



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
A30G753396
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0205594	JR0178420	---
Sample Date		Client Info		14 Mar 2024	30 Aug 2023	---
Machine Age	hrs	Client Info		1368	565	---
Oil Age	hrs	Client Info		1368	565	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Not Changd	Not Changd	---
Filter Changed		Client Info		Changed	Not Changd	---
Sample Status				ABNORMAL	ATTENTION	---

WEAR

All component wear rates are normal.

Test	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		13	13	---
Iron	ppm	ASTM D5185m	>20	0	0	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>10	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>75	0	0	---
Tin	ppm	ASTM D5185m	>10	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

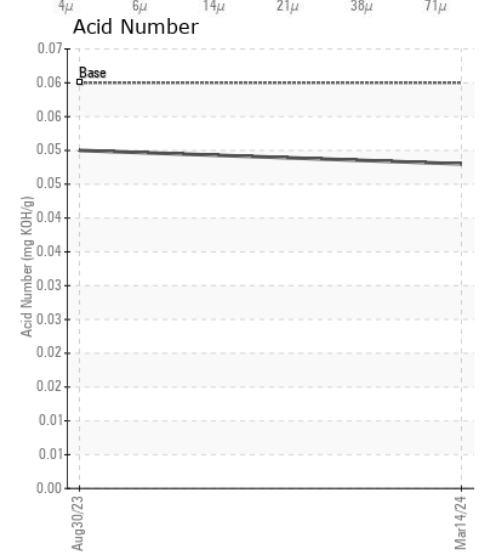
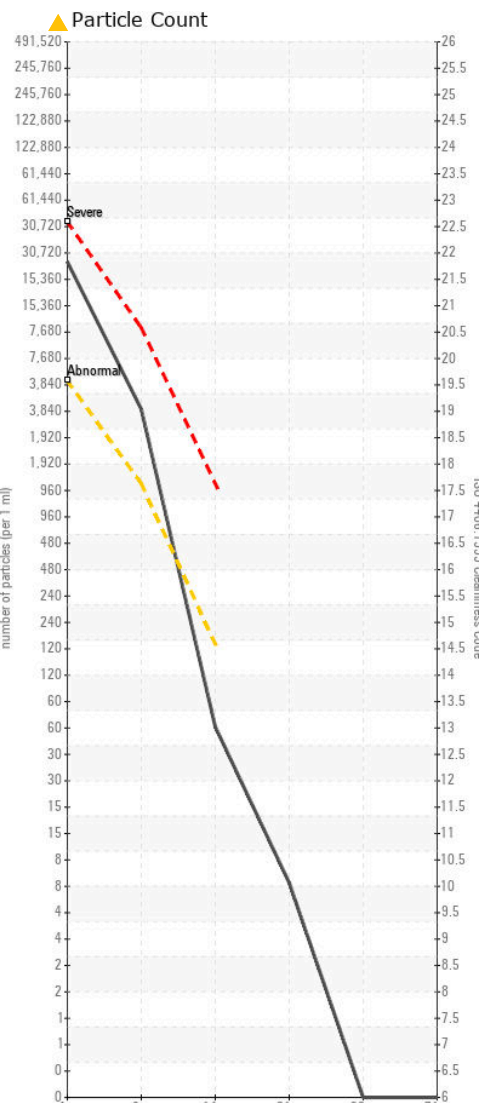
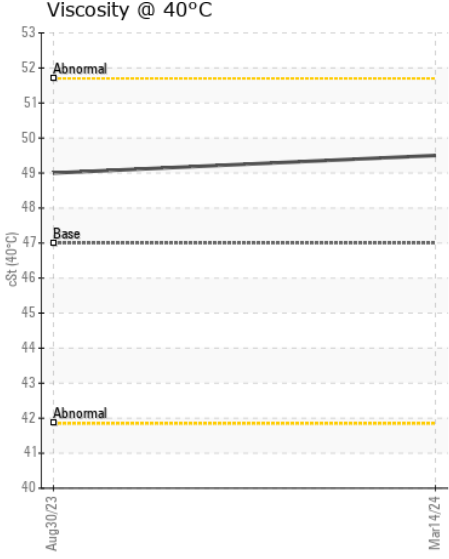
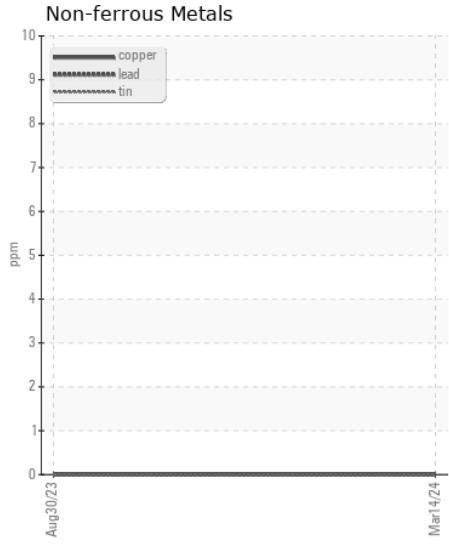
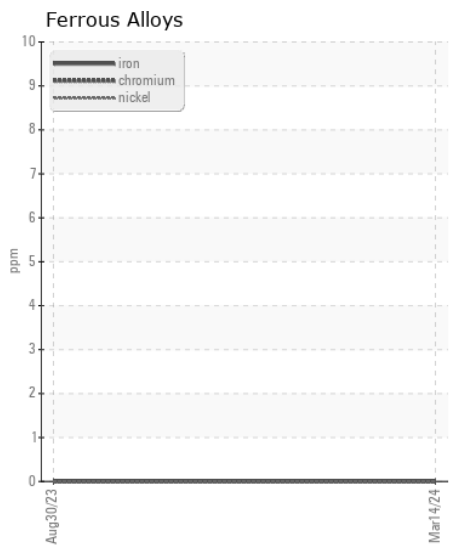
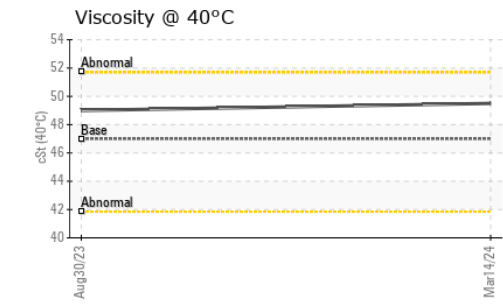
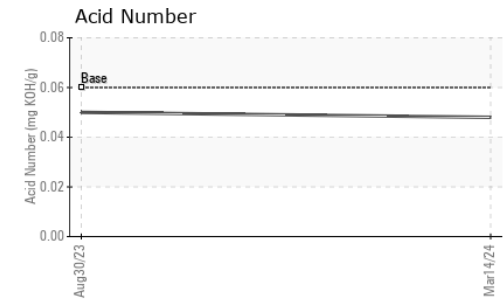
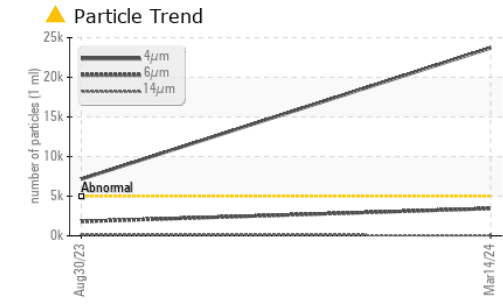
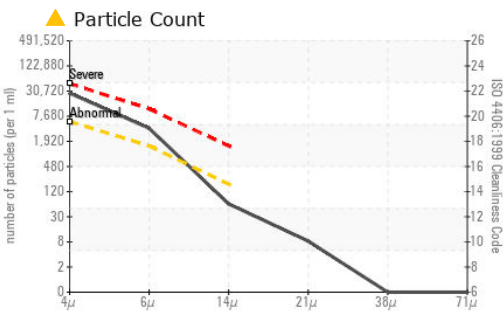
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	3	1	---
Potassium	ppm	ASTM D5185m	>20	0	<1	---
Water		WC Method	>0.1	NEG	NEG	---
Particles >4µm		ASTM D7647	>5000	▲ 23714	● 7157	---
Particles >6µm		ASTM D7647	>1300	▲ 3445	● 1809	---
Particles >14µm		ASTM D7647	>160	54	119	---
Particles >21µm		ASTM D7647	>40	7	26	---
Particles >38µm		ASTM D7647	>10	0	1	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/19/13	● 20/18/14	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		0	0	---
Boron	ppm	ASTM D5185m		2	6	---
Barium	ppm	ASTM D5185m		0	2	---
Molybdenum	ppm	ASTM D5185m		3	7	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		0	21	---
Calcium	ppm	ASTM D5185m		21	42	---
Phosphorus	ppm	ASTM D5185m	827	675	658	---
Zinc	ppm	ASTM D5185m	0	10	35	---
Sulfur	ppm	ASTM D5185m	13	3	99	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.048	0.05	---
Visc @ 40°C	cSt	ASTM D445	47	49.5	49.0	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0205594 **Received** : 19 Mar 2024
Lab Number : 06122253 **Tested** : 20 Mar 2024
Unique Number : 10936404 **Diagnosed** : 20 Mar 2024 - Wes Davis
Test Package : CONST (Additional Tests: PQ)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)