

Machine Id HAMM HD120 H2070092 Component Diesel Engine Fluid {not provided} (--- GAL)

RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the fuel injection system. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

WEAR

Cylinder, crank, or cam shaft wear is indicated.

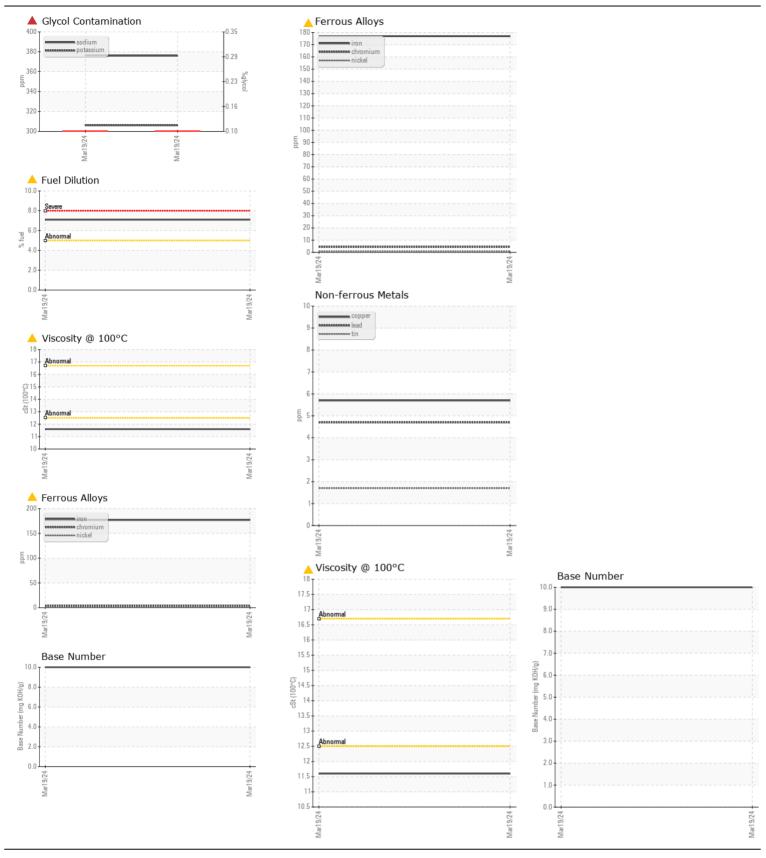
CONTAMINATION

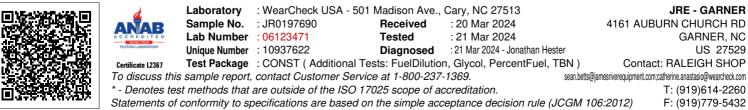
Sodium and/or potassium levels are high. Test for glycol is positive. There is a moderate amount of fuel present in the oil.

FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|----------|-------------|-----------|--------------|----------|----------|
| Sample Number | | Client Info | | JR0197690 | | |
| Sample Date | | Client Info | | 19 Mar 2024 | | |
| Machine Age | hrs | Client Info | | 7199 | | |
| Oil Age | hrs | Client Info | | 6779 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Filter Changed | | Client Info | | Not Changd | | |
| Sample Status | | | | SEVERE | | |
| | | | | | | |
| Iron | ppm | ASTM D5185m | >100 | ▲ 177 | | |
| Chromium | ppm | ASTM D5185m | >20 | 4 | | |
| Nickel | ppm | ASTM D5185m | >4 | 1 | | |
| Titanium | ppm | ASTM D5185m | - | <1 | | |
| Silver | ppm | ASTM D5185m | >3 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >20 | 17 | | |
| Lead | ppm | ASTM D5185m | >40 | 5 | | |
| Copper | ppm | ASTM D5185m | >330 | 6 | | |
| Tin | ppm | ASTM D5185m | >15 | 2 | | |
| Vanadium | ppm | ASTM D5185m | NOVE | <1 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Silicon | ppm | ASTM D5185m | >25 | 12 | | |
| Potassium | ppm | ASTM D5185m | >20 | ▲ 306 | | |
| Fuel | % | ASTM D3524 | >5 | ▲ 7.1 | | |
| Water | 70 | WC Method | >0.2 | NEG | | |
| Glycol | % | *ASTM D2982 | 20.L | ▲ 0.10 | | |
| Soot % | % | *ASTM D7844 | >3 | 0.4 | | |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 13.2 | | |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 21.0 | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| | | | | | | |
| Sodium | ppm | ASTM D5185m | | A 376 | | |
| Boron | ppm | ASTM D5185m | | 9 | | |
| Barium | ppm | ASTM D5185m | | 0 | | |
| Molybdenum | ppm | ASTM D5185m | | 89 | | |
| Manganese | ppm | ASTM D5185m | | 1 | | |
| Magnesium | ppm | ASTM D5185m | | 931 | | |
| Calcium | ppm | ASTM D5185m | | 1152 | | |
| Phosphorus | ppm | ASTM D5185m | | 1058 | | |
| Zinc | ppm | ASTM D5185m | | 1257 | | |
| Sulfur | ppm | ASTM D5185m | | 3054 | | |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 17.1 | | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | | 10.0 | | |
| Visc @ 100°C | cSt | ASTM D445 | | 11.6 | | |





Submitted By: RALEIGH SHOP

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