

## Intered Machine Id HITACHI 300LC-6N 1FFDDP70CGF840128 Component Hydraulic System Fluid HITACHI HYDRAULIC SUPER EX 46HN (64 GAL)

## RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: 16W15808)



All component wear rates are normal.

## CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0207001	JR0196584	JR0185390
Sample Date		Client Info		15 Mar 2024	15 Dec 2023	29 Sep 2023
Machine Age	hrs	Client Info		6967	6529	6157
Oil Age	hrs	Client Info		1904	1466	1094
Filter Age	hrs	Client Info		810	372	1094
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Not Changd	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PQ		ASTM D8184		13	15	14
Iron	ppm	ASTM D5185m	>20	4	4	7
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	0	0	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m	NONE	0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	A MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	nnm	ASTM D5185m	>20	1	~1	1
Potassium	ppm	ASTM D5185m	>20	0	0	-1
Water	ppin	WC Method	>0.1	NEG	NEG	NEG
Particles \4um		ASTM D7647	>5000	A 77660	A 51454	
Particles >6um		ASTM D7647	>1300	A 4243	▲ 1967	
Particles >14um		ASTM D7647	>1600	16	19	
Particles >21um		ASTM D7647	>40	6	6	
Particles >38um		ASTM D7647	>10	1	0	
Particles >71um		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>23/19/11</b>	▲ 23/18/11	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		0	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	<1
	ppm	ASTM D5185M	007	0	8	3
Zino	ppm	ASTM DE105	02/	550	545 5	527
	ppm	ACTM DE105	12	0	C AQ	3
Sullul Acid Number (AN)		ACTM DOUVE	0.06	0 10	40	49
Acia Number (AN)	nig KUH/g	ASTM DAAF	0.06	0.19	0.19	0.09
	USI	ASTIVI D445	4/	40.1	40.4	40.4



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