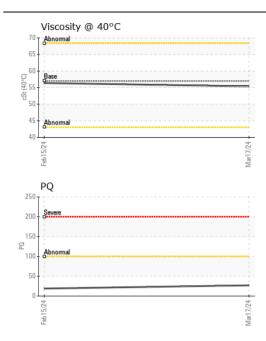


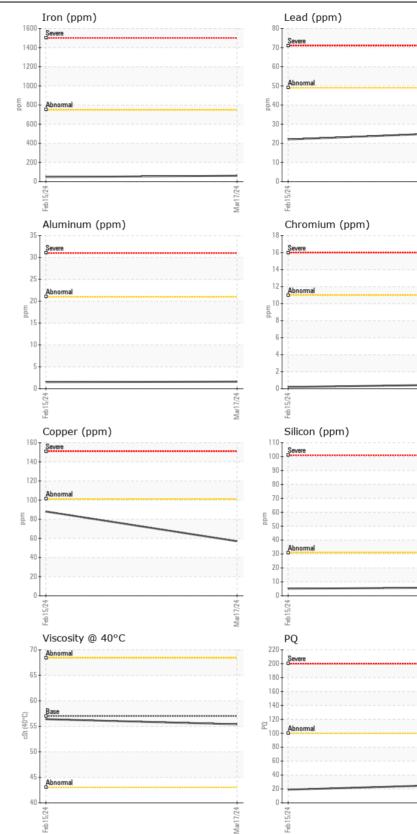
Machine Id JOHN DEERE 644 P 1DW644PATPLX19041

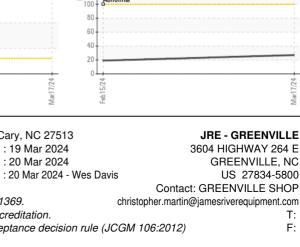
Component Rear Axle

JOHN DEERE HY-GARD HYD/TRANS (27 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		JR0103230	JR0109024	
	Sample Date		Client Info		17 Mar 2024	15 Feb 2024	
	Machine Age	hrs	Client Info		441	338	
	Oil Age	hrs	Client Info		441	338	
	Filter Age	hrs	Client Info		0	338	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				NORMAL	NORMAL	
WEAR	PQ		ASTM D8184		27	19	
All component wear rates are normal.	Iron	ppm	ASTM D5185m	>750	61	47	
	Chromium	ppm	ASTM D5185m		<1	<1	
	Nickel	ppm	ASTM D5185m		<1	0	
	Titanium	ppm	ASTM D5185m		<1	<1	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>21	2	2	
	Lead	ppm	ASTM D5185m		26	22	
	Copper	ppm	ASTM D5185m		57	88	
	Tin	ppm	ASTM D5185m		1	<1	
	Vanadium	ppm	ASTM D5185m	1.0	0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		Jouran	visuai				
CONTAMINATION	Silicon	ppm	ASTM D5185m	>31	6	5	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	4	4	
	Water		WC Method	>0.1	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>51	5	4	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		3	6	
	Barium	ppm	ASTM D5185m		4	14	
	Molybdenum	ppm	ASTM D5185m		<1	<1	
	Manganese	ppm	ASTM D5185m		3	3	
	Magnesium	ppm	ASTM D5185m	145	99	100	
	Calcium	ppm	ASTM D5185m		3469	3355	
	Phosphorus	ppm	ASTM D5185m		1017	1051	
	Zinc	ppm	ASTM D5185m		1219	1205	
	Sulfur	ppm	ASTM D5185m	-	3865	5984	
	Visc @ 40°C	cSt	ASTM D445	57.0	55.4	56.4	









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