

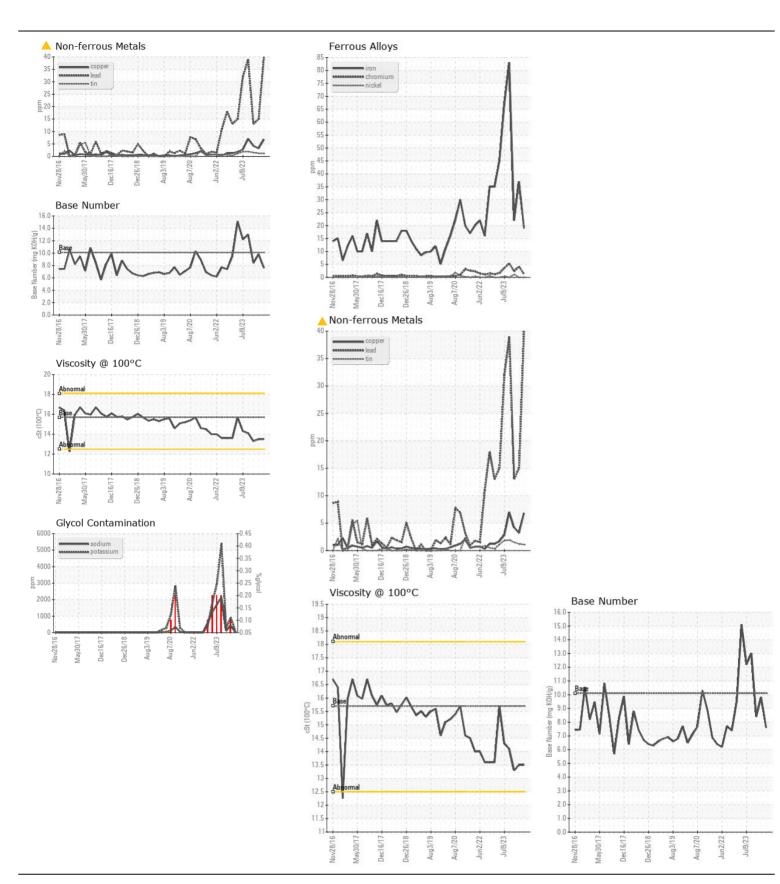
WEAR CONTAMINATION **FLUID CONDITION**

ABNORMAL ABNORMAL NORMAL

Store 9 - Marietta

KENWORTH 70

| Component Diesel Engine Fluid SHELL ROTELLA T 15W40 (10 GAL) | | | | | | | |
|---|------------------|----------------|-------------|-----------|-------------|--------------------|-------------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| TEOGRAPHON . | Sample Number | | Client Info | | LEC0048147 | LEC0045141 | LEC0046474 |
| Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition. | Sample Date | | Client Info | | 10 Mar 2024 | 22 Nov 2023 | 14 Oct 2023 |
| | Machine Age | hrs | Client Info | | 4699 | 3540 | 4034 |
| | Oil Age | hrs | Client Info | | 400 | 400 | 400 |
| | Filter Age | hrs | Client Info | | 400 | 400 | 400 |
| | Oil Changed | | Client Info | | Changed | Changed | Changed |
| | Filter Changed | | Client Info | | Changed | Changed | Changed |
| | Sample Status | | | | ABNORMAL | SEVERE | ABNORMAL |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 19 | 37 | 22 |
| | Chromium | ppm | ASTM D5185m | | 1 | 4 | 2 |
| The lead level is abnormal. All other component wear rates are normal. | Nickel | ppm | ASTM D5185m | | 0 | 0 | 1 |
| | Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| | Silver | ppm | ASTM D5185m | >3 | <1 | 0 | <1 |
| | Aluminum | ppm | ASTM D5185m | | 4 | 4 | 3 |
| | Lead | ppm | ASTM D5185m | | <u>→</u> 40 | 15 | 13 |
| | Copper | ppm | ASTM D5185m | | 7 | 3 | 4 |
| | Tin | ppm | ASTM D5185m | | 1 | 1 | 2 |
| | Vanadium | ppm | ASTM D5185m | 7.0 | 0 | <1 | <1 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | 6 | 10 ^ 928 | 8 |
| Sodium and/or potassium levels remain high. Test for glycol is negative. | Potassium | ppm | ASTM D5185m | | <u> </u> | | <1.0 |
| | Fuel Water | | WC Method | | <1.0 NEG | <1.0 NEG | NEG |
| | Glycol | % | *ASTM D2982 | >0.2 | NEG | ▲ 0.10 | NEG |
| | Soot % | % | *ASTM D7844 | × 2 | 1 | 1 | 0.7 |
| | Nitration | Abs/cm | *ASTM D7624 | | 11.5 | 10.6 | 10.0 |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 26.2 | 25.7 | 24.7 |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | | | >0.2 | NEG | NEG | NEG |
| ELUID CONDITION | | | | | | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | 010 | 41 | 433 | <u>112</u> |
| The condition of the oil is acceptable for the time in service. | Boron | ppm | ASTM D5185m | | 166 | 234 | 269 |
| | Barium | ppm | ASTM D5185m | 0.0 | 2 | 0 | 2 |
| | Molybdenum | ppm | ASTM D5185m | 1.2 | 135 | 301 | 177 |
| | Manganese | ppm | ASTM D5185m | 0.4 | <1 | <1 | 1 |
| | Magnesium | ppm | ASTM D5185m | | 622 | 664 | 687 |
| | Calcium | ppm | ASTM D5185m | | 1443 | 1551 | 1467 |
| | Phosphorus | ppm | ASTM D5185m | | 632 | 631 | 717 |
| | Zinc | ppm | ASTM D5185m | | 775 | 853 | 892 |
| | Sulfur | ppm Abo/1mm | ASTM D5185m | | 2703 | 2395 | 2646 |
| | Oxidation | Abs/.1mm | *ASTM D7414 | | 21.1 | 18.7 | 18.9 |
| | Base Number (BN) | 0 0 | ASTM D2896 | | 7.6 | 9.8 | 8.4 |
| | Visc @ 100°C | cSt | ASTM D445 | 15.7 | 13.5 | 13.5 | 13.3 |







Laboratory Sample No.

: LEC0048147 Lab Number : 06124160 Unique Number : 10938311

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed

: 25 Mar 2024

: 20 Mar 2024

: 25 Mar 2024 - Jonathan Hester

ELLENBORO, WV US 26346 Contact: CHRIS PETROVICH

HALL DRILLING LLC

PO BOX 249

chrispetrovich@halldrilling.com T: (304)869-3404

Test Package : CONST (Additional Tests: TBN) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (304)869-3408