



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Area
RIG 2
Machine Id
CATERPILLAR 3512 R2-G-04-NKL
Component
Diesel Engine
Fluid
CHEVRON 15W40 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KL0013900	KL0014050	KL0013109
Sample Date		Client Info		15 Feb 2024	29 Dec 2023	17 Nov 2023
Machine Age	days	Client Info		45337	45290	45247
Oil Age	days	Client Info		0	0	0
Filter Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<1	5	2
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	4	3	2
Lead	ppm	ASTM D5185m	>40	<1	<1	<1
Copper	ppm	ASTM D5185m	>330	92	217	125
Tin	ppm	ASTM D5185m	>15	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

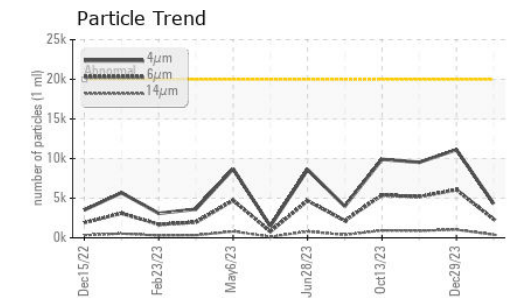
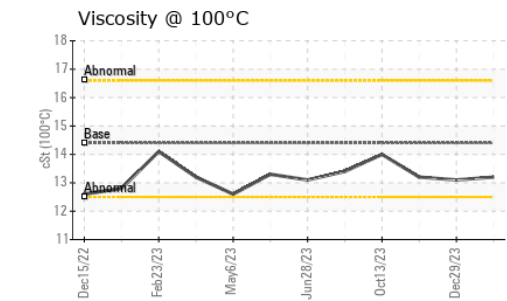
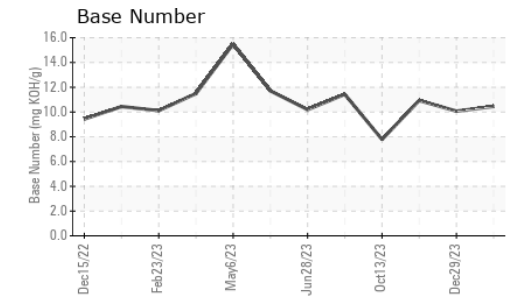
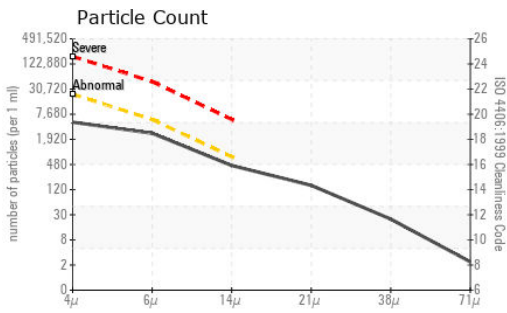
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	10	14	6
Potassium	ppm	ASTM D5185m	>20	1	2	0
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	*ASTM D7844	>3	0.1	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	5.5	6.4	5.5
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.3	23.8	23.0
Particles >4µm		ASTM D7647	>20000	4306	11118	9526
Particles >6µm		ASTM D7647	>5000	2346	6057	5189
Particles >14µm		ASTM D7647	>640	399	1031	883
Particles >21µm		ASTM D7647	>160	134	347	297
Particles >38µm		ASTM D7647	>40	21	54	46
Particles >71µm		ASTM D7647	>10	2	5	5
Oil Cleanliness		ISO 4406 (c)	>21/19/16	19/18/16	21/20/17	20/20/17
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<1	0	<1
Boron	ppm	ASTM D5185m		338	351	355
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		119	124	125
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		658	644	666
Calcium	ppm	ASTM D5185m		1412	1448	1513
Phosphorus	ppm	ASTM D5185m		672	739	696
Zinc	ppm	ASTM D5185m		807	787	826
Sulfur	ppm	ASTM D5185m		2370	2614	2359
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.2	16.6	16.0
Base Number (BN)	mg KOH/g	ASTM D2896		10.45	10.07	10.93
Visc @ 100°C	cSt	ASTM D445	14.4	13.2	13.1	13.2



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KL0013900
Lab Number : 06105423
Unique Number : 10903653
Test Package : MOB 2 (Additional Tests: PrtCount)

Received : 29 Feb 2024
Tested : 06 Mar 2024
Diagnosed : 06 Mar 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CITADEL DRILLING
 7550 W I20
 ODESSA, TX
 US 79763

Contact: MIKE COMBDEN
 mcombden@citadelldrilling.com

T: (780)955-5509

F:

