

#### Machine Id **PIERCE 003652** Component **Pump Hydraulic System** Fluid **AW HYDRAULIC OIL ISO 46 (100 GAL)**

### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

# WEAR

All component wear rates are normal.

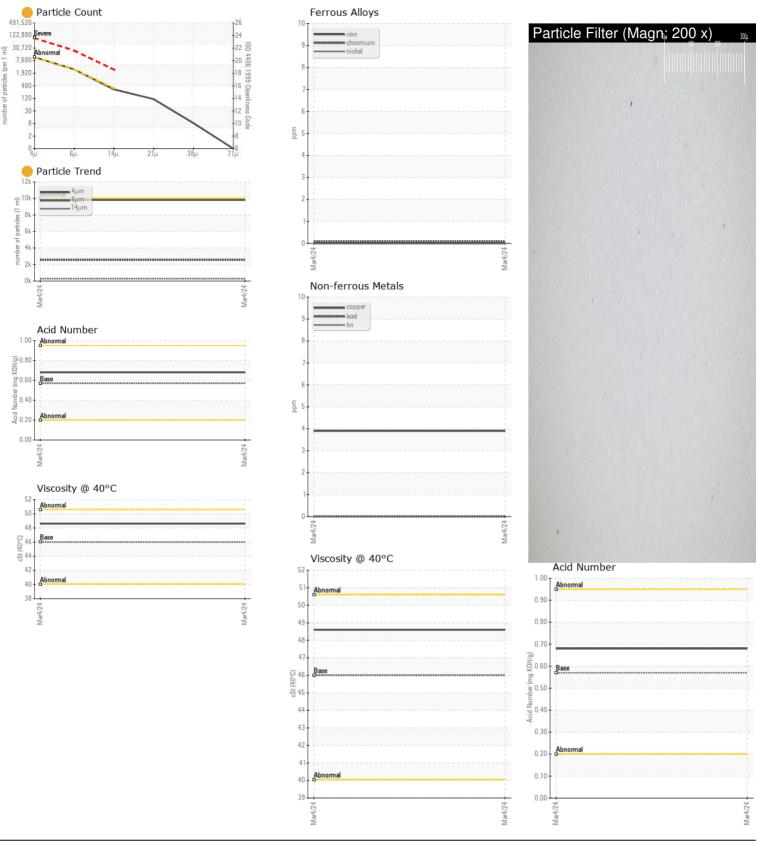
## CONTAMINATION

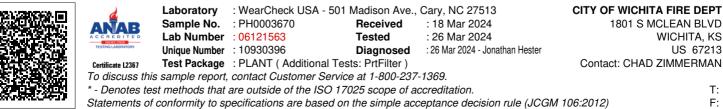
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PH0003670		
	Sample Date		Client Info		04 Mar 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
	Iron	ppm	ASTM D5185m	>20	0		
	Chromium	ppm	ASTM D5185m	>10	<1		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>75	4		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	0:1:			00	4		
	Silicon Potassium	ppm	ASTM D5185m	>20	<1		
		ppm	ASTM D5185m	>20	<1 NEO		
	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647	>10000	9813		
	Particles >6µm		ASTM D7647 ASTM D7647	>2500 >320	2557 280		
	Particles >14µm Particles >21µm		ASTM D7647 ASTM D7647	>320	280 97		
	Particles >2 rµm		ASTM D7647 ASTM D7647	>20	97 7		
	Particles >30µm Particles >71µm		ASTM D7647 ASTM D7647	>20	0		
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	0 20/19/15		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
		Jouran	violai				
	Sodium	ppm	ASTM D5185m		2		
	Boron	ppm	ASTM D5185m	5	0		
	Barium	ppm	ASTM D5185m	5	0		
	Molybdenum	ppm	ASTM D5185m	5	0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	25	0		
	Calcium	ppm	ASTM D5185m	200	89		
	Phosphorus	ppm	ASTM D5185m	300	612		
	Zinc	ppm	ASTM D5185m	370	834		
	Sulfur	ppm	ASTM D5185m	2500	1989		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.68		
	Visc @ 40°C	cSt	ASTM D445	46	48.6		





Contact/Location: CHAD ZIMMERMAN - CITWICKS