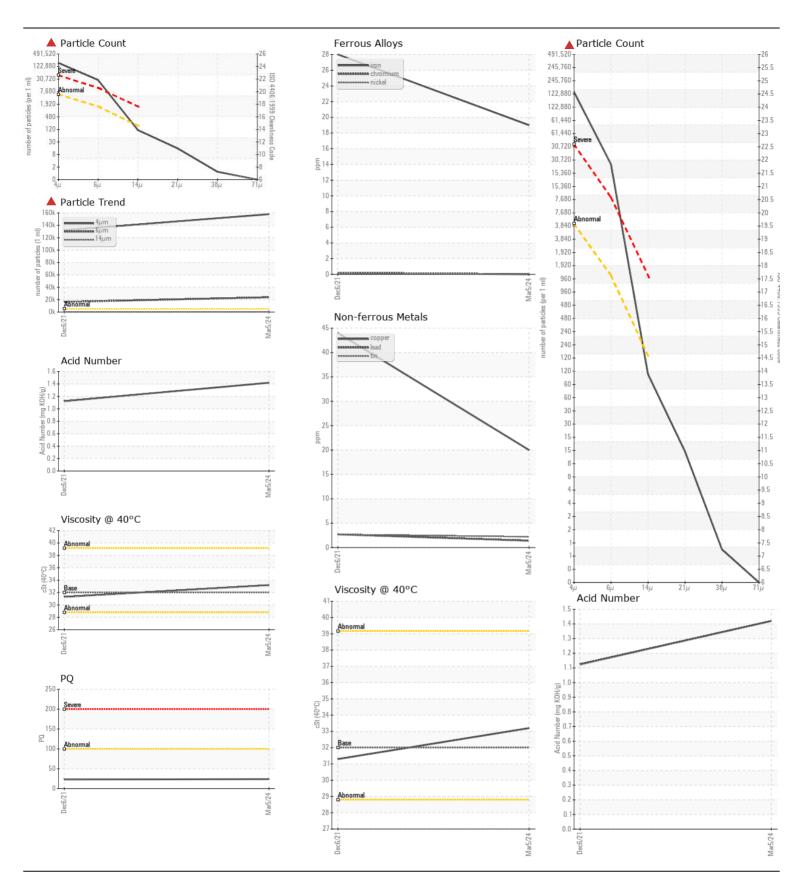
WEAR CONTAMINATION FLUID CONDITION **NORMAL SEVERE NORMAL**

JOHN DEERE 6115M 1LV3025EKHH108461

Component Hydraulic System

RECOMMENDATION	Test Sample Number	UOM	Method Client Info	Limit/Abn	Current JR0189835	History1 JR0093450	History2
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.	Sample Date		Client Info		05 Mar 2024	06 Dec 2021	
	Machine Age	hrs	Client Info		259	151	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed	1110	Client Info		N/A	Changed	
	Filter Changed		Client Info		N/A	Changed	
	Sample Status				SEVERE	ABNORMAL	
VEAR	PQ		ASTM D8184		24	23	
	Iron	ppm	ASTM D5185m	>20	19	28	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	<1	
	Nickel	ppm	ASTM D5185m	>10	0	<1	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		<1	<1	
	Aluminum	ppm	ASTM D5185m	>10	2	2	
	Lead	ppm	ASTM D5185m		1	3	
	Copper	ppm	ASTM D5185m		20	44	
	Tin	ppm	ASTM D5185m		2	3	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	6	9	
	Potassium	ppm	ASTM D5185m	>20	0	4	
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	1-1-	WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		158016	131919	
	Particles >6µm		ASTM D7647		23781	<u> </u>	
	Particles >14µm		ASTM D7647		98	37	
	Particles >21µm		ASTM D7647	>40	13	8	
	Particles >38µm		ASTM D7647	>10	1	0	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 24/22/14	<u>4</u> 24/21/12	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1	5	
	Boron	ppm	ASTM D5185m		0	3	
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	<1	
	Manganese	ppm	ASTM D5185m		<1	2	
	Magnesium	ppm	ASTM D5185m		91	99	
	Calcium	ppm	ASTM D5185m		3640	3616	
	Phosphorus	ppm	ASTM D5185m		1056	1056	
	Zinc	ppm	ASTM D5185m		1269	1189	
	Sulfur	ppm	ASTM D5185m		4034	3212	
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.42	1.124	
	Visc @ 40°C	cSt	ASTM D445	32	33.2	31.3	





Certificate L2367

Laboratory Sample No.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0189835 Lab Number : 06122267 Unique Number : 10936418

Received **Tested** Diagnosed

: 20 Mar 2024 : 20 Mar 2024 - Wes Davis Test Package : CONST (Additional Tests: PQ)

: 19 Mar 2024

US 23950-1807 Contact: HUNTER GREEN hgreen@jamesriverequipment.com T: (434)447-4325

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (434)447-1329

JRE - LA CROSSE

38431 HWY 58

LA CROSSE, VA