

## Machine Id HITACHI 350LC 1FFDDR70EJF940546

## Swing Drive Gear Case

## JOHN DEERE GL-5 80W90 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number	UCIVI	Client Info	LIIIIUAUI	JR0205697	JR0179053	JR0155600
	Sample Date		Client Info		13 Mar 2024	02 Aug 2023	10 Feb 2023
	Machine Age	hrs	Client Info		6907	5975	4983
	Oil Age	hrs	Client Info		932	992	500
	Filter Age	hrs	Client Info		0	0	500
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		N/A	N/A	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	PQ		ASTM D8184		45	31	66
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>200	49	54	113
	Chromium	ppm	ASTM D5185m	>10	<1	0	<1
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		2	<1	0
	Lead	ppm	ASTM D5185m		0	0	0
	Copper	ppm	ASTM D5185m		<1	<1	<1
	Tin	ppm	ASTM D5185m		<1	0	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		4	3	8
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	1	<1	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	1	0
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		15	48	2
	Barium	ppm	ASTM D5185m		0	2	0
	Molybdenum	ppm	ASTM D5185m		6	0	0
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		22	3	<1
	Calcium	ppm	ASTM D5185m		33	0	5
	Phosphorus	ppm	ASTM D5185m		366	615	327
	Zinc	ppm	ASTM D5185m		18	5	3
	Sulfur	ppm	ASTM D5185m		20585	23388	17176
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Visc @ 40°C

ASTM D445

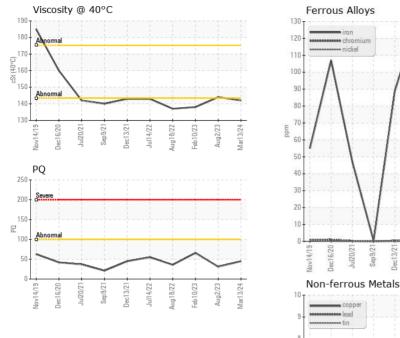
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Submitted By: Mike Young - CHARLOTTE SHOP

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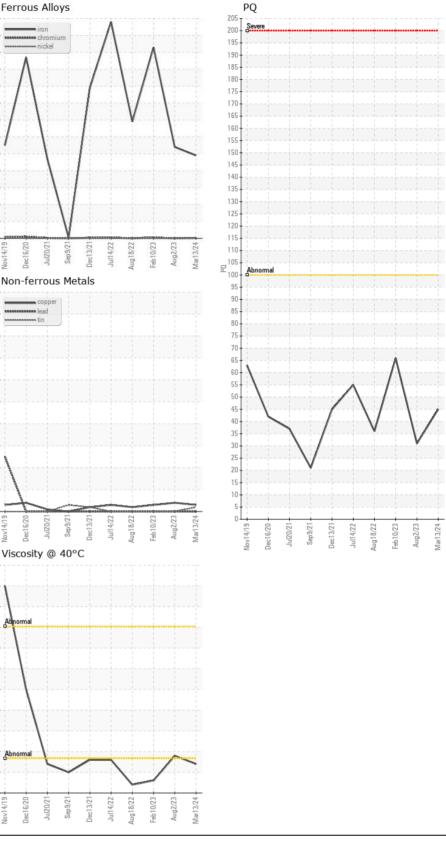
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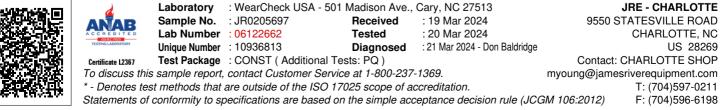


ppm

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