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# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**KAESER 7808731**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		KCPA015522	---	---
Sample Date		Client Info		01 Mar 2024	---	---
Machine Age	hrs	Client Info		1760	---	---
Oil Age	hrs	Client Info		1760	---	---
Filter Age	hrs	Client Info		1760	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	3	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

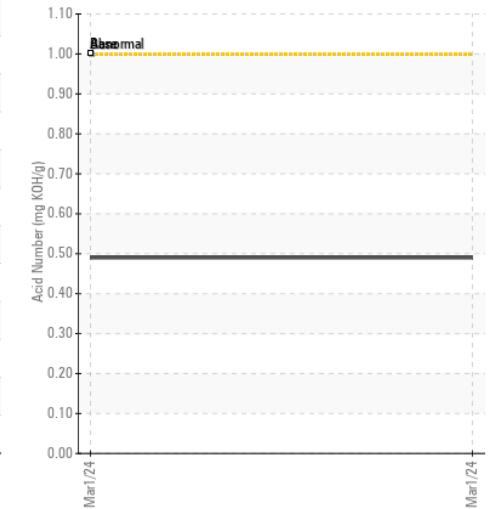
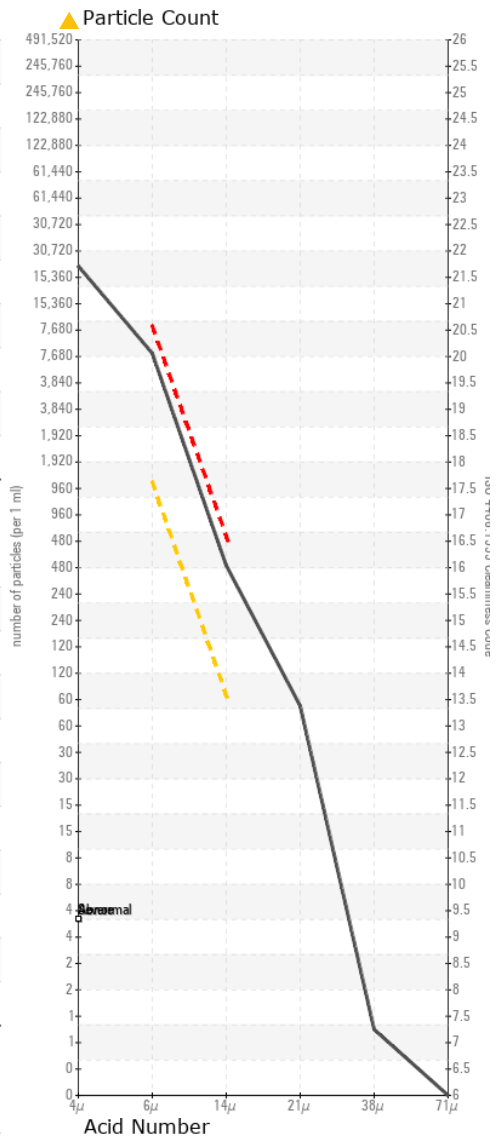
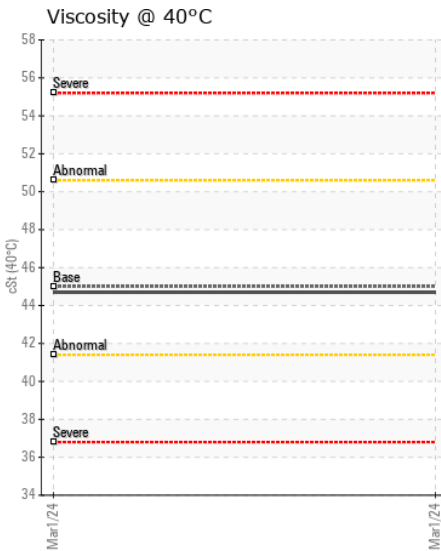
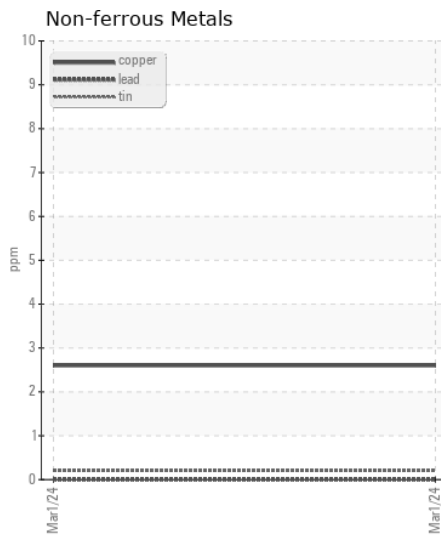
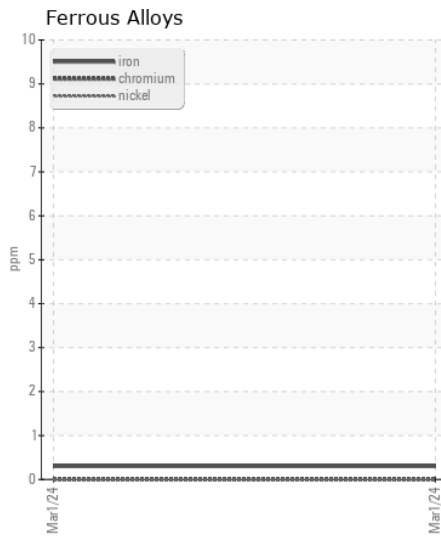
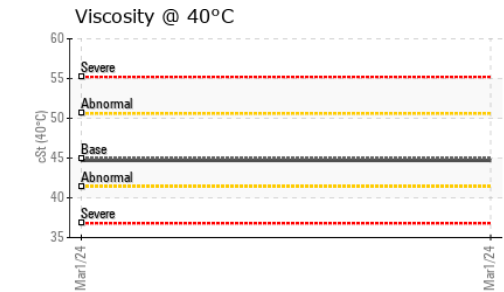
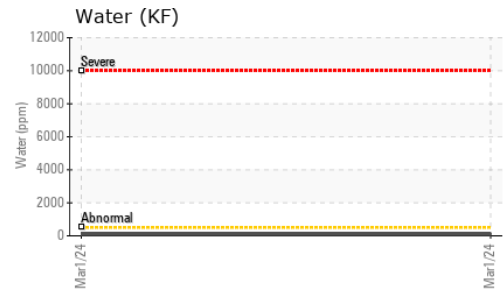
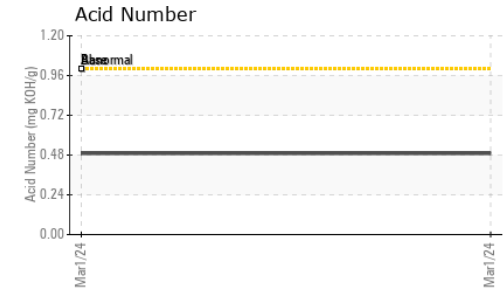
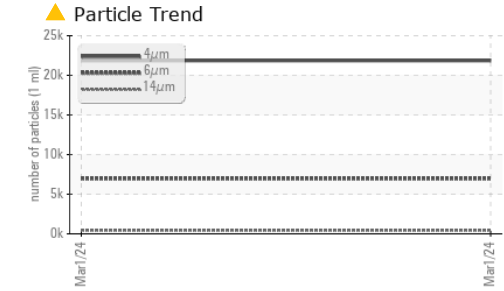
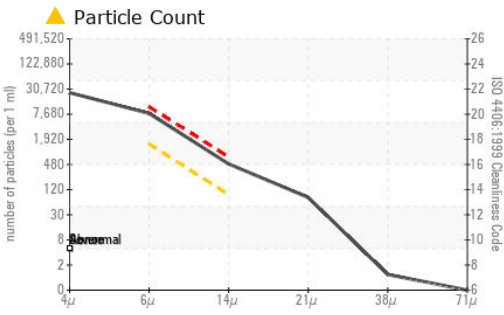
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	0	---	---
Potassium	ppm	ASTM D5185m	>20	4	---	---
Water	%	ASTM D6304	>0.05	0.009	---	---
ppm Water	ppm	ASTM D6304	>500	96	---	---
Particles >4µm		ASTM D7647		21856	---	---
Particles >6µm		ASTM D7647	>1300	▲ 6972	---	---
Particles >14µm		ASTM D7647	>80	▲ 434	---	---
Particles >21µm		ASTM D7647	>20	▲ 69	---	---
Particles >38µm		ASTM D7647	>4	1	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	:-/17/13	▲ 22/20/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		13	---	---
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	4	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	100	48	---	---
Calcium	ppm	ASTM D5185m	0	2	---	---
Phosphorus	ppm	ASTM D5185m	0	<1	---	---
Zinc	ppm	ASTM D5185m	0	18	---	---
Sulfur	ppm	ASTM D5185m	23500	21309	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.49	---	---
Visc @ 40°C	cSt	ASTM D445	45	44.7	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA015522 **Received** : 20 Mar 2024  
**Lab Number** : 06123653 **Tested** : 25 Mar 2024  
**Unique Number** : 10937804 **Diagnosed** : 25 Mar 2024 - Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**ELEVATION COATING LLC**  
 172 N 2ND ST  
 GRANBY, CO  
 US 80446  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: