

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION SEVERE

Machine Id 43 VEGAS Component Final Drive Fluid G3 (--- QTS)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

All component wear rates are normal.

CONTAMINATION

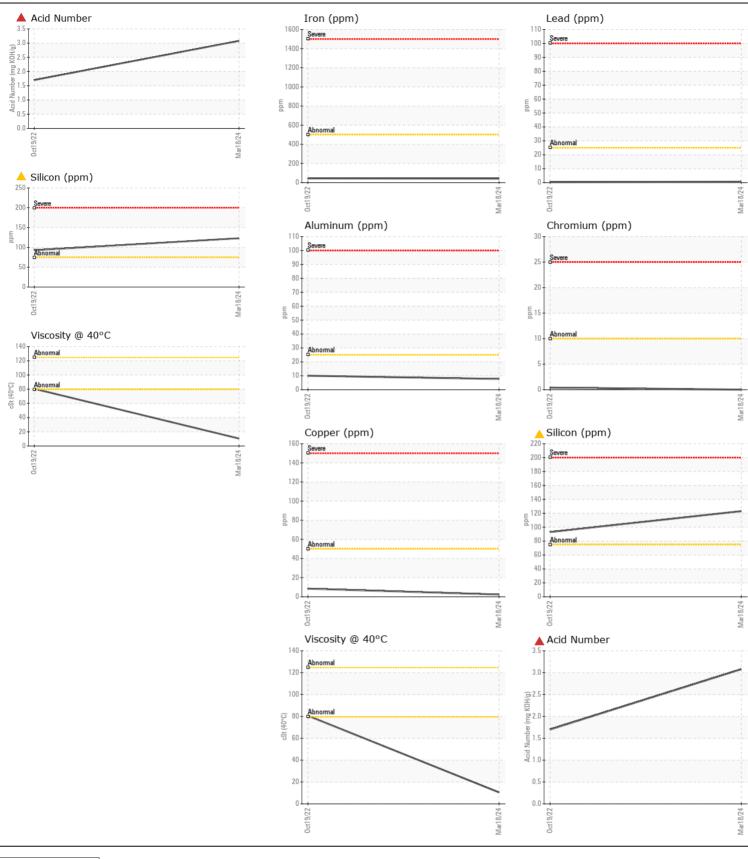
Elemental level of silicon (Si) above normal indicating ingress of seal material.

FLUID CONDITION

The AN level is above the recommended limit. The oil is no longer serviceable.

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	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		HPL0005055	HPL0001603	
	Sample Date		Client Info		18 Mar 2024	19 Oct 2022	
	Machine Age	mls	Client Info		400	400	
	Oil Age	mls	Client Info		0	0	
	Filter Age	mls	Client Info		0	0	
	Oil Changed		Client Info		N/A	N/A	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				SEVERE	ABNORMAL	
	Iron	ppm	ASTM D5185m	>500	42	44	
	Chromium	ppm	ASTM D5185m	>10	0	<1	
	Nickel	ppm	ASTM D5185m	>10	<1	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	8	10	
	Lead	ppm	ASTM D5185m	>25	<1	<1	
	Copper	ppm	ASTM D5185m	>50	2	8	
	Tin	ppm	ASTM D5185m	>10	<1	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Silicon		ASTM D5185m	>75	123	9 3	
	Shicon	ppm	AGTIVI DJ TOJIT				
	Potaccium			_	-		
	Potassium Water	ppm	ASTM D5185m	>20	14	9	
	Water	ppm	ASTM D5185m WC Method	>20 >0.2	14 NEG	9 NEG	
	Water Silt	ppm scalar	ASTM D5185m WC Method *Visual	>20 >0.2 NONE	14 NEG NONE	9 NEG NONE	
	Water Silt Debris	ppm scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.2 NONE NONE	14 NEG NONE NONE	9 NEG NONE MODER	
	Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE	14 NEG NONE NONE NONE	9 NEG NONE MODER NONE	
	Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE	14 NEG NONE NONE NONE NORML	9 NEG NONE MODER NONE NORML	
	Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORE NORML	9 NEG NONE MODER NONE NORML NORML	
	Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NONE	14 NEG NONE NONE NONE NORML	9 NEG NONE MODER NONE NORML	
	Water Silt Debris Sand/Dirt Appearance Odor	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORE NORML	9 NEG NONE MODER NONE NORML NORML	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG	9 NEG NONE MODER NONE NORML NEG	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24	9 NEG NONE MODER NONE NORML NEG <1	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8	9 NEG NONE NORML NORML NEG <1 19	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0	9 NEG NONE NONE NORML NORML NEG <1 19 2	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0 <1	9 NEG NONE MODER NORML NORML NEG <1 19 2 5	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0 <1 <1	9 NEG NONE MODER NORML NORML NEG <1 19 2 5 5 <1	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0 <1 <1 <1 4	9 NEG NONE MODER NORML NORML NORML NEG <1 19 2 5 <1 3	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0 <1 <1 <1 4 3	9 NEG NONE MODER NORML NORML NEG <1 19 2 <1 19 2 <5 <1 3 3 3	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML 24 8 0 <1 <1 <1 4 3 816	9 NEG NONE MODER NORML NORML NEG <1 19 2 5 <1 3 3 3 466	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML NEG 24 8 0 <1 <1 <1 4 3 816 0	9 NEG NONE MODER NORML NORML NORML NEG <1 19 2 5 <1 3 3 3 466 7	
	Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.2 NONE NONE NORML NORML	14 NEG NONE NONE NORML NORML 24 24 8 0 <1 <1 <1 4 3 816 0 27476	9 NEG NONE MODER NORML NORML NEG <1 19 2 <1 19 2 <5 <1 3 3 3 466 7 23581	

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