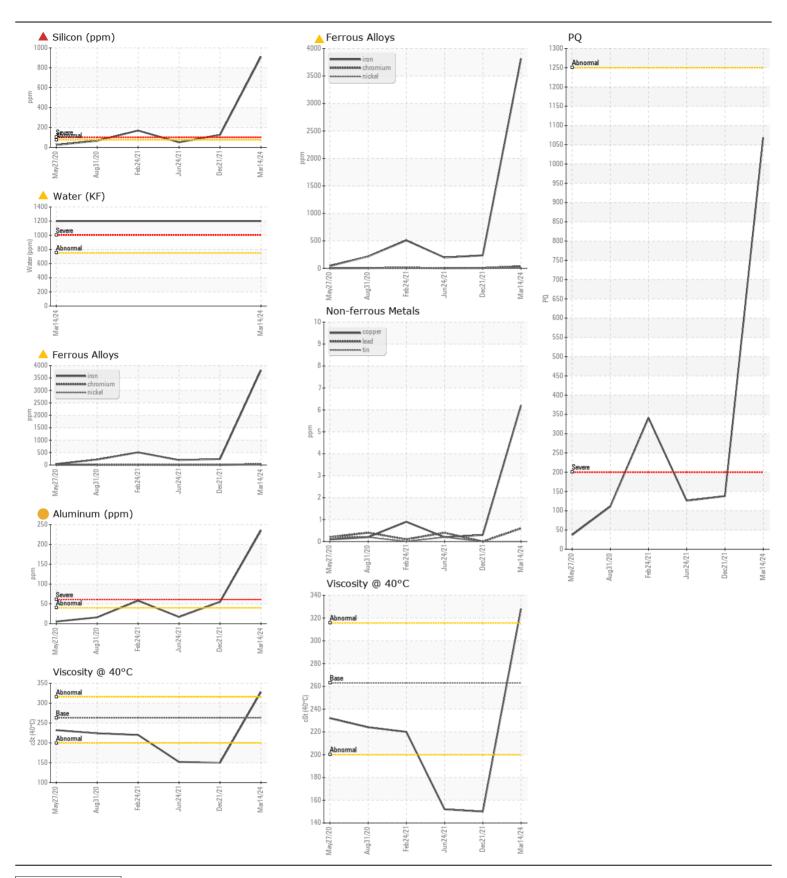
WEAR CONTAMINATION FLUID CONDITION **ABNORMAL SEVERE NORMAL**

JOHN DEERE 470G 1FF470GXJJF235253

Component Left Final Drive

Left Final Drive GEAR OIL SAE 80W140 (QTS)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0204152	JR0113750	JR0087268
	Sample Date		Client Info		14 Mar 2024	21 Dec 2021	24 Jun 2021
	Machine Age	hrs	Client Info		6231	3536	0
	Oil Age	hrs	Client Info		2695	500	500
	Filter Age	hrs	Client Info		0	500	500
	Oil Changed		Client Info		N/A	Changed	Changed
	Filter Changed		Client Info		N/A	Changed	Changed
	Sample Status				SEVERE	ABNORMAL	NORMAL
WEAR	PQ		ASTM D8184	>1250	1068	138	126
Gear wear is indicated.	Iron	ppm	ASTM D5185m	>750	4 3813	237	196
	Chromium	ppm	ASTM D5185m	>9	4 37	5	3
	Nickel	ppm	ASTM D5185m	>10	4	<1	<1
	Titanium	ppm	ASTM D5185m		18	4	1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>40	235	5 5	17
	Lead	ppm	ASTM D5185m	>15	<1	0	<1
	Copper	ppm	ASTM D5185m	>40	6	<1	<1
	Tin	ppm	ASTM D5185m	>10	0	0	<1
	Vanadium	ppm	ASTM D5185m		1	<1	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	▲ 911	<u> </u>	50
There is a light concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	39	7	4
	Water	%	ASTM D6304	>0.075	△ 0.120		
	ppm Water	ppm	ASTM D6304	>750	<u> </u>		
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.075	0.2%	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>51	19	4	<1
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m	400	45	41	41
	Barium	ppm	ASTM D5185m	200	0	0	0
	Molybdenum	ppm	ASTM D5185m	12	4	2	2
	Manganese	ppm	ASTM D5185m		33	3	2
	Magnesium	ppm	ASTM D5185m	12	27	9	6
	Calcium	ppm	ASTM D5185m	150	46	26	22
	Phosphorus	ppm	ASTM D5185m	1650	349	431	471
	Zinc	ppm	ASTM D5185m	125	17	8	8
	Sulfur	ppm	ASTM D5185m	22500	19298	18576	18209
	Visc @ 40°C	cSt	ASTM D445	263	328	150	152





Laboratory Unique Number: 10936867

Sample No. Lab Number

: JR0204152 : 06122716

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested**

Diagnosed Test Package : CONST (Additional Tests: KF, PQ)

: 20 Mar 2024 : 21 Mar 2024 - Don Baldridge

: 19 Mar 2024

JRE - CHARLOTTE 9550 STATESVILLE ROAD CHARLOTTE, NC US 28269

Contact: CHARLOTTE SHOP

myoung@jamesriverequipment.com T: (704)597-0211

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (704)596-6198