WEAR CONTAMINATION FLUID CONDITION

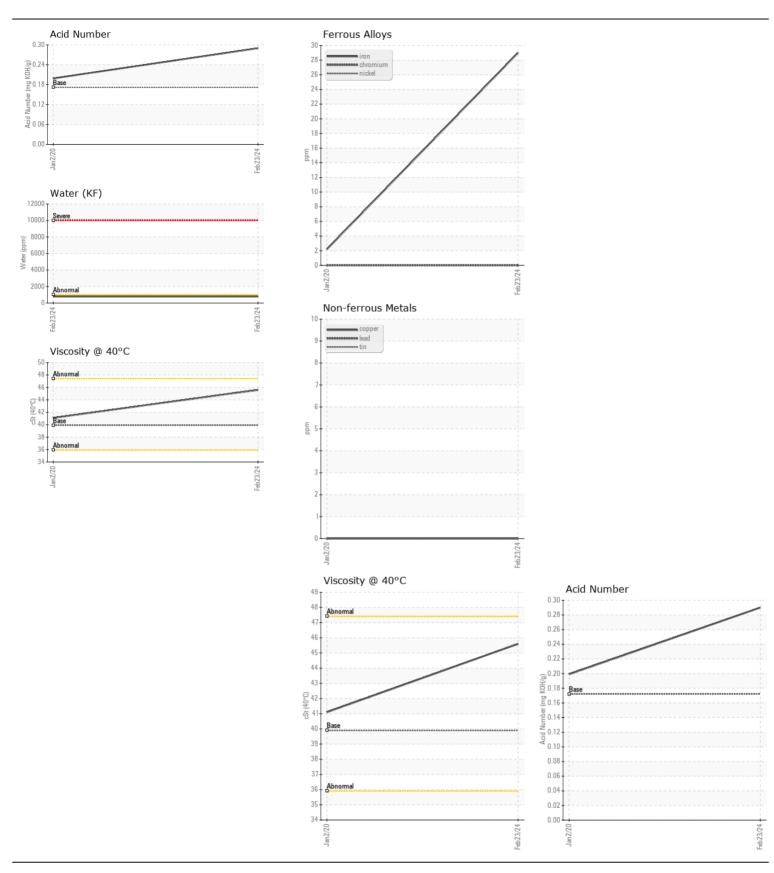
NORMAL NORMAL NORMAL

PALASYN 45

SULLIVAN PALATEK 1809060002 - CHAMP INDUSTRIES

Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number	UOIVI	Client Info	LIIIII/ADII	UCS06123834	UCS04895718	
	Sample Date		Client Info		23 Feb 2024	02 Jan 2020	
	Machine Age	hrs	Client Info		24507	4598	
	Oil Age	hrs	Client Info		8006	4598	
	Filter Age	hrs	Client Info		2500	4598	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	29	2	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	0	<1	
	Lead	ppm	ASTM D5185m	>25	0	0	
	Copper	ppm	ASTM D5185m	>50	0	0	
	Tin	ppm	ASTM D5185m	>15	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	1	8	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	0	0	
	Water	%	ASTM D6304	>0.1	0.079		
	ppm Water	ppm	ASTM D6304	>1000	790		
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	MODER	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	<1	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0	0	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		0	0	
	Magnesium	ppm	ASTM D5185m		0	0	
	Calcium	ppm	ASTM D5185m		0	0	
	Phosphorus	ppm	ASTM D5185m		488	549	
	Zinc	ppm	ASTM D5185m		0	<1	
	Sulfur	ppm	ASTM D5185m		749	289	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.29	0.199	
	Visc @ 40°C	cSt	ASTM D445	39.9	45.6	41.1	







Laboratory Sample No.

: UCS06123834 Lab Number : 06123834 Unique Number: 10937985

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Tested Diagnosed Test Package : IND 2 (Additional Tests: KF)

: 21 Mar 2024

: 22 Mar 2024 - Don Baldridge

: 20 Mar 2024

US 58078 Contact: DALE K dalek@jemco-maxair.com T: (701)281-0362

JEMCO-MAXAIR

WEST FARGO, ND

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: x: