

#### Machine Id HAMM HD120 H2070092 Component Diesel Engine Fluid {not provided} (--- GAL)

#### RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the fuel injection system. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

### **WEAR**

Cylinder, crank, or cam shaft wear is indicated.

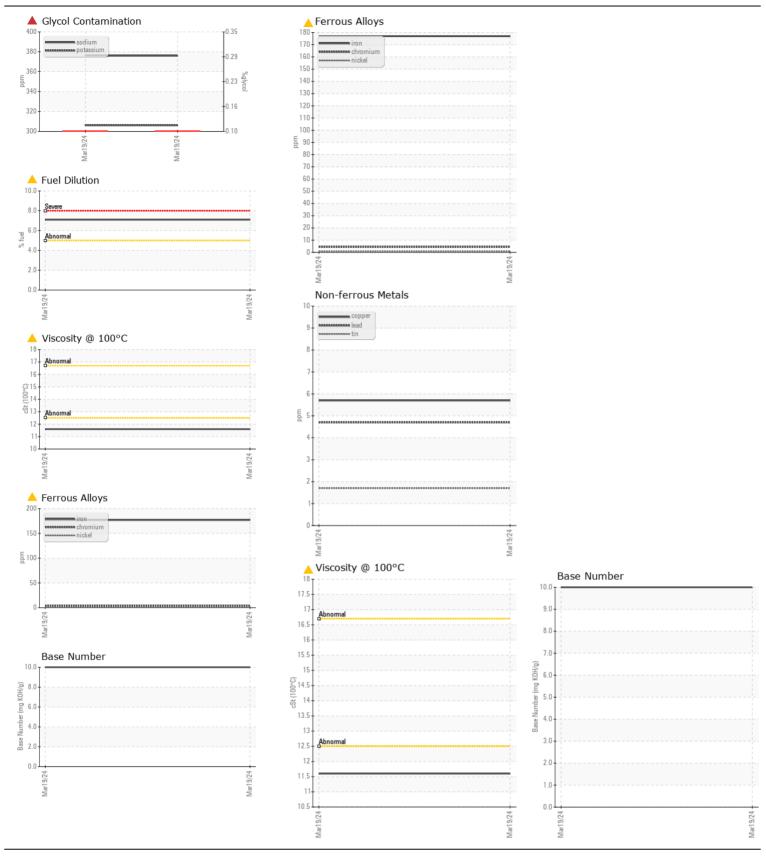
# CONTAMINATION

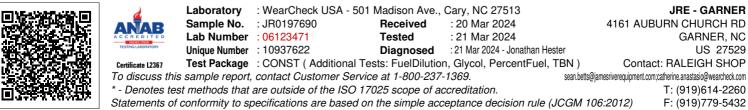
Sodium and/or potassium levels are high. Test for glycol is positive. There is a moderate amount of fuel present in the oil.

## FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0197690		
Sample Date		Client Info		19 Mar 2024		
Machine Age	hrs	Client Info		7199		
Oil Age	hrs	Client Info		6779		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>100	▲ 177		
Chromium	ppm	ASTM D5185m	>20	4		
Nickel	ppm	ASTM D5185m	>4	1		
Titanium	ppm	ASTM D5185m	-	<1		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>20	17		
Lead	ppm	ASTM D5185m	>40	5		
Copper	ppm	ASTM D5185m	>330	6		
Tin	ppm	ASTM D5185m	>15	2		
Vanadium	ppm	ASTM D5185m	NOVE	<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	12		
Potassium	ppm	ASTM D5185m	>20	▲ 306		
Fuel	%	ASTM D3524	>5	▲ 7.1		
Water	70	WC Method	>0.2	NEG		
Glycol	%	*ASTM D2982	20.L	▲ 0.10		
Soot %	%	*ASTM D7844	>3	0.4		
Nitration	Abs/cm	*ASTM D7624	>20	13.2		
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.0		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		<b>A</b> 376		
Boron	ppm	ASTM D5185m		9		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		89		
Manganese	ppm	ASTM D5185m		1		
Magnesium	ppm	ASTM D5185m		931		
Calcium	ppm	ASTM D5185m		1152		
Phosphorus	ppm	ASTM D5185m		1058		
Zinc	ppm	ASTM D5185m		1257		
Sulfur	ppm	ASTM D5185m		3054		
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.1		
Base Number (BN)	mg KOH/g	ASTM D2896		10.0		
Visc @ 100°C	cSt	ASTM D445		11.6		





Submitted By: RALEIGH SHOP

Page 2 of 2