



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
IRIG [6730516]
Machine Id
IRIG-PIP-HPU-2001 IRIG-PIP-HPU-2001 HPU PIPE SHED MODULE
Component
Hydraulic System
Fluid
MOBIL DTE 10 EXCEL 32 (140 GAL)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		HLC0003055	HLC0003035	HLC0003067
Sample Date		Client Info		09 Mar 2024	06 Feb 2024	10 Jan 2024
Machine Age	hrs	Client Info		4434	4349	4342
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	1	5	4
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>20	<1	0	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	1	2
Lead	ppm	ASTM D5185m	>20	0	0	1
Copper	ppm	ASTM D5185m	>20	3	3	4
Tin	ppm	ASTM D5185m	>20	0	<1	1
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

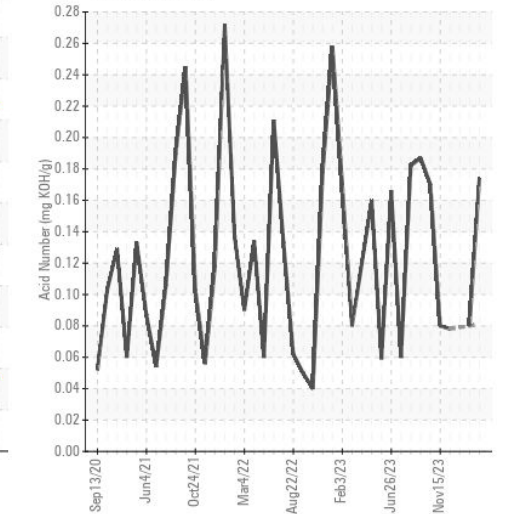
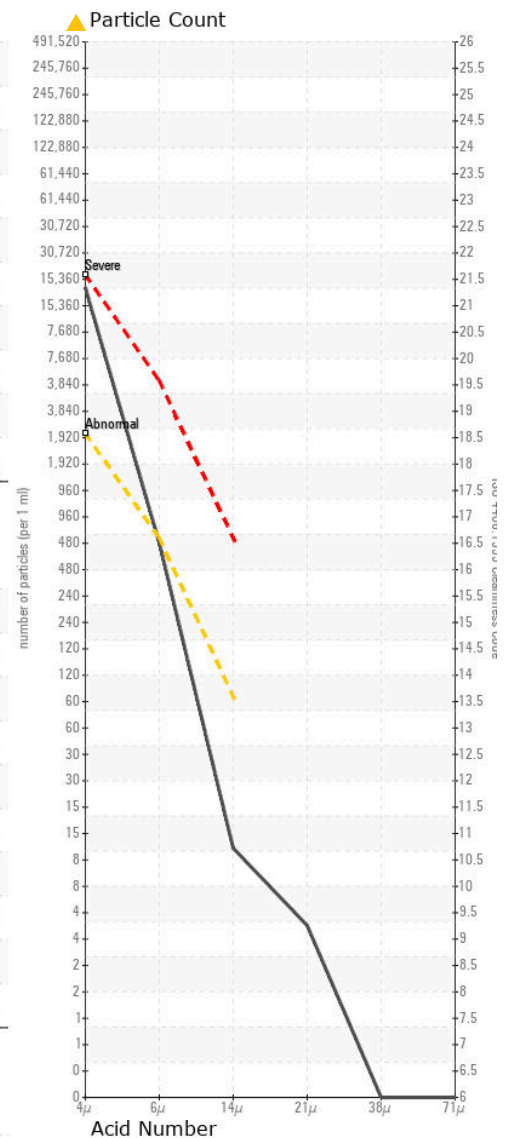
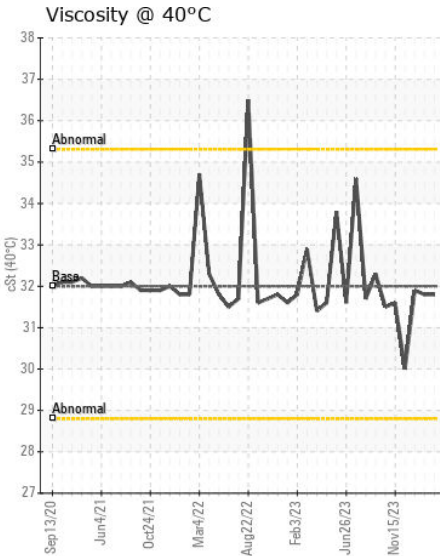
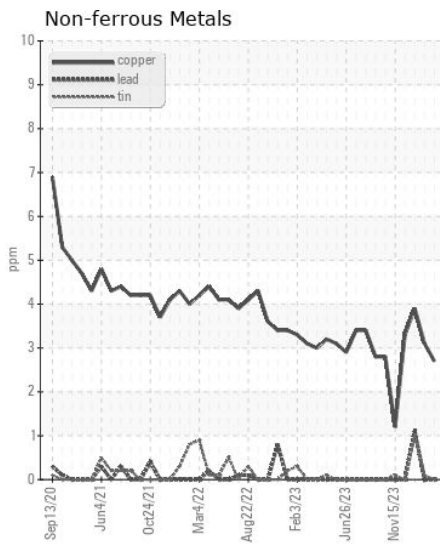
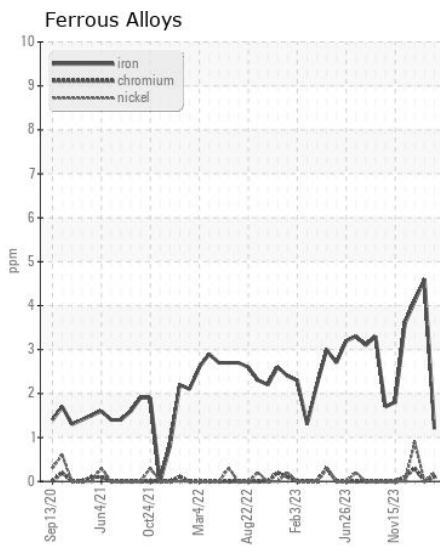
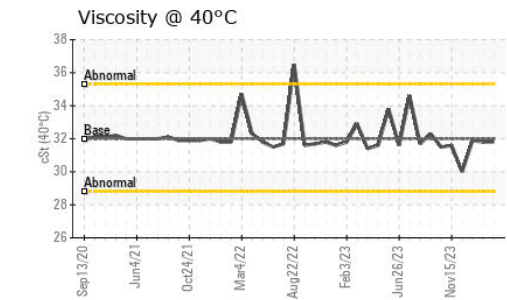
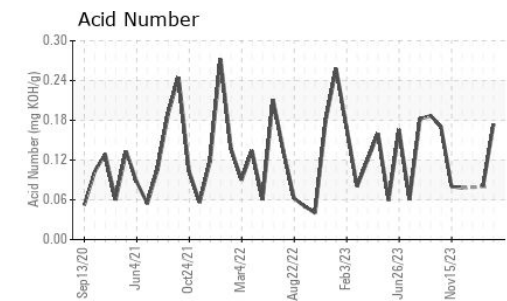
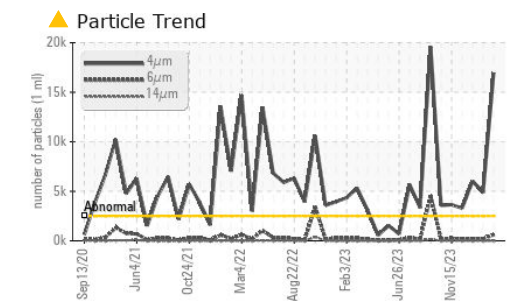
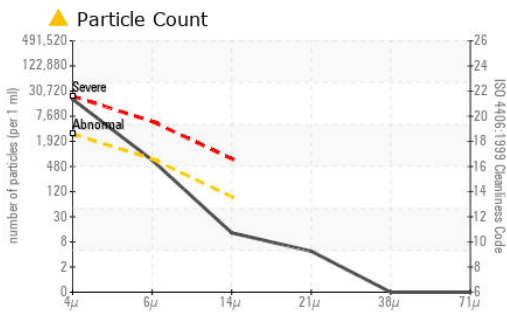
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>15	<1	4	<1
Potassium	ppm	ASTM D5185m	>20	2	2	2
Water		WC Method	>0.05	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>2500	▲ 16941	● 4868	▲ 6034
Particles >6µm		ASTM D7647	>640	600	204	206
Particles >14µm		ASTM D7647	>80	11	11	10
Particles >21µm		ASTM D7647	>20	4	3	2
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	▲ 21/16/11	● 19/15/11	▲ 20/15/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		4	6	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	1	1
Molybdenum	ppm	ASTM D5185m		0	0	1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	<1
Calcium	ppm	ASTM D5185m	120	92	79	90
Phosphorus	ppm	ASTM D5185m	475	456	414	462
Zinc	ppm	ASTM D5185m		33	21	28
Sulfur	ppm	ASTM D5185m	1275	1650	1186	1469
Acid Number (AN)	mg KOH/g	ASTM D8045		0.174	0.08	---
Visc @ 40°C	cSt	ASTM D445	32	31.8	31.8	31.9



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : HLC0003055
Lab Number : 06121562
Unique Number : 10930395
Test Package : IND 2

Received : 18 Mar 2024
Tested : 19 Mar 2024
Diagnosed : 19 Mar 2024 - Wes Davis

HILCORP EXPLORATION ALASKA - MILNE POINT
 1000 MILNE POINT RD
 PRUDOE BAY, AK
 US 99734

Contact: Evan Reilly
 evan.reilly@hilcorp.com

T: (907)670-3231

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)