



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
TR-4
Component
Hydraulic System
Fluid
{not provided} (--- GAL)

RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC06124928	WC06093615	WC06062685
Sample Date		Client Info		19 Mar 2024	15 Feb 2024	15 Jan 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	4	2	<1
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>20	0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>20	1	<1	<1
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

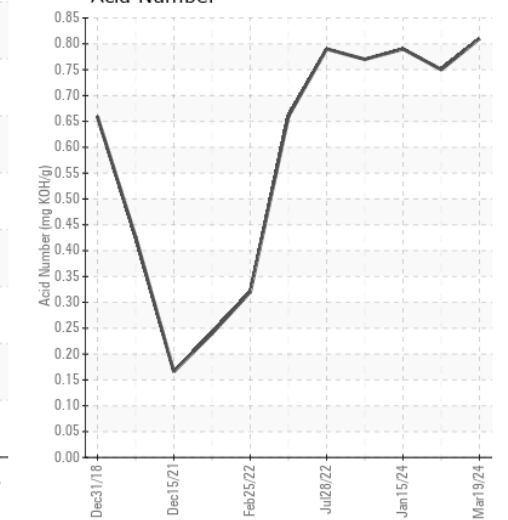
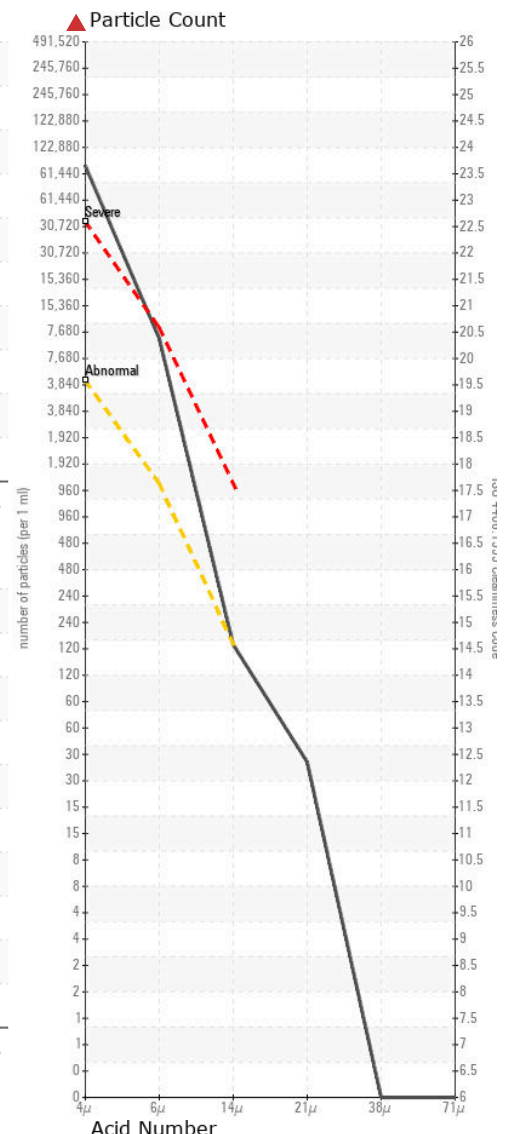
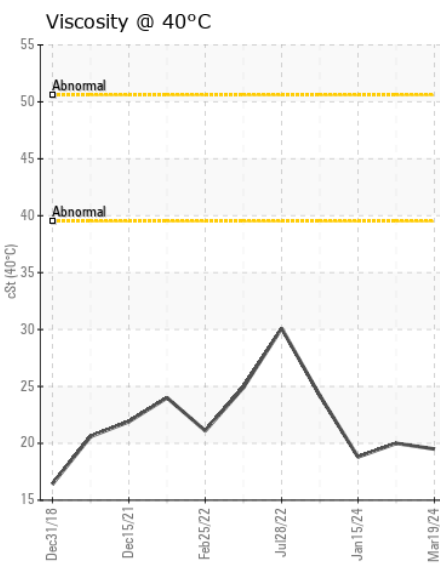
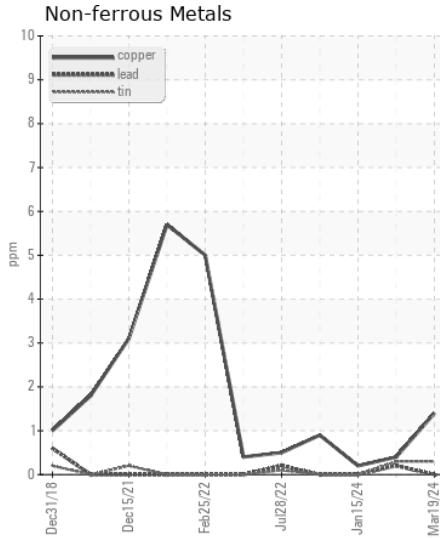
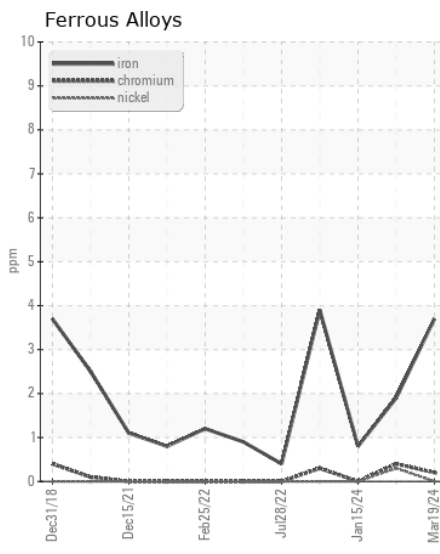
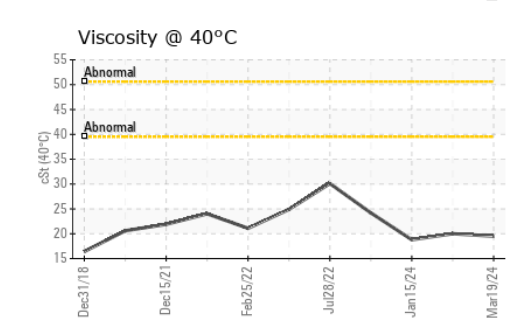
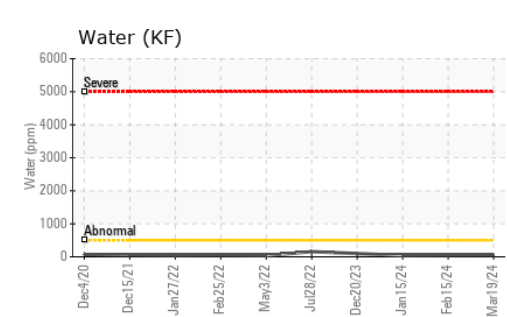
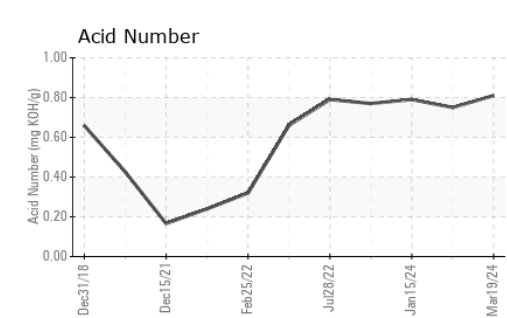
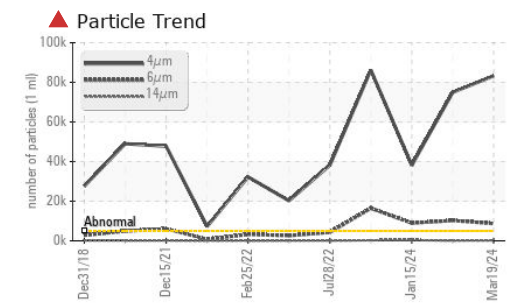
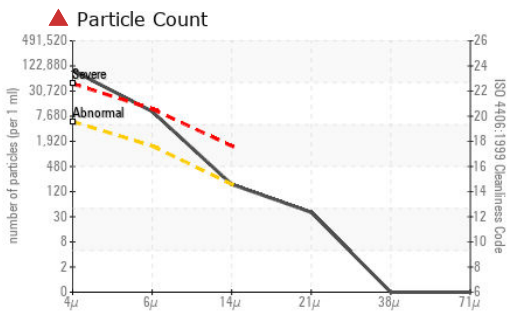
There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	3	<1
Water	%	ASTM D6304	>0.05	0.005	0.005	0.004
ppm Water	ppm	ASTM D6304	>500	58	53	41
Particles >4µm		ASTM D7647	>5000	▲ 83270	▲ 74927	▲ 38110
Particles >6µm		ASTM D7647	>1300	▲ 8688	▲ 10260	▲ 8972
Particles >14µm		ASTM D7647	>160	158	104	▲ 354
Particles >21µm		ASTM D7647	>40	34	14	▲ 53
Particles >38µm		ASTM D7647	>10	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/20/14	▲ 23/21/14	▲ 22/20/16
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		1	2	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		16	23	3
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		29	40	14
Phosphorus	ppm	ASTM D5185m		256	260	289
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		4329	3564	3875
Acid Number (AN)	mg KOH/g	ASTM D8045		0.81	0.75	0.79
Visc @ 40°C	cSt	ASTM D445		19.5	20.0	18.8



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC06124928
Lab Number : 06124928
Unique Number : 10939079
Test Package : IND 2 (Additional Tests: KF)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)