

NORMAL WEAR CONTAMINATION NORMAL FLUID CONDITION NORMAL



Machine Id BELL B30E B93A631EP03010083

Component Center Left Final Drive

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		BE0009078		
	Sample Date		Client Info		26 Feb 2024		
	Machine Age	hrs	Client Info		2029		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	DO			. 2000	074		
	PQ Iron	0000	ASTM D8184 ASTM D5185m		374 482		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		402		
	Nickel	ppm	ASTM D5185m		3		
	Titanium	ppm	ASTM D5185m	>10	3		
	Silver	ppm ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	13		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		60		
	Tin	ppm	ASTM D5185m		2		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	MODER		
CONTAMINATION	Silicon	ppm	ASTM D5185m		111		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	8		
	Water		WC Method	>1.01	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>1.01	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>170	3		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m	400	8		
	Barium	ppm	ASTM D5185m	200	0		
	Molybdenum	ppm	ASTM D5185m	12	2		
	Manganese	ppm	ASTM D5185m		12		
	Magnesium	ppm	ASTM D5185m	12	22		
	Calcium	ppm	ASTM D5185m	150	91		
	Phosphorus	ppm	ASTM D5185m	1650	490		
	Zinc	ppm	ASTM D5185m	125	76		
	Sulfur	ppm	ASTM D5185m	22500	15808		
	Visc @ 40°C	cSt	ASTM D445	1.10	143		





