



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area  
**RIG 2**  
Machine Id  
**CATERPILLAR 3512 R2-G-02-NKL**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON 15W40 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0013902</b>	KL0013832	KL0014053
Sample Date		Client Info		<b>15 Feb 2024</b>	24 Jan 2024	29 Dec 2023
Machine Age	days	Client Info		<b>45337</b>	0	45290
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>1</b>	7	2
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>4</b>	3	4
Lead	ppm	ASTM D5185m	>40	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	5	<1
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

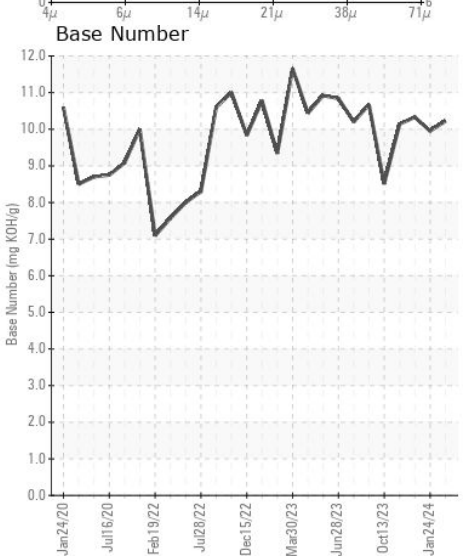
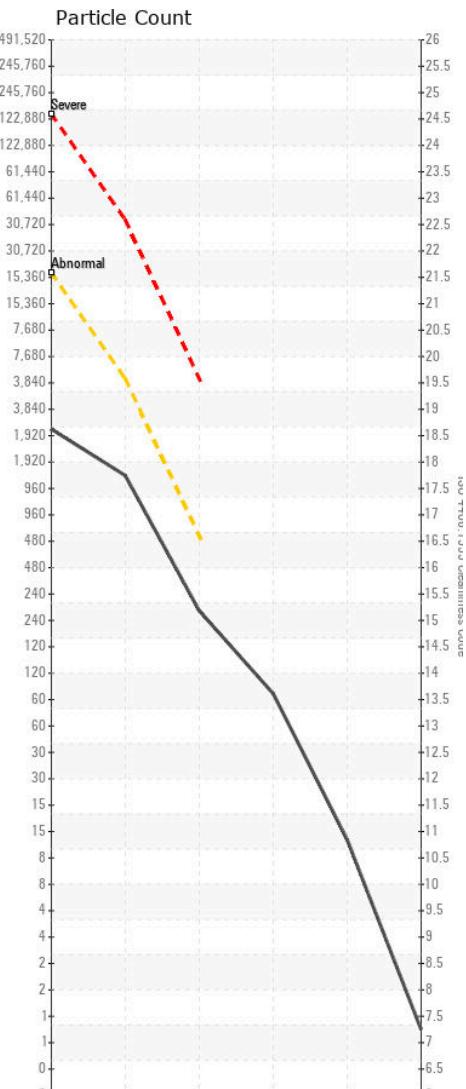
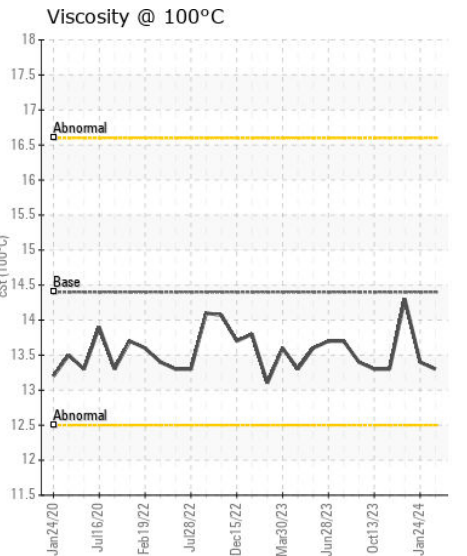
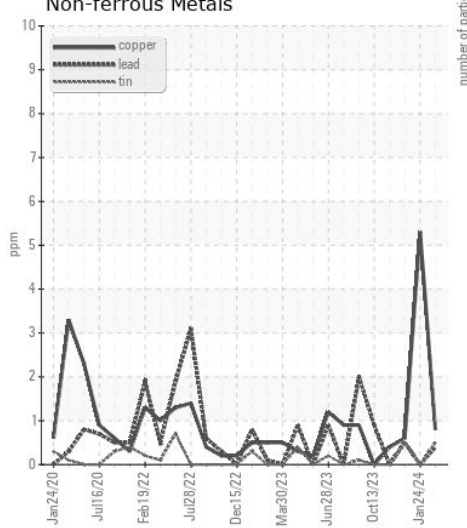
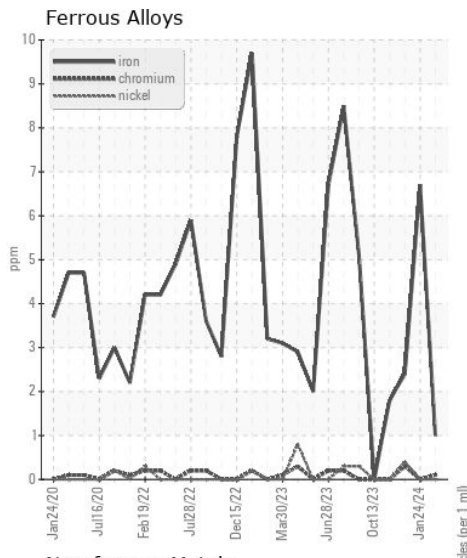
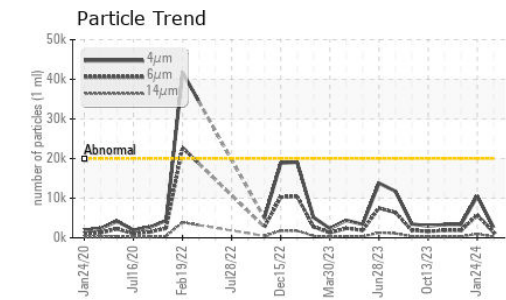
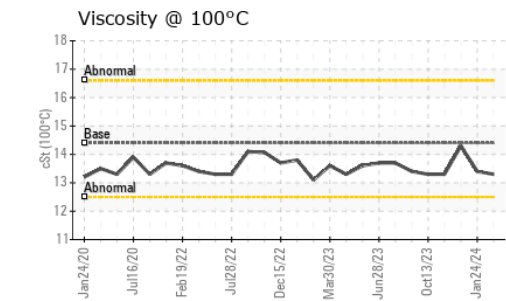
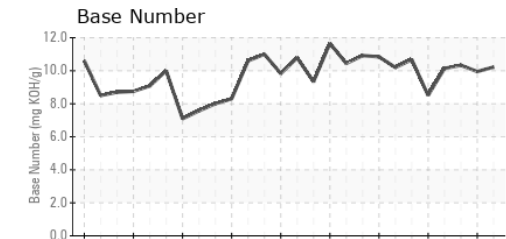
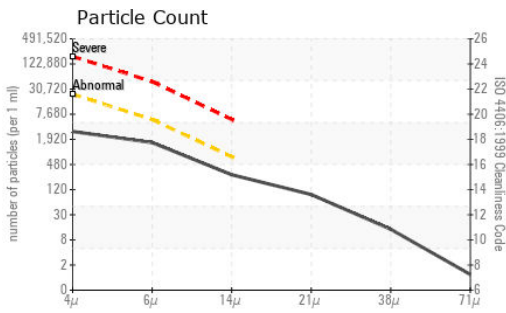
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<b>11</b>	13	9
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	3
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.8</b>	7.5	4.6
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.5</b>	24.6	22.8
Particles >4µm		ASTM D7647	>20000	<b>2584</b>	10501	3341
Particles >6µm		ASTM D7647	>5000	<b>1407</b>	5720	1820
Particles >14µm		ASTM D7647	>640	<b>240</b>	974	310
Particles >21µm		ASTM D7647	>160	<b>81</b>	328	104
Particles >38µm		ASTM D7647	>40	<b>12</b>	51	16
Particles >71µm		ASTM D7647	>10	<b>1</b>	5	2
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>19/18/15</b>	21/20/17	19/18/15
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<b>&lt;1</b>	2	2
Boron	ppm	ASTM D5185m		<b>331</b>	355	359
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>121</b>	132	119
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>664</b>	719	614
Calcium	ppm	ASTM D5185m		<b>1446</b>	1579	1349
Phosphorus	ppm	ASTM D5185m		<b>702</b>	734	692
Zinc	ppm	ASTM D5185m		<b>851</b>	875	783
Sulfur	ppm	ASTM D5185m		<b>2430</b>	2566	2469
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>17.4</b>	18.5	15.3
Base Number (BN)	mg KOH/g	ASTM D2896		<b>10.22</b>	9.95	10.33
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.3</b>	13.4	14.3



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013902 **Received** : 29 Feb 2024  
**Lab Number** : 06105415 **Tested** : 06 Mar 2024  
**Unique Number** : 10903645 **Diagnosed** : 06 Mar 2024 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**CITADEL DRILLING**  
 7550 W I20  
 ODESSA, TX  
 US 79763  
 Contact: MIKE COMBDEN  
 mcombden@citadelldrilling.com  
 T: (780)955-5509  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)