



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**H UNIT E COMP B-901.1**

Component  
**Compressor**

Fluid  
**HIGH PERFORMANCE LUBRICANTS COMPRESSOR LIFE 46 (25 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>HPL0004483</b>	HPL0004087	HPL0003024
Sample Date		Client Info		<b>04 Mar 2024</b>	06 Dec 2023	18 Sep 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>Not Changd</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m	>65	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>65	<b>5</b>	3	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

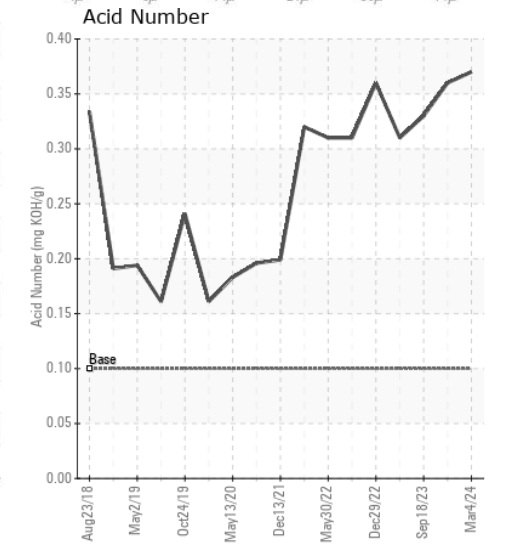
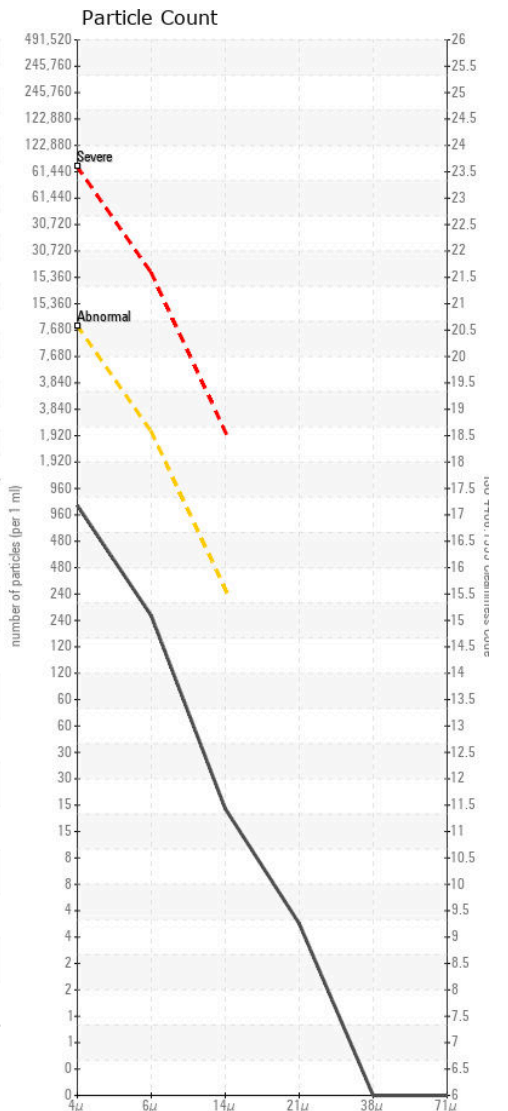
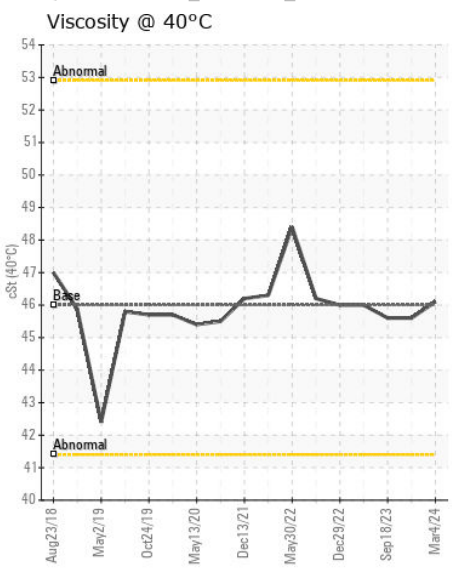
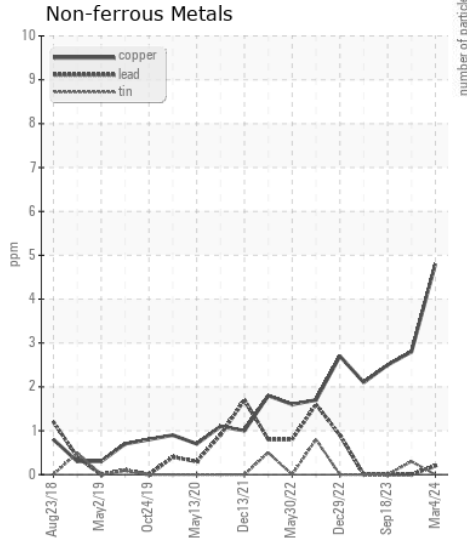
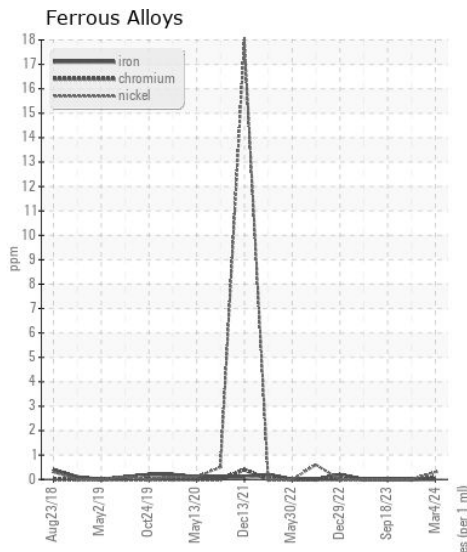
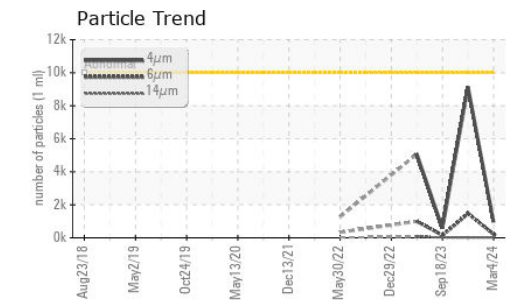
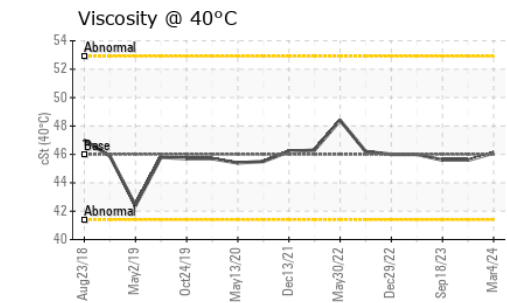
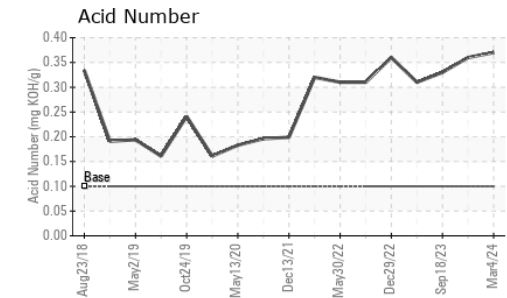
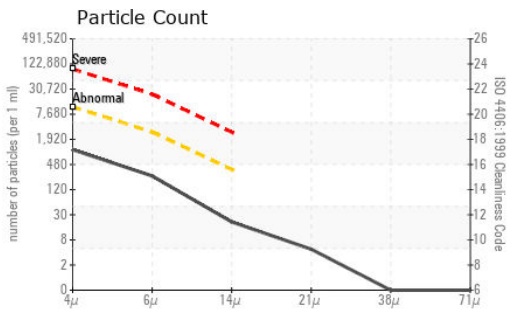
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>35	<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	2
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>10000	<b>953</b>	9133	586
Particles >6µm		ASTM D7647	>2500	<b>225</b>	1463	154
Particles >14µm		ASTM D7647	>320	<b>18</b>	22	16
Particles >21µm		ASTM D7647	>80	<b>4</b>	5	4
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>17/15/11</b>	20/18/12	16/14/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>1</b>	1	2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	22	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>6</b>	3	7
Calcium	ppm	ASTM D5185m	225	<b>50</b>	52	68
Phosphorus	ppm	ASTM D5185m		<b>81</b>	94	96
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	22000	<b>24255</b>	18580	22796
Acid Number (AN)	mg KOH/g	ASTM D8045	0.1	<b>0.37</b>	0.36	0.33
Visc @ 40°C	cSt	ASTM D445	46	<b>46.1</b>	45.6	45.6



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513

**Sample No.** : HPL0004483

**Lab Number** : 06121554

**Unique Number** : 10930387

**Test Package** : MOB 2 ( Additional Tests: PrtCount )

**Received** : 18 Mar 2024

**Tested** : 19 Mar 2024

**Diagnosed** : 19 Mar 2024 - Wes Davis

**STEPAN - MILLSDALE PLANT**

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)