

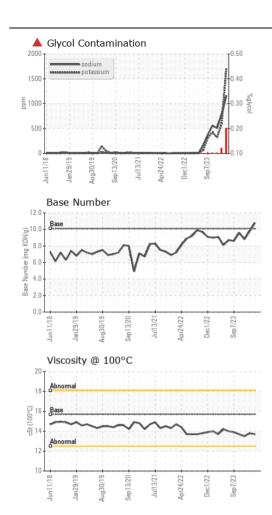
WEAR CONTAMINATION **FLUID CONDITION**

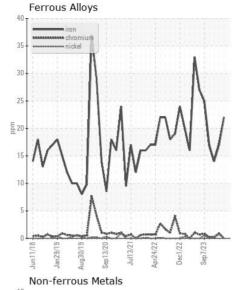
NORMAL SEVERE ABNORMAL

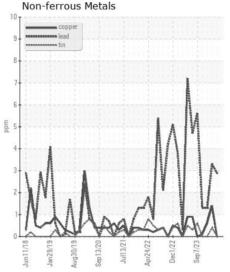
Store 9 - Marietta KENWORTH 1027

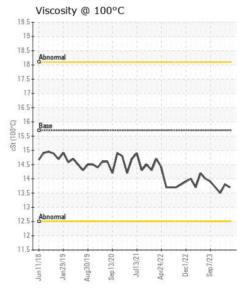
Diesel Engine

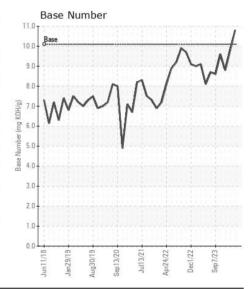
SHELL ROTELLA T 15W40 (10 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TEOOMMENDATION	Sample Number	OOW	Client Info	Ellille / toll	LEC0048378	LEC0047104	
We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Date		Client Info		16 Mar 2024	23 Jan 2024	10 Dec 2023
	Machine Age	mls	Client Info		1045302	45928	45438
	Oil Age	mls	Client Info		10000	400	400
	Filter Age	mls	Client Info		10000	400	400
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				SEVERE	SEVERE	SEVERE
WEAR	Iron	ppm	ASTM D5185m	>100	22	17	14
	Chromium	ppm	ASTM D5185m	>20	0	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>4	0	<1	<1
	Titanium	ppm	ASTM D5185m		0	<1	<1
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	5	5	5
	Lead	ppm	ASTM D5185m	>40	3	3	1
	Copper	ppm	ASTM D5185m	>330	0	1	<1
	Tin	ppm	ASTM D5185m	>15	0	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	~I20	11	12	8
CONTAMINATION	Potassium	ppm	ASTM D5185m		▲ 1716	<u>▲</u> 599	△ 317
Sodium and/or potassium levels are high. Test for glycol is positive. There is a high concentration of glycol present in the oil.	Fuel	ррпп	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol	%	*ASTM D2982	7 0.2	▲ 0.20	▲ 0.12	▲ 0.10
	Soot %	%	*ASTM D7844	>3	1.5	1.1	0.9
	Nitration	Abs/cm	*ASTM D7624	>20	14.2	11.8	10.4
	Sulfation	Abs/.1mm	*ASTM D7415	>30	27.6	25.9	25.1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
ELUID CONDITION	Sodium	nnm	ACTM DE10Em		A 1157	A 701	A 505
FLUID CONDITION	Boron	ppm	ASTM D5185m ASTM D5185m	216	1157 178	△ 784 229	△ 505 225
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm ppm	ASTM D5185m		535	306	252
	Manganese	ppm	ASTM D5185m	1.2	0	<1	<1
	Magnesium	ppm	ASTM D5185m	24	619	639	647
	Calcium	ppm	ASTM D5185m	2292	1512	1392	1519
	Phosphorus	ppm	ASTM D5185m		605	707	729
	Zinc	ppm	ASTM D5185m		835	822	869
	Sulfur	ppm	ASTM D5185m		3065	2746	2785
	Oxidation	Abs/.1mm	*ASTM D7414		17.9	18.8	18.7
	Base Number (BN)		ASTM D2896	10.1	10.8	9.8	8.8
	Visc @ 100°C	cSt	ASTM D445		13.7	13.8	13.5













Laboratory Sample No.

Lab Number : 06123327 Unique Number: 10937478

: LEC0048378

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 20 Mar 2024 **Tested** : 22 Mar 2024

Diagnosed

: 22 Mar 2024 - Don Baldridge

US 26346 Contact: CHRIS PETROVICH chrispetrovich@halldrilling.com

HALL DRILLING LLC

ELLENBORO, WV

PO BOX 249

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (304)869-3404 F: (304)869-3408

Test Package : CONST (Additional Tests: TBN) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)