CONST	ASCENDUM
-	OIL ANALYSIS REPORT

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



Area Ascendum Machinery/250 Hour CSA Machine Id CATERPILLAR D5 2140 (S/N Z6A00209) Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		ASC0007819		
We recommend you service the filters on this component. Resample at	Sample Date		Client Info		19 Mar 2024		
the next service interval to monitor.	Machine Age	hrs	Client Info		3881		
	Oil Age	hrs	Client Info		3881		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>20	21		
	Chromium	ppm	ASTM D5185m	>10	<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	2		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>75	1		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	8		
	Potassium	ppm	ASTM D5185m	>20	0		
There is a high amount of particulates present in the oil.	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647	>5000	188124		
	Particles >6µm		ASTM D7647	>1300	62714		
	Particles >14µm		ASTM D7647	>160	A 3456		
	Particles >21µm		ASTM D7647	>40	510		
	Particles >38µm		ASTM D7647	>10	4		
	Particles >71µm		ASTM D7647		1		
	Oil Cleanliness		ISO 4406 (c)		25/23/19		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.1	NEG		
		ooului	riodai	20.1			
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
	Boron	ppm	ASTM D5185m	14	8		
The AN level is acceptable for this fluid. The condition of the oil is	Barium	ppm	ASTM D5185m		0		
suitable for further service.	Molybdenum	ppm	ASTM D5185m		1		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		378		
	Phosphorus		ASTM D5185m		403		
	Zinc	ppm	ASTM D5185m		403 519		
	ZINC	ppm		419	519		

Sulfur

2694

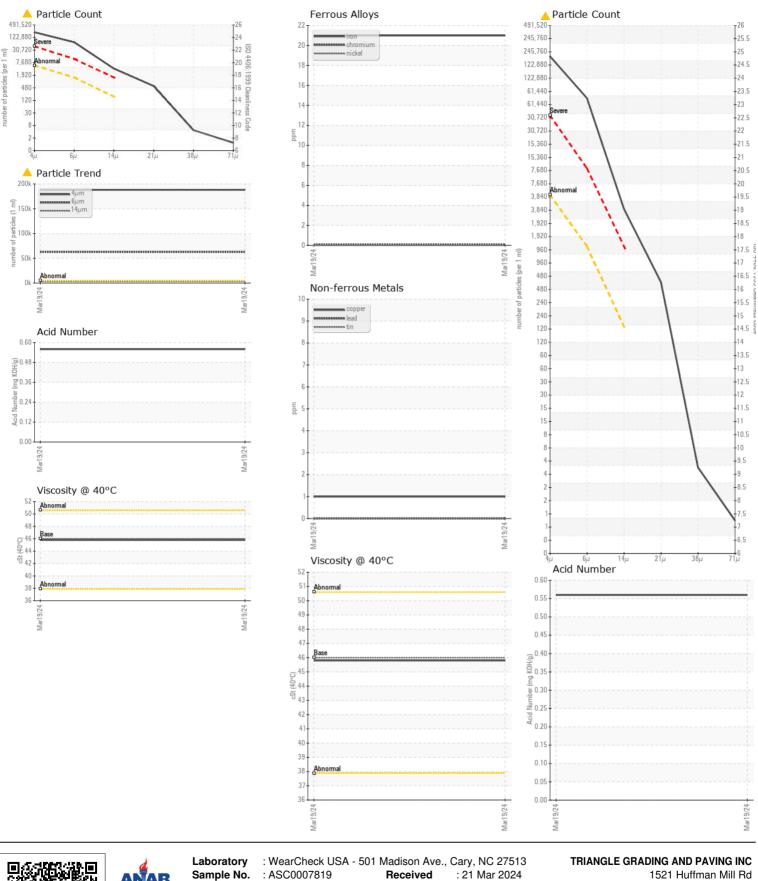
0.56

45.8

ppm ASTM D5185m 3719

Acid Number (AN) mg KOH/g ASTM D8045

Visc @ 40°C cSt ASTM D445 46



Lab Number : 06124810 BURLINGTON, NC Tested : 22 Mar 2024 : 24 Mar 2024 - Don Baldridge US 27216 Unique Number : 10938961 Diagnosed Test Package : CONST Contact: KAREN HILLIARD Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. khilliard@trianglegradingpaving.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)584-1745 F: (336)584-0145 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: KARRINGTON RENDLEMAN