WEAR CONTAMINATION FLUID CONDITION

ABNORMAL NORMAL ATTENTION

Machine Ic

HITACHI 350LC 1FFDDR70EJF940546

Component Left Final Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		JR0205700	JR0179022	JR015560
	Sample Date		Client Info		13 Mar 2024	02 Aug 2023	10 Feb 202
	Machine Age	hrs	Client Info		6907	5975	4983
	Oil Age	hrs	Client Info		932	5975	500
	Filter Age	hrs	Client Info		0	0	500
	Oil Changed		Client Info		Not Changd	Changed	Changed
	Filter Changed		Client Info		N/A	N/A	Changed
	Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR	PQ		ASTM D8184		307	180	144
Bearing and/or bushing wear is indicated.	Iron	ppm	ASTM D5185m	>500	931	△ 625	▲ 857
	Chromium	ppm	ASTM D5185m	>10	6	4	5
	Nickel	ppm	ASTM D5185m	>10	6	<1	<1
	Titanium	ppm	ASTM D5185m		<1	2	2
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>25	5	33	2 7
	Lead	ppm	ASTM D5185m	>25	1	0	0
	Copper	ppm	ASTM D5185m	>50	225	2	2
	Tin	ppm	ASTM D5185m	>10	<u>^</u> 8	0	0
	Vanadium	ppm	ASTM D5185m		<1	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	MODE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	12	▲ 98	<u> </u>
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	3	6	5
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>170	3	3	2
The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.	Boron	ppm	ASTM D5185m	400	15	27	4
	Barium	ppm	ASTM D5185m	200	3	0	0
	Molybdenum	ppm	ASTM D5185m	12	4	<1	<1
	Manganese	ppm	ASTM D5185m		12	5	6
	Magnesium	ppm	ASTM D5185m	12	7 8	6	3
	Calcium	ppm	ASTM D5185m	150	3232	40	8
	Phosphorus	ppm	ASTM D5185m	1650	994	787	1210
	Zinc	ppm	ASTM D5185m	125	<u> </u>	21	9
	Sulfur	ppm	ASTM D5185m	22500	3284	24221	22284
	Sullul	ppiii	AOTHI DOTOOIII		0204		LLLOT

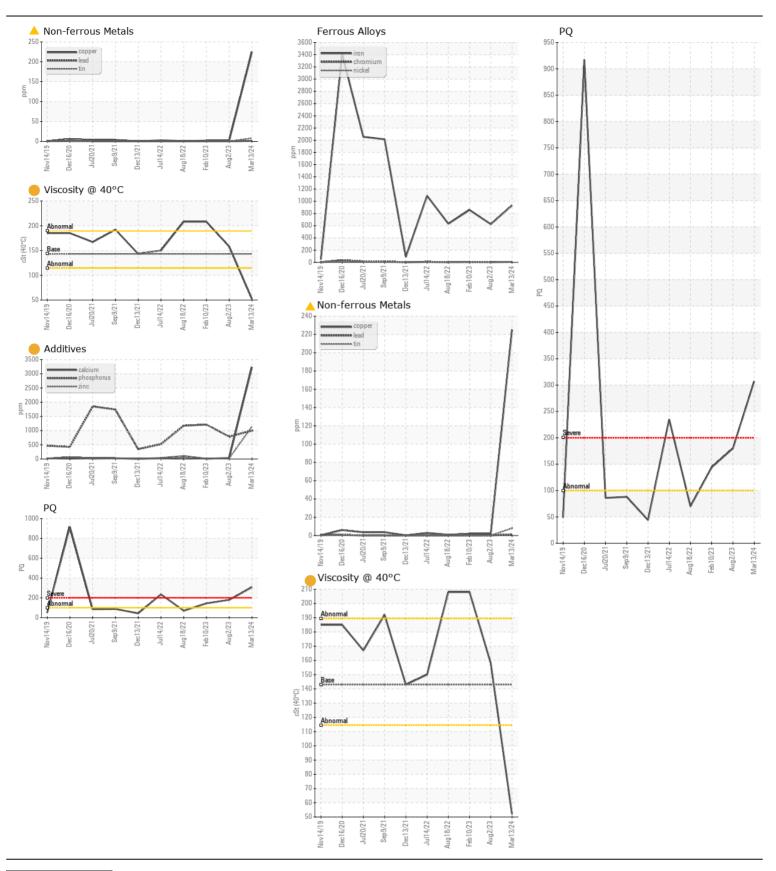
Visc @ 40°C

cSt

158

ASTM D445 143 **52.1**

208







Laboratory Sample No.

Lab Number : 06122653 Unique Number : 10936804

: JR0205700

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received Tested

Diagnosed Test Package : CONST (Additional Tests: PQ)

: 26 Mar 2024 : 26 Mar 2024 - Jonathan Hester

: 19 Mar 2024

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269 Contact: CHARLOTTE SHOP

myoung@jamesriverequipment.com T: (704)597-0211 F: (704)596-6198

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)