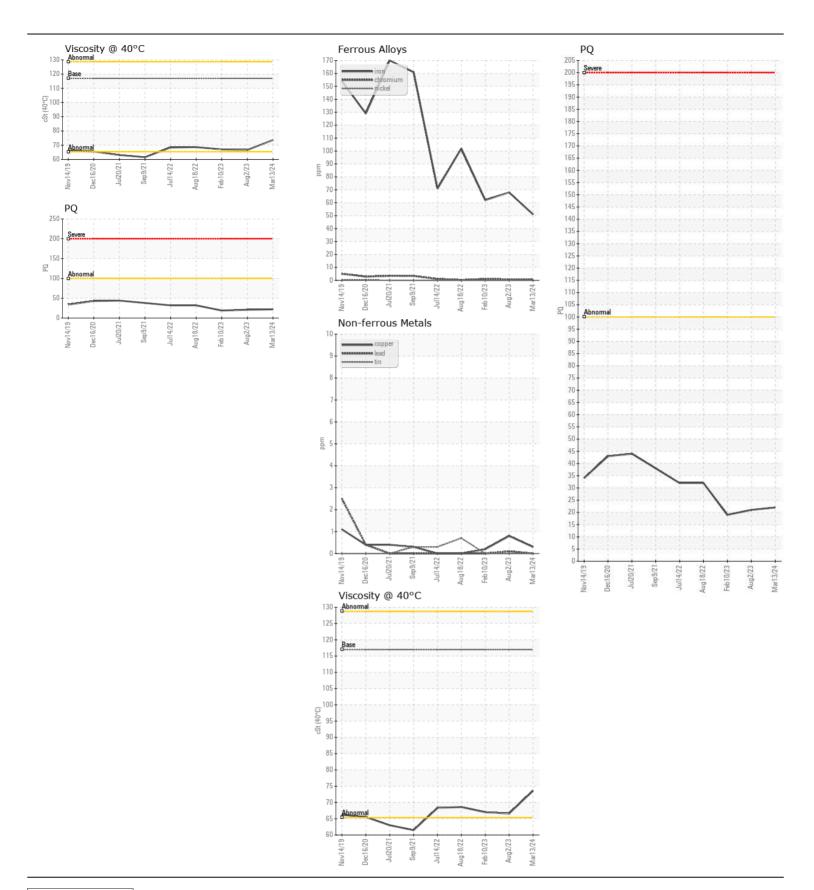
**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL NORMAL** NORMAL

## HITACHI 350LC 1FFDDR70EJF940546

Pump Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		JR0205692	JR0179050	JR015560
	Sample Date		Client Info		13 Mar 2024	02 Aug 2023	10 Feb 202
	Machine Age	hrs	Client Info		6907	5975	4983
	Oil Age	hrs	Client Info		932	992	500
	Filter Age	hrs	Client Info		0	0	500
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		N/A	N/A	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
VEAR	PQ		ASTM D8184		22	21	19
	Iron	ppm	ASTM D5185m	>500	51	68	62
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	<1	<1	1
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m		0	0	<1
	Aluminum	ppm	ASTM D5185m	>20	5	4	3
	Lead	ppm	ASTM D5185m		0	<1	0
	Copper	ppm	ASTM D5185m	>35	<1	<1	<1
	Tin	ppm	ASTM D5185m	>4	0	0	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	MODE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	15	14	12
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2	2	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORN
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	6	2
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		299	285	289
	Barium	ppm	ASTM D5185m		0	3	<1
	Molybdenum	ppm	ASTM D5185m		254	227	228
	Manganese	ppm	ASTM D5185m		<1	1	1
	Magnesium	ppm	ASTM D5185m		782	731	697
	Calcium	ppm	ASTM D5185m		1363	1354	1328
	Phosphorus	ppm	ASTM D5185m		936	874	830
	Zinc	ppm	ASTM D5185m		1067	963	908
	Sulfur	ppm	ASTM D5185m		3827	3709	3192
	Visc @ 40°C	cSt	ASTM D445	117	73.6	66.6	67.0







Laboratory Sample No.

Lab Number : 06122661

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0205692

Received Tested Unique Number : 10936812

Diagnosed Test Package : CONST ( Additional Tests: PQ )

: 20 Mar 2024 : 20 Mar 2024 - Wes Davis

: 19 Mar 2024

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC

US 28269 Contact: CHARLOTTE SHOP

myoung@jamesriverequipment.com

T: (704)597-0211 F: (704)596-6198

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)