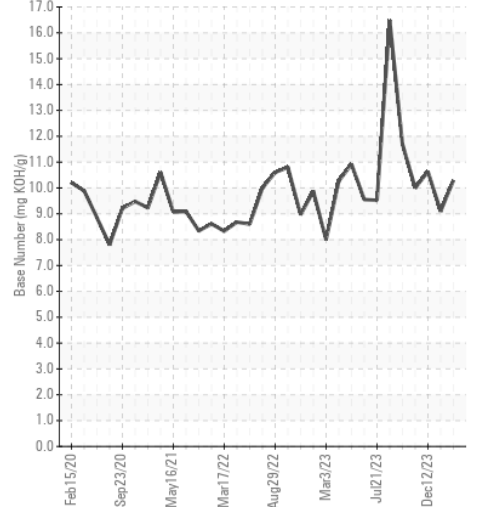
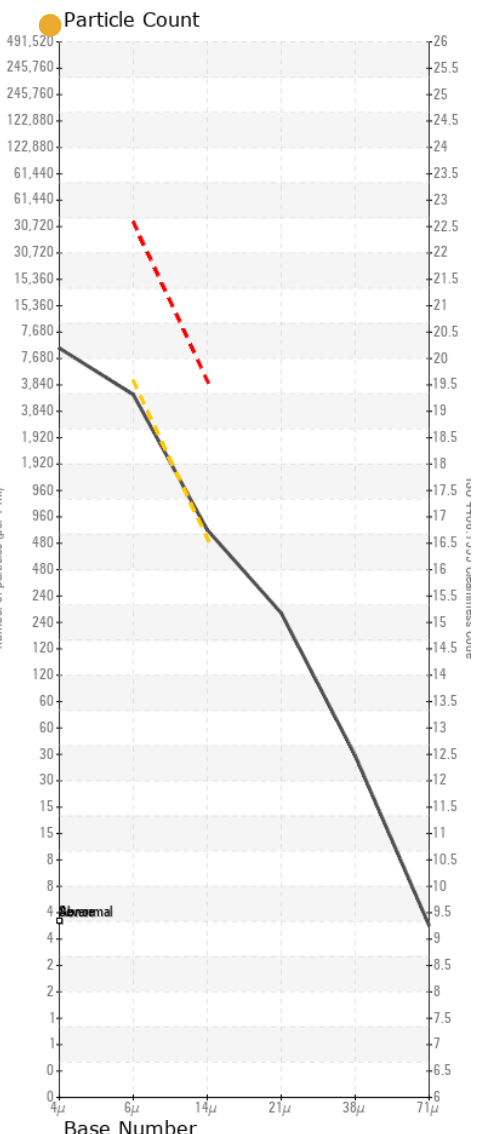
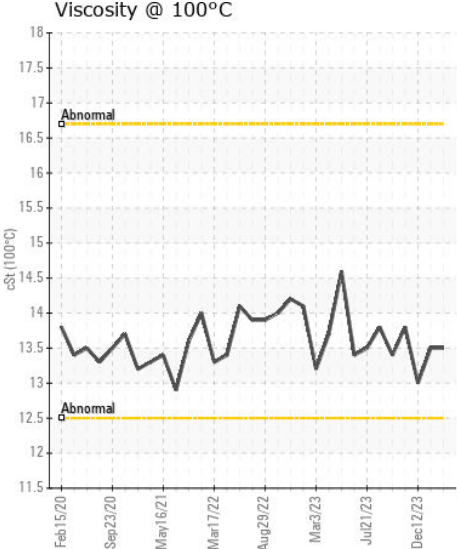
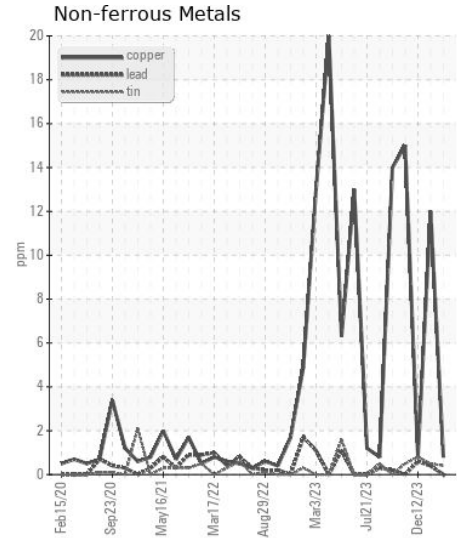
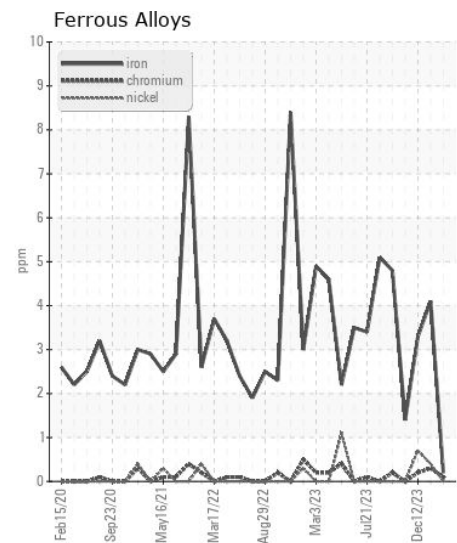
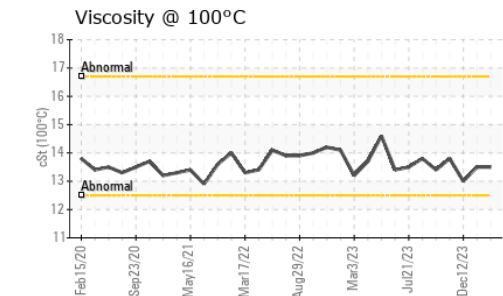
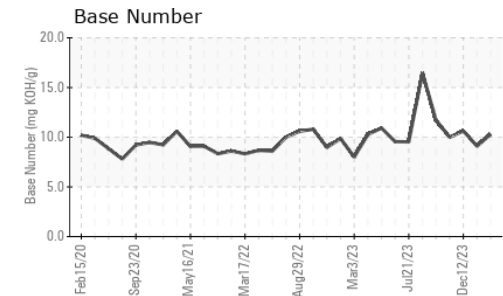
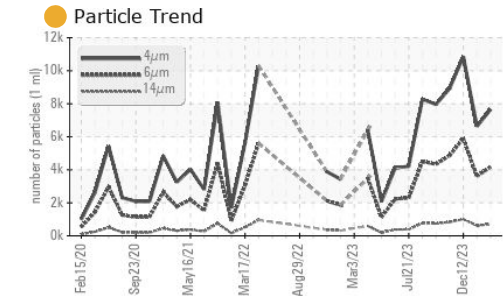
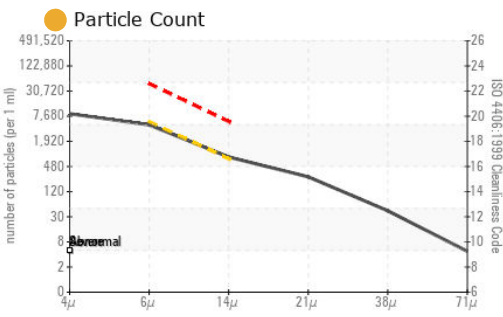
There is a moderate amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>8</b>	6	6
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	2	2
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.2	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>5.6</b>	6.5	7.1
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>22.6</b>	23.5	23.7
Particles >4µm		ASTM D7647		<b>7656</b>	6629	10849
Particles >6µm		ASTM D7647	>5000	<b>4170</b>	3611	5910
Particles >14µm		ASTM D7647	>640	<b>710</b>	615	1006
Particles >21µm		ASTM D7647	>160	<b>239</b>	207	339
Particles >38µm		ASTM D7647	>40	<b>37</b>	32	52
Particles >71µm		ASTM D7647	>10	<b>4</b>	3	5
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>19/17</b>	19/16	20/17
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Boron	ppm	ASTM D5185m		<b>329</b>	370	368
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>121</b>	123	128
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>643</b>	645	690
Calcium	ppm	ASTM D5185m		<b>1434</b>	1505	1570
Phosphorus	ppm	ASTM D5185m		<b>703</b>	741	714
Zinc	ppm	ASTM D5185m		<b>832</b>	837	854
Sulfur	ppm	ASTM D5185m		<b>2440</b>	2769	2829
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.0</b>	16.9	17.6
Base Number (BN)	mg KOH/g	ASTM D2896		<b>10.29</b>	9.10	10.63
Visc @ 100°C	cSt	ASTM D445		<b>13.5</b>	13.5	13.0



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013843 **Received** : 29 Feb 2024  
**Lab Number** : 06105413 **Tested** : 06 Mar 2024  
**Unique Number** : 10903643 **Diagnosed** : 06 Mar 2024 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)