

N. Carolina Machine Id IR COMPRESSOR B Component Rotary Compressor

ANDEROL ROYCO 889 (5 QTS)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

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Area

The aluminum level is abnormal. All other component wear rates are normal.

CONTAMINATION

The water content is negligible. There is no indication of any contamination in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		AN0000119		
Sample Date		Client Info		11 Mar 2024		
Machine Age	hrs	Client Info		135		
Oil Age	hrs	Client Info		135		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
			70	40		
Iron	ppm	ASTM D5185m	>70	49		
Chromium	ppm	ASTM D5185m	>10	7		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	6	0		
Aluminum	ppm	ASTM D5185m	>3	1 3		
Lead	ppm	ASTM D5185m	>4	0		
Copper	ppm	ASTM D5185m	>20	7		
Tin	ppm	ASTM D5185m	>3	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>45	20		
Potassium	ppm	ASTM D5185m	>20	3		
Water	%	ASTM D6304	>0.6	0.162		
ppm Water	ppm	ASTM D6304		1628		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.6	NEG		
Sodium	ppm	ASTM D5185m		0		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		22		
Calcium	ppm	ASTM D5185m	0	23		
Phosphorus	ppm	ASTM D5185m	0	18		
Zinc	ppm	ASTM D5185m	0	13		
Sulfur	ppm	ASTM D5185m	0	38		
Cullul						

ASTM D445 132

Visc @ 40°C

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Contact/Location: MATT GOOD - PCMPIT

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