



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
CONNWELD 8X20 4 DECK CONNWELD WEST SCREEN SOUTH TUBE (S/N 1-1910008)

Component
Gearbox

Fluid
DA SYNTHETIC ISO 150 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TO10003360	TO10002048	---
Sample Date		Client Info		11 Mar 2024	02 Sep 2023	---
Machine Age	hrs	Client Info		9000	800	---
Oil Age	hrs	Client Info		1000	0	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		Changed	N/A	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR

Gear wear is indicated. The high ferrous density (PQ) index indicates that abnormal wear is occurring.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		▲ 365	▲ 161	---
Iron	ppm	ASTM D5185m	>200	▲ 708	▲ 845	---
Chromium	ppm	ASTM D5185m	>15	5	8	---
Nickel	ppm	ASTM D5185m	>15	<1	2	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	2	0	---
Lead	ppm	ASTM D5185m	>100	0	<1	---
Copper	ppm	ASTM D5185m	>200	9	1	---
Tin	ppm	ASTM D5185m	>25	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

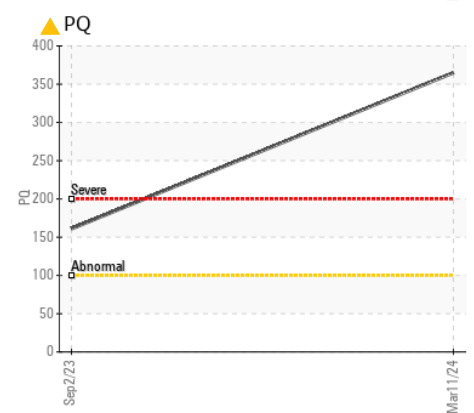
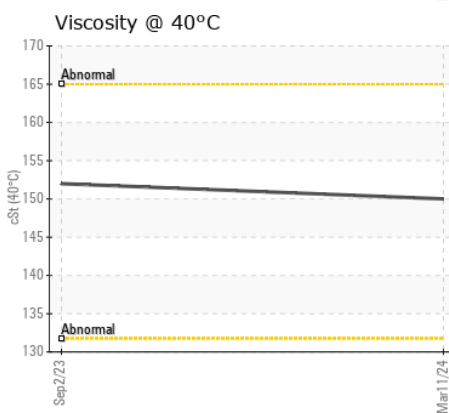
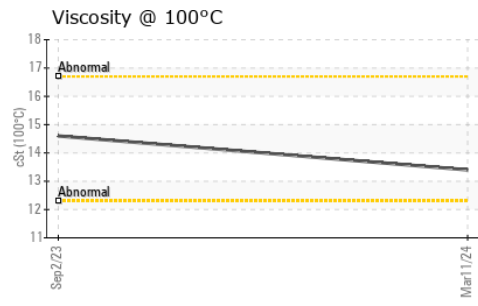
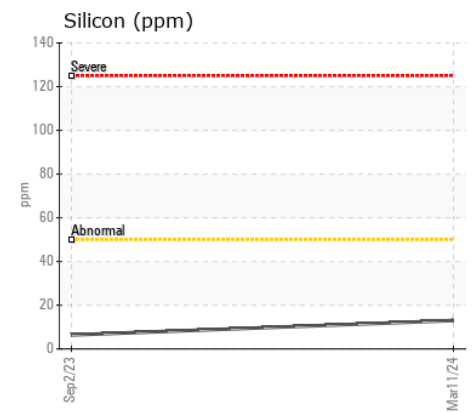
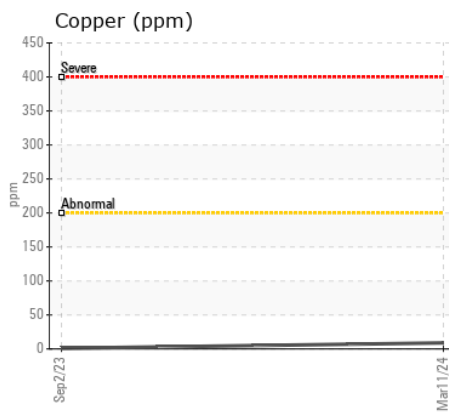
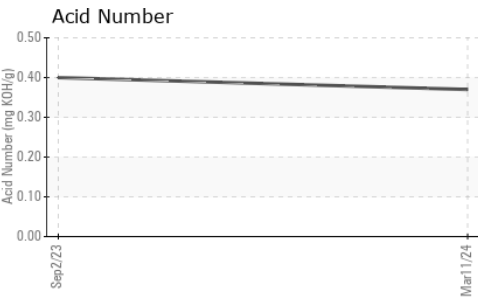
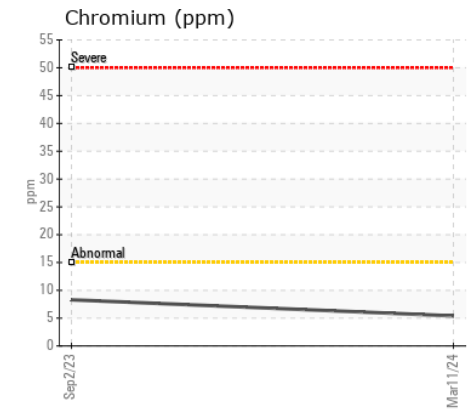
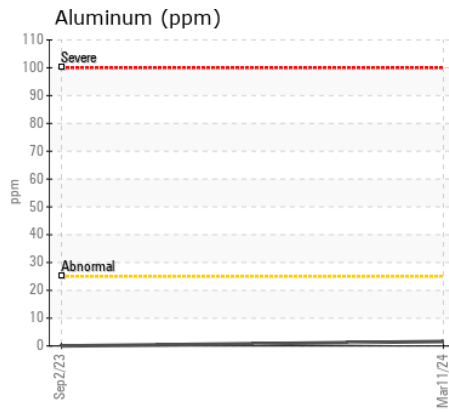
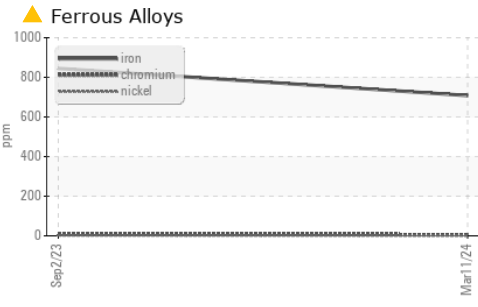
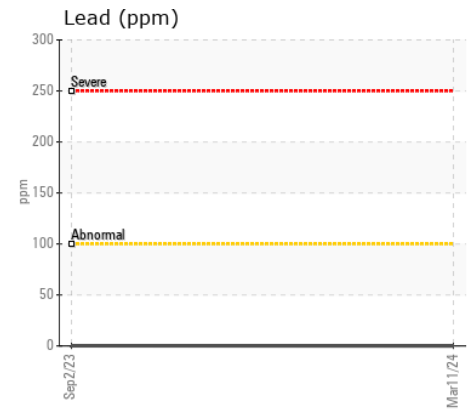
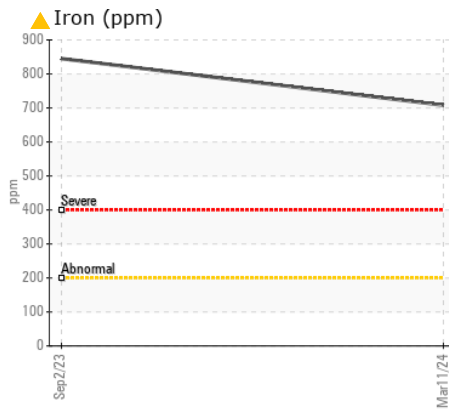
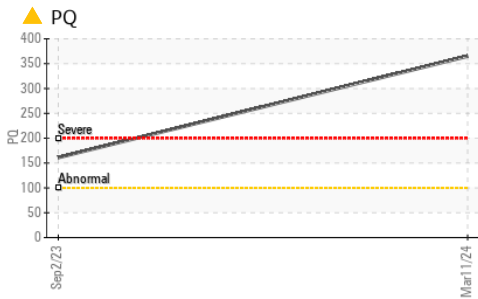
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	13	6	---
Potassium	ppm	ASTM D5185m	>20	0	2	---
Water		WC Method	>0.2	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		14	0	---
Boron	ppm	ASTM D5185m		0	<1	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		4	0	---
Manganese	ppm	ASTM D5185m		7	8	---
Magnesium	ppm	ASTM D5185m		6	1	---
Calcium	ppm	ASTM D5185m		56	4	---
Phosphorus	ppm	ASTM D5185m		172	138	---
Zinc	ppm	ASTM D5185m		9	5	---
Sulfur	ppm	ASTM D5185m		11908	4631	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	0.40	---
Visc @ 40°C	cSt	ASTM D445		150	152	---
Visc @ 100°C	cSt	ASTM D445		13.4	14.6	---
Viscosity Index (VI)	Scale	ASTM D2270		80	94	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO10003360
Lab Number : 06123226
Unique Number : 10937377
Test Package : MOB 2 (Additional Tests: KV100, PQ, VI)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)