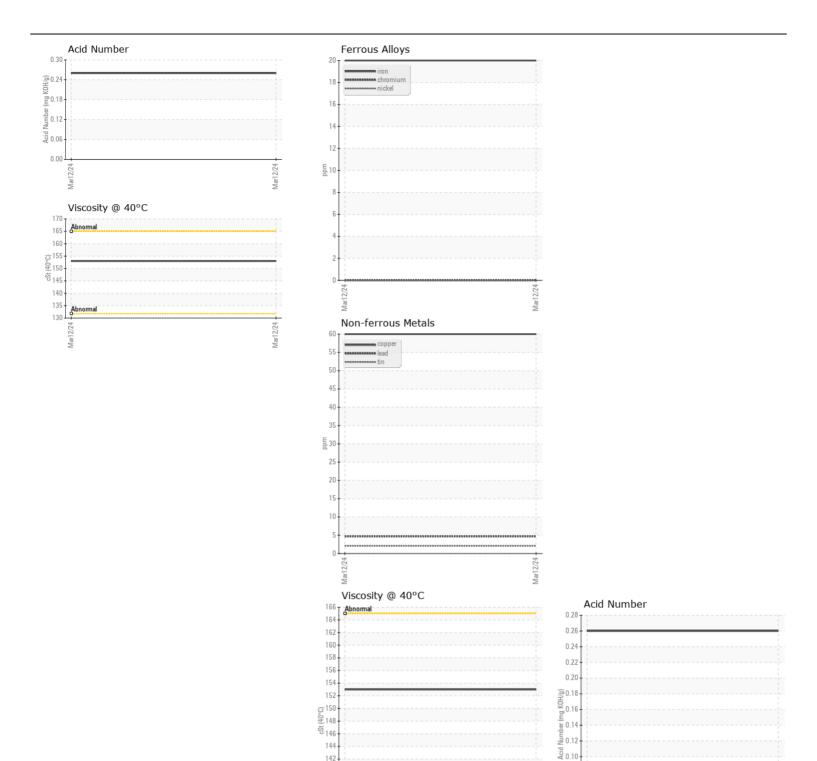
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

L-3 - STAMP PRESS (S/N 23136) Component Gearbox

PURUS EP 150 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		RW0003606		
	Sample Date		Client Info		12 Mar 2024		
	Machine Age	hrs	Client Info		2226		
	Oil Age	hrs	Client Info		1000		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Cleaned		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>200	20		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>15	0		
	Nickel	ppm	ASTM D5185m	>15	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	0		
	Lead	ppm	ASTM D5185m	>100	5		
	Copper	ppm	ASTM D5185m	>200	60		
	Tin	ppm	ASTM D5185m	>25	2		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	0		
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m	>20	0		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	▲ MODER		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3		
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		2		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		<1		
	Calcium	ppm	ASTM D5185m		1		
	Phosphorus	ppm	ASTM D5185m		158		
	Zinc	ppm	ASTM D5185m		14		
	Sulfur	ppm	ASTM D5185m		4453		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.26		
	Visc @ 40°C	cSt	ASTM D445		153		
Report Id: PENROM [MI ISCAR] 06125796 (Cenerated: 03/25/2024 16:35:03) Rev: 1			Cont	oot/Looo	tion: DELOE	ES CLOPE	- PENROM







Laboratory

Sample No.

: RW0003606 **Lab Number** : 06125796 Unique Number: 10939947

140

138

136

134 132 130

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed

: 21 Mar 2024

Mar12/24

: 25 Mar 2024 : 25 Mar 2024 - Angela Borella

0.08

0.06

0.04

0.00

Test Package : PLANT (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

PENN AUTOMOTIVE (PROFIL)

7845 MIDDLEBELT RD ROMULUS, MI US 48174

Contact: DELORES GLORE

T: F: