



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	ABNORMAL



Area
[16W15804]
 Machine Id
JOHN DEERE 350GLC 1FF350GXHBE808054
 Component
Hydraulic System
 Fluid
HITACHI HYDRAULIC SUPER EX 46HN (51 GAL)

RECOMMENDATION

Recommend drain oil if not already done. Reduce drain interval to 2000 hours or drain and flush and use recommended zinc free oil. (Customer Sample Comment: 16W15804)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0206951	JR0185713	JR0160983
Sample Date		Client Info		18 Mar 2024	29 Nov 2023	02 Mar 2023
Machine Age	hrs	Client Info		4597	4390	3946
Oil Age	hrs	Client Info		4597	0	0
Filter Age	hrs	Client Info		793	0	0
Oil Changed		Client Info		Not Changed	Changed	Not Changed
Filter Changed		Client Info		Changed	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	18	16	12
Iron	ppm	ASTM D5185m	>32	13	9	4
Chromium	ppm	ASTM D5185m	>9	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>9	2	<1	1
Lead	ppm	ASTM D5185m	>28	0	0	<1
Copper	ppm	ASTM D5185m	>50	2	1	<1
Tin	ppm	ASTM D5185m	>5	<1	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

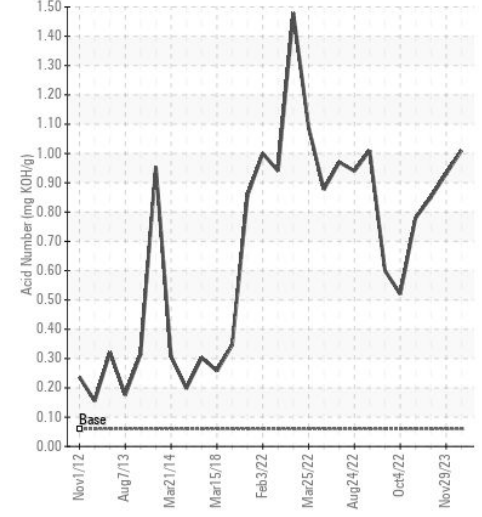
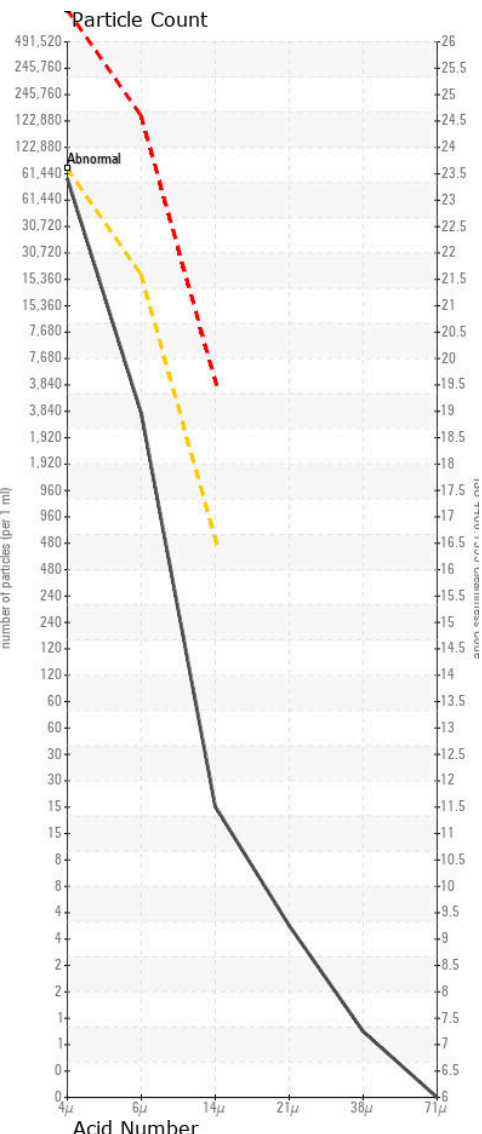
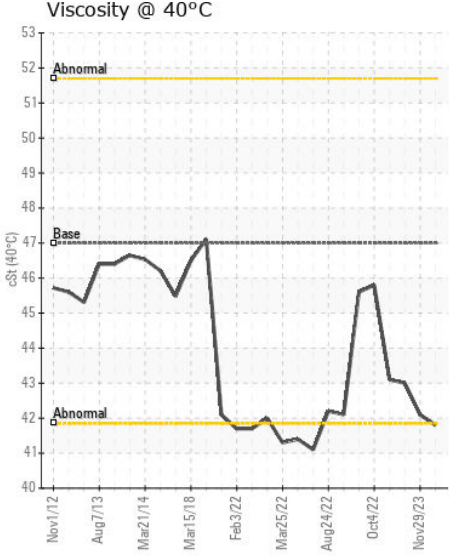
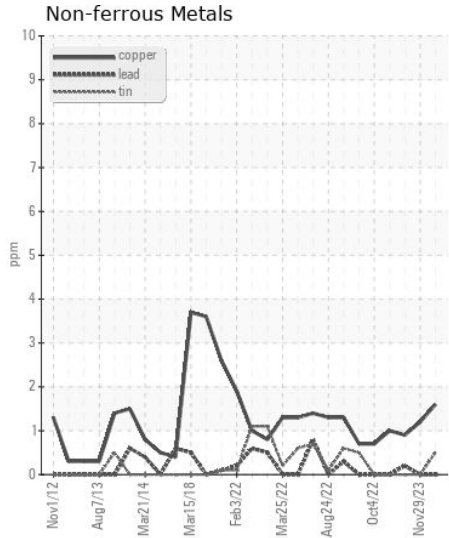
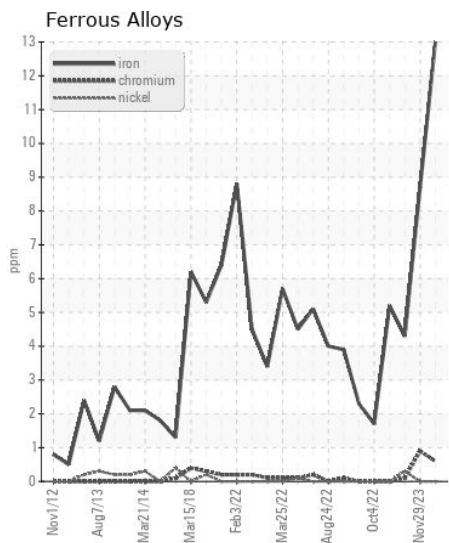
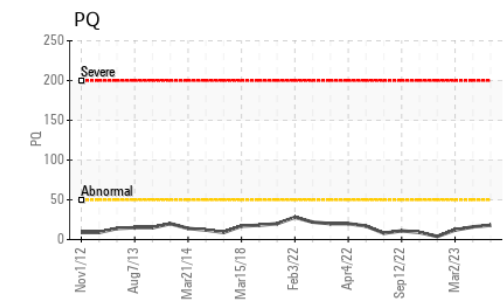
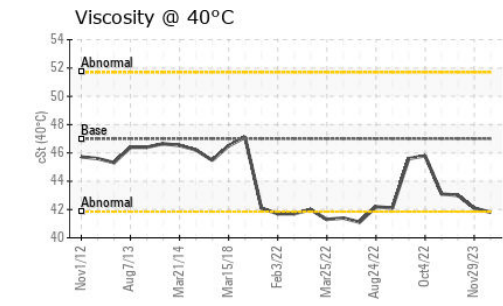
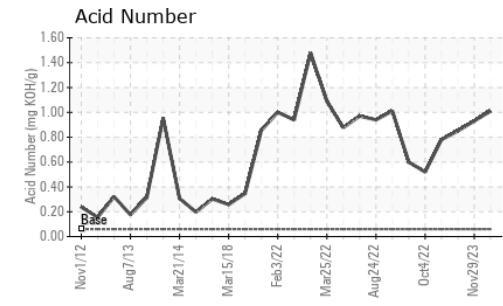
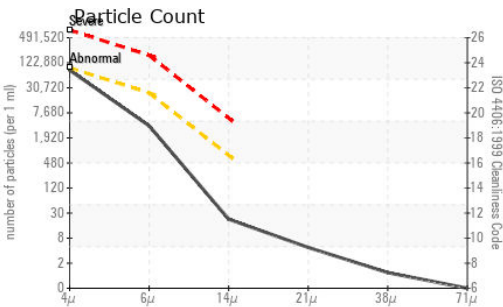
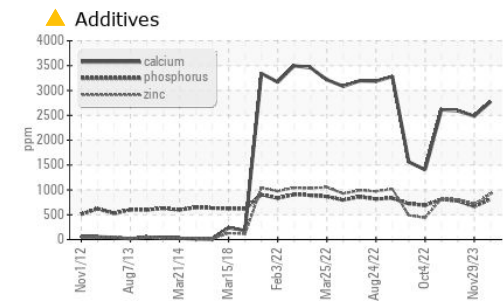
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>11	8	6	4
Potassium	ppm	ASTM D5185m	>20	<1	0	1
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	70646	70759	18839
Particles >6µm		ASTM D7647	>20000	3266	2143	917
Particles >14µm		ASTM D7647	>640	19	5	31
Particles >21µm		ASTM D7647	>160	4	1	7
Particles >38µm		ASTM D7647	>40	1	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	23/19/11	23/18/10	21/17/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

Zinc level above manufacturer's recommendations. The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m	>21	1	3	0
Boron	ppm	ASTM D5185m		5	4	4
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		3	3	2
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		23	16	19
Calcium	ppm	ASTM D5185m		2776	2484	2592
Phosphorus	ppm	ASTM D5185m	827	814	663	778
Zinc	ppm	ASTM D5185m	0	▲ 915	▲ 716	▲ 810
Sulfur	ppm	ASTM D5185m	13	3287	2385	2450
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	1.01	0.93	0.85
Visc @ 40°C	cSt	ASTM D445	47	41.8	42.1	43.0



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0206951 **Received** : 20 Mar 2024
Lab Number : 06123555 **Tested** : 25 Mar 2024
Unique Number : 10937706 **Diagnosed** : 25 Mar 2024 - Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

JRE - CASTLE HAYNE
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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)