WEAR CONTAMINATION FLUID CONDITION

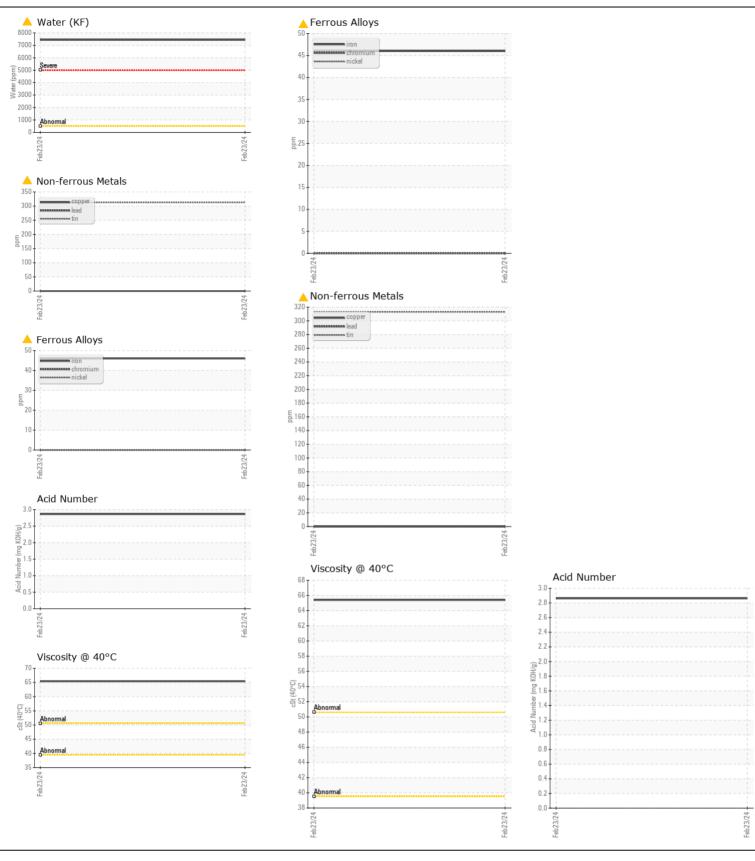
ABNORMAL ABNORMAL NORMAL

Machine Id

THROTTLE HPU

Component Hydraulia System							
Hydraulic System [not provided] (80 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Please specify the brand, type, and viscosity of the oil on your next sample. There is too much water present in this sample to perform a particle count.	Sample Number		Client Info		PE0001864		
	Sample Date		Client Info		23 Feb 2024		
	Machine Age	mths	Client Info		0		
	Oil Age	mths	Client Info		2		
	Filter Age	mths	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed Sample Status		Client Info		N/A ABNORMAL		
WEAR	PQ		ASTM D8184		17		
The state of the s	Iron	ppm	ASTM D5185m	>20	4 6		
The tin level is abnormal. Additive? The iron level is abnormal.	Chromium	ppm	ASTM D5185m	>20	0		
	Nickel	ppm	ASTM D5185m	>20	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	0		
	Lead	ppm	ASTM D5185m	>20	0		
	Copper	ppm	ASTM D5185m	>20	0		
	Tin	ppm	ASTM D5185m	>20	4 313		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		1		
Appearance is milky. There is a high concentration of water present in the oil.	Potassium	ppm	ASTM D5185m	>20	0		
	Water	%	ASTM D6304	>0.05	<u> </u>		
	ppm Water	ppm	ASTM D6304	>500	~ 7440		
	Soot %	%	*ASTM D7844		0.2		
	Nitration	Abs/cm	*ASTM D7624		6.3		
	Sulfation	Abs/.1mm	*ASTM D7415		177.8		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	MILKY		
	Odor		*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	<u> </u>		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
I LOID CONDITION	Boron	ppm	ASTM D5185m		7		
The AN level is acceptable for this fluid.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		3		
	Phosphorus	ppm	ASTM D5185m		125		
	Zinc	ppm	ASTM D5185m		4		
	Sulfur	ppm	ASTM D5185m		638		
	Oxidation	Abs/.1mm	*ASTM D7414		168.5		
	Acid Number (AN)	mg KOH/g			2.862		
	Visc @ 40°C	cSt	ASTM D445		65.4		
					33.7		

Contact/Location: GERRITT LAW - FRELYO





Laboratory Sample No. Unique Number : 10909432

Lab Number : 06105935

: PE0001864

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

: 01 Mar 2024 : 05 Mar 2024 Diagnosed

: 05 Mar 2024 - Doug Bogart

FRERES ENGINEERED WOOD PRODUCTS 141 14TH ST LYONS, OR US 97358

Test Package: PLANT (Additional Tests: FT-IR, ICP, KF, KV40, PQ, PrtCount, SCREEN) To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact: GERRITT LAW glaw@frereswood.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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