



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
F00541 - TRIM BLEND (S/N DXP-1)

Component
Hydraulic System

Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- GAL)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

WEAR

All component wear rates are normal.

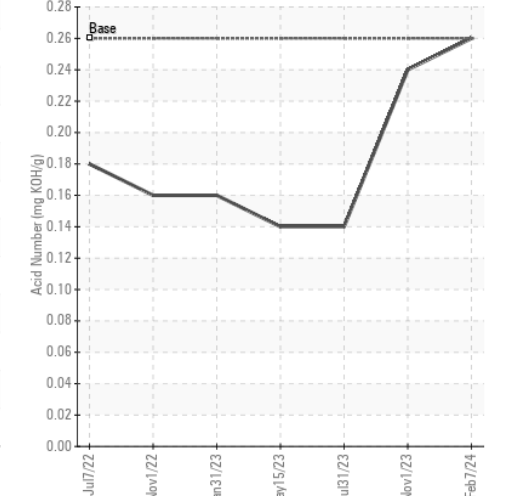
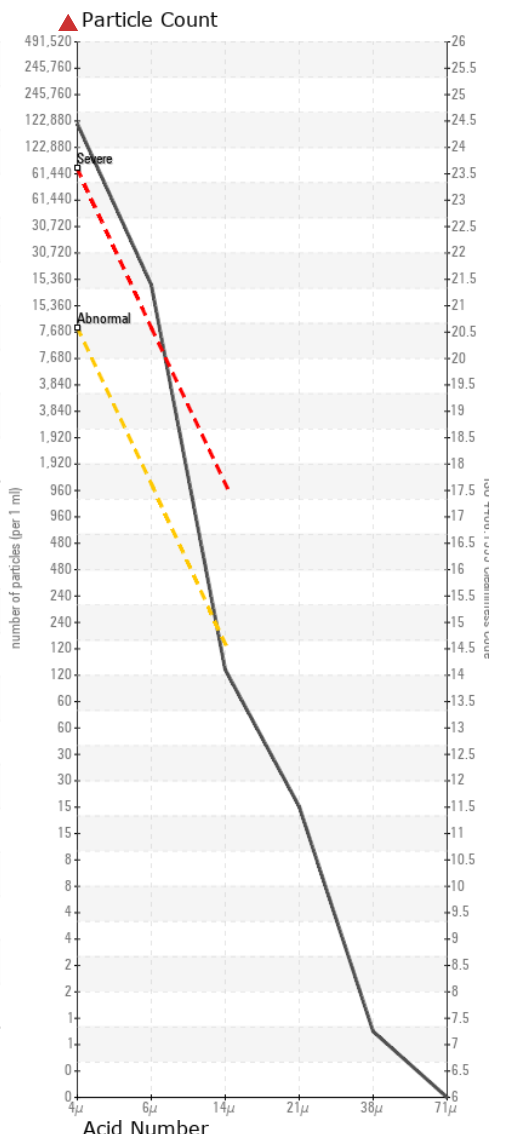
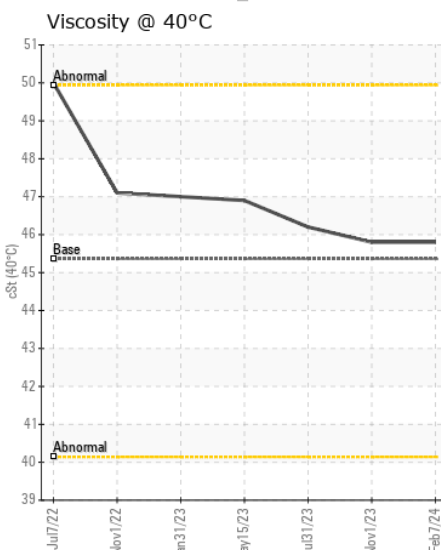
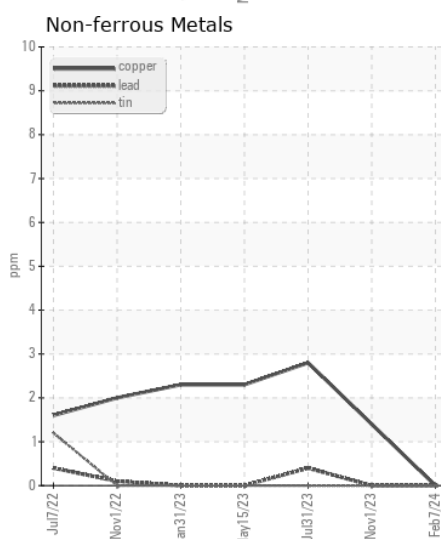
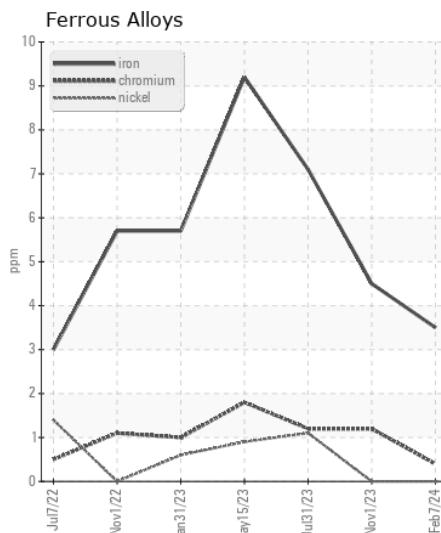
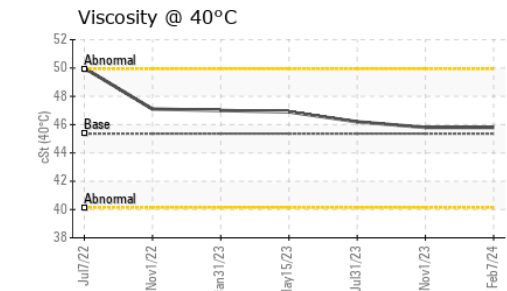
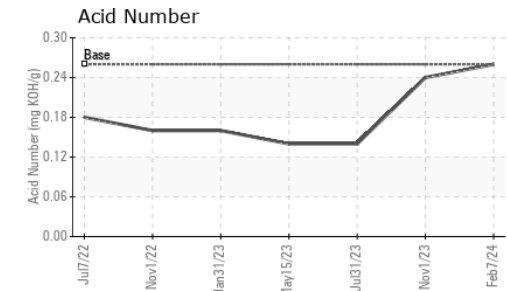
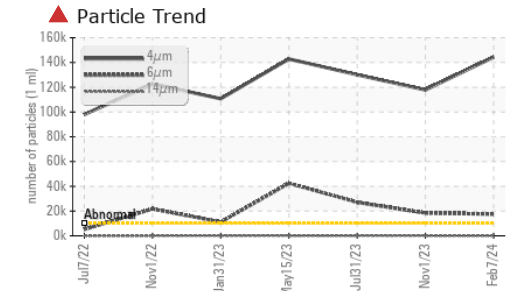
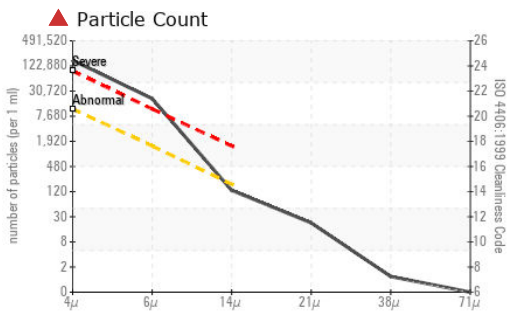
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0894895	WC0866679	WC0826176
Sample Date		Client Info		07 Feb 2024	01 Nov 2023	31 Jul 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Filter Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	SEVERE
Iron	ppm	ASTM D5185m	>20	4	4	7
Chromium	ppm	ASTM D5185m	>20	<1	1	1
Nickel	ppm	ASTM D5185m	>20	0	0	1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	0	1	3
Tin	ppm	ASTM D5185m	>20	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>15	3	3	3
Potassium	ppm	ASTM D5185m	>20	0	<1	1
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>10000	▲ 144304	▲ 117842	▲ 130063
Particles >6µm		ASTM D7647	>1300	▲ 17546	▲ 18386	▲ 27097
Particles >14µm		ASTM D7647	>160	114	71	78
Particles >21µm		ASTM D7647	>40	19	17	19
Particles >38µm		ASTM D7647	>10	1	1	2
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/14	▲ 24/21/14	▲ 24/21/13	▲ 24/22/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		0	2	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		1	0	<1
Calcium	ppm	ASTM D5185m		<1	0	<1
Phosphorus	ppm	ASTM D5185m		438	395	422
Zinc	ppm	ASTM D5185m		0	0	28
Sulfur	ppm	ASTM D5185m		492	154	590
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.26	0.24	0.14
Visc @ 40°C	cSt	ASTM D445	45.36	45.8	45.8	46.2



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0894895 **Received** : 01 Mar 2024
Lab Number : 06106037 **Tested** : 04 Mar 2024
Unique Number : 10909534 **Diagnosed** : 04 Mar 2024 - Wes Davis
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)