WEAR CONTAMINATION **FLUID CONDITION**

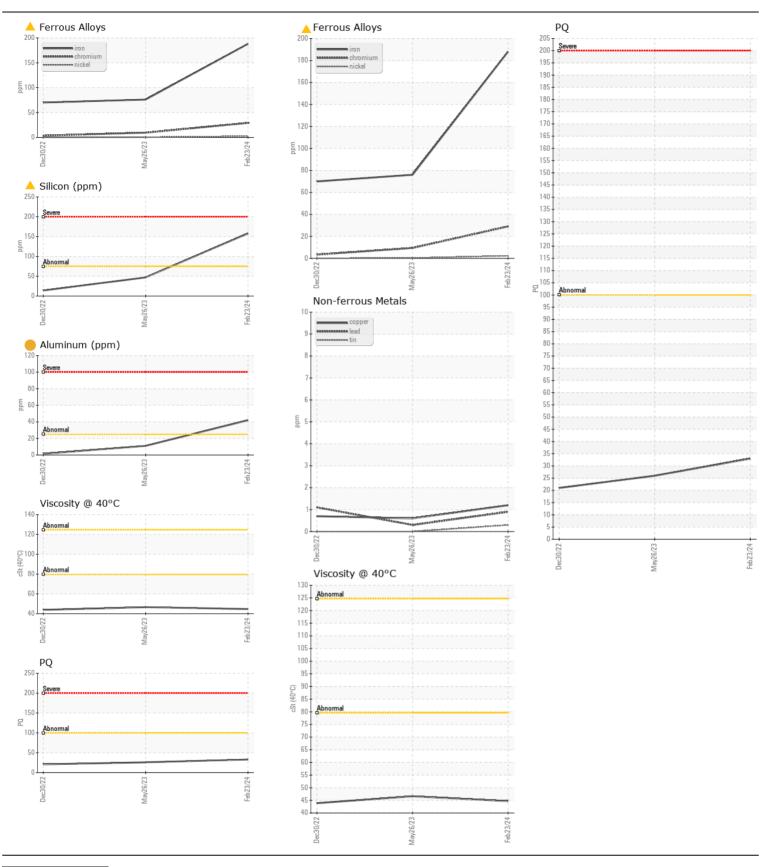
ABNORMAL ABNORMAL NORMAL

Machine Id

5048

Component Right Final Drive

BOBCAT DRIVE MOTOR (QTS)					.,		
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		JR0195380	JR0159825	JR0152216
	Sample Date		Client Info		23 Feb 2024	26 May 2023	30 Dec 2022
	Machine Age	hrs	Client Info		1992	1141	524
	Oil Age	hrs	Client Info		2000	1000	0
	Filter Age	hrs	Client Info		2000	1000	0
	Oil Changed		Client Info		Changed	Changed	N/A
	Filter Changed		Client Info		N/A	Changed	N/A
	Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR	PQ		ASTM D8184		33	26	21
	Iron	ppm	ASTM D5185m	>500	188	76	70
The chromium level is abnormal. All other metal levels are typical for a new component breaking in.	Chromium	ppm	ASTM D5185m		29	9	3
	Nickel	ppm	ASTM D5185m		2	<1	0
	Titanium	ppm	ASTM D5185m		5	1	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>25	42	11	2
	Lead	ppm	ASTM D5185m	>25	<1	<1	1
	Copper	ppm	ASTM D5185m	>50	1	<1	<1
	Tin	ppm	ASTM D5185m	>10	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	MODER
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>75	158	47	14
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m	>20	11	4	3
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5	0	0
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		0	0	2
	Barium	ppm	ASTM D5185m		<1	0	0
	Molybdenum	ppm	ASTM D5185m		4	1	<1
	Manganese	ppm	ASTM D5185m		4	1	2
	Magnesium	ppm	ASTM D5185m		8	0	2
	Calcium	ppm	ASTM D5185m		133	162	108
	Phosphorus	ppm	ASTM D5185m		827	823	320
	Zinc	ppm	ASTM D5185m		1168	1134	496
	Sulfur	ppm	ASTM D5185m		3907	4033	7886
	Visc @ 40°C	cSt	ASTM D445		44.7	46.6	43.9





Laboratory Sample No.

Lab Number : 06123953 Unique Number : 10938104

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0195380

Received Tested

: 20 Mar 2024 Diagnosed Test Package : CONST (Additional Tests: PQ)

: 21 Mar 2024

: 22 Mar 2024 - Don Baldridge

STERLING, VA US 20166 Contact: ROBERT MOSS

PATRIOT DEVELOPMENT CORP

22721 LADBROOK DRIVE STE 120

robert.moss@patriotdev.net T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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