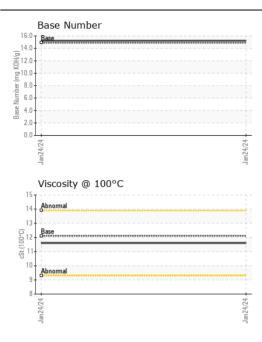


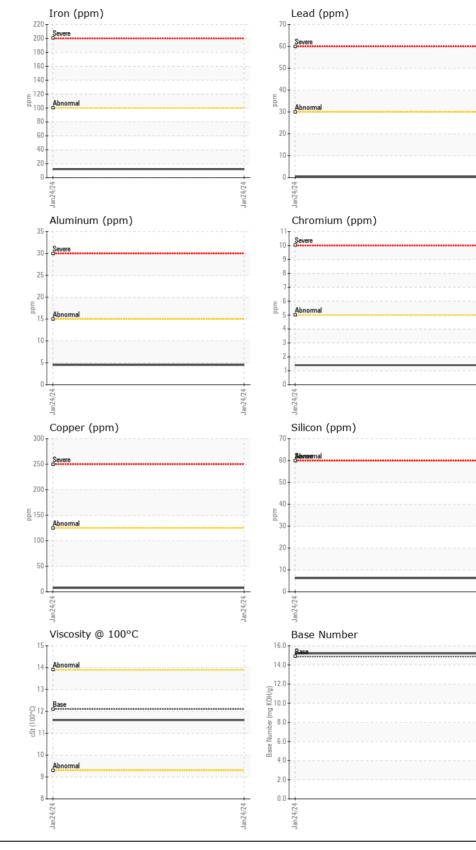
LIEBHERR LH60M 1217-146314

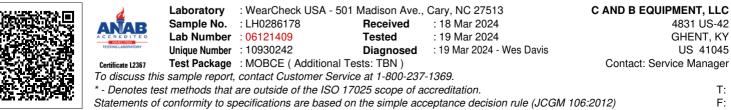
Component Diesel Engine

LIEBHERR MOTOROIL 5W30 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|------------------|----------|-------------|-----------|-------------|----------|----------|
| Resample at the next service interval to monitor. | Sample Number | | Client Info | | LH0286178 | | |
| | Sample Date | | Client Info | | 24 Jan 2024 | | |
| | Machine Age | hrs | Client Info | | 2000 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | Changed | | |
| | Sample Status | | | | NORMAL | | |
| | | | | | | | |
| WEAR All component wear rates are normal. | Iron | ppm | ASTM D5185m | >100 | 12 | | |
| | Chromium | ppm | ASTM D5185m | >5 | 1 | | |
| | Nickel | ppm | ASTM D5185m | >5 | <1 | | |
| | Titanium | ppm | ASTM D5185m | | <1 | | |
| | Silver | ppm | ASTM D5185m | >3 | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >15 | 4 | | |
| | Lead | ppm | ASTM D5185m | >30 | <1 | | |
| | Copper | ppm | ASTM D5185m | >125 | 7 | | |
| | Tin | ppm | ASTM D5185m | >5 | 1 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >60 | 6 | | |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | | 4 | | |
| | Fuel | | WC Method | | <1.0 | | |
| | Water | | WC Method | >0.2 | NEG | | |
| | Glycol | | WC Method | | NEG | | |
| | Soot % | % | *ASTM D7844 | | 0.1 | | |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 14.9 | | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 16.9 | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| FLUID CONDITION | Cadium | | ACTM DE10Em | | 0 | | |
| FLUID CONDITION | Sodium Boron | ppm | ASTM D5185m | 000 | 2 | | |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service. | | ppm | ASTM D5185m | | 279 | | |
| | Barium | ppm | ASTM D5185m | | 0 2 | | |
| | Molybdenum | ppm | ASTM D5185m | | | | |
| | Manganese | ppm | ASTM D5185m | | <1 | | |
| | Magnesium | ppm | ASTM D5185m | | 40 | | |
| | Calcium | ppm | ASTM D5185m | | 4682 | | |
| | Phosphorus | ppm | ASTM D5185m | | 1193 | | |
| | Zinc | ppm | ASTM D5185m | | 1318 | | |
| | Sulfur | ppm | ASTM D5185m | | 3560 | | |
| | Oxidation | Abs/.1mm | *ASTM D7414 | | 14.3 | | |
| | Base Number (BN) | | ASTM D2896 | | 15.2 | | |
| | Visc @ 100°C | cSt | ASTM D445 | 12.1 | 11.6 | | |







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