



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**RIG 4**  
Machine Id  
**CATERPILLAR 3512 R4-G-03 NKL**  
Component  
**Diesel Engine**  
Fluid  
**CHEVRON 15W40 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0013891</b>	KL0014061	KL0013132
Sample Date		Client Info		<b>28 Feb 2024</b>	12 Dec 2023	03 Nov 2023
Machine Age	days	Client Info		<b>45350</b>	45272	45233
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>3</b>	4	2
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	2	3
Lead	ppm	ASTM D5185m	>40	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>330	<b>0</b>	3	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

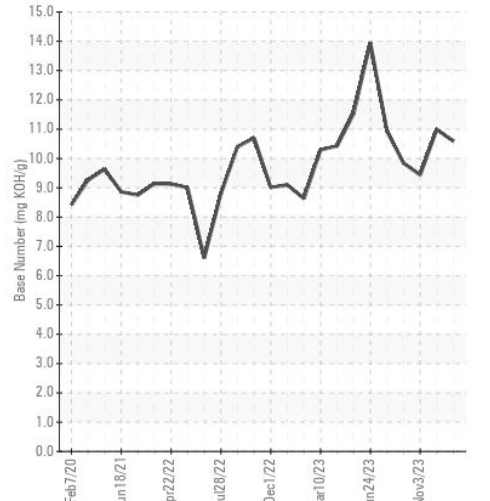
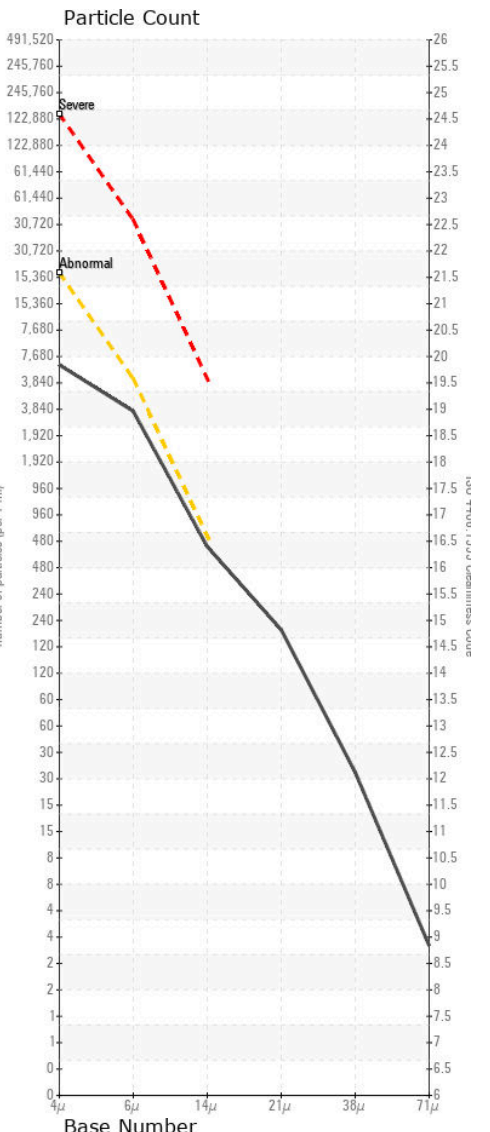
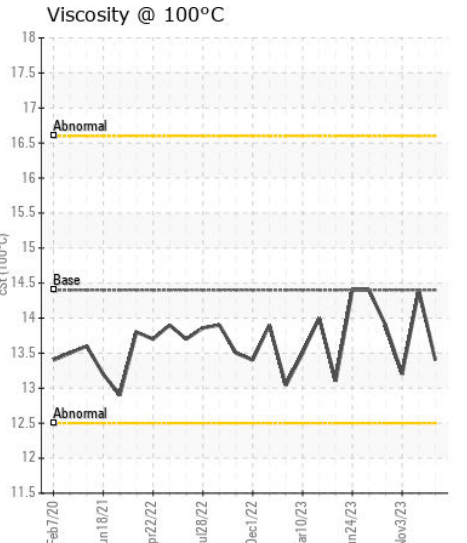
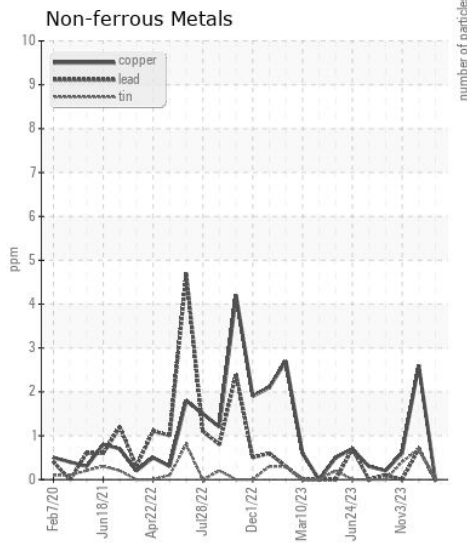
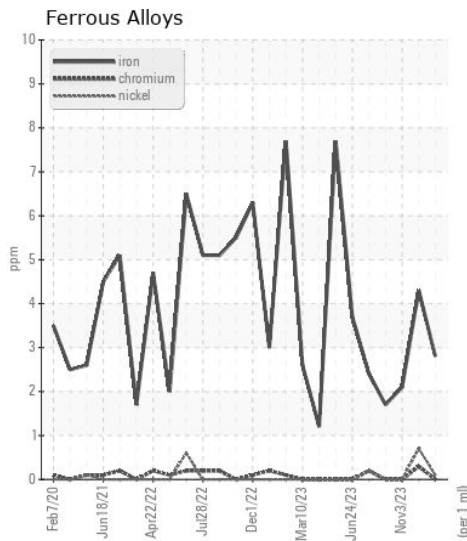
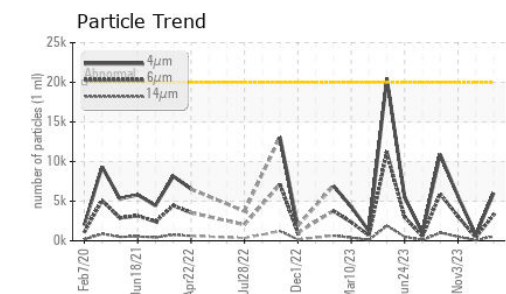
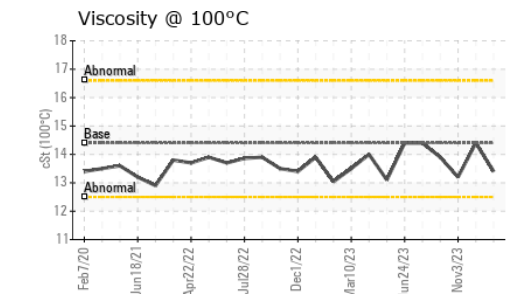
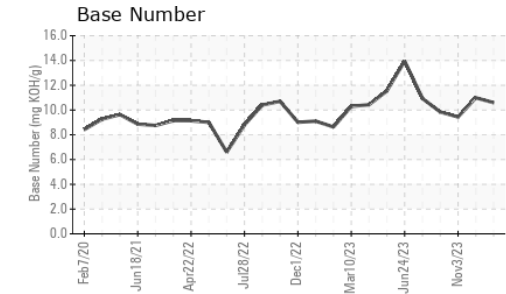
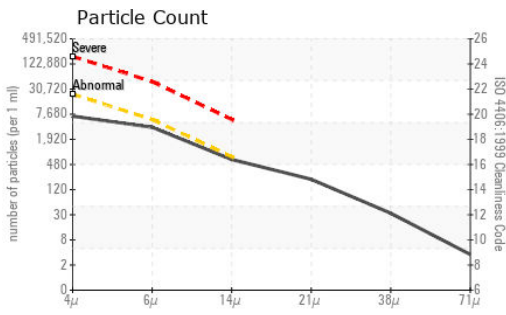
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>25	<b>11</b>	8	16
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	0
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.6</b>	4.5	7.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.8</b>	22.4	24.2
Particles >4µm		ASTM D7647	>20000	<b>5994</b>	739	5629
Particles >6µm		ASTM D7647	>5000	<b>3265</b>	403	3066
Particles >14µm		ASTM D7647	>640	<b>556</b>	69	522
Particles >21µm		ASTM D7647	>160	<b>187</b>	23	176
Particles >38µm		ASTM D7647	>40	<b>29</b>	4	27
Particles >71µm		ASTM D7647	>10	<b>3</b>	0	3
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>20/19/16</b>	17/16/13	20/19/16
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>50	<b>2</b>	<1	2
Boron	ppm	ASTM D5185m		<b>348</b>	362	309
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>135</b>	120	128
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>765</b>	642	673
Calcium	ppm	ASTM D5185m		<b>1808</b>	1459	1498
Phosphorus	ppm	ASTM D5185m		<b>804</b>	666	721
Zinc	ppm	ASTM D5185m		<b>923</b>	802	839
Sulfur	ppm	ASTM D5185m		<b>3216</b>	2678	2435
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>17.0</b>	15.3	18.1
Base Number (BN)	mg KOH/g	ASTM D2896		<b>10.59</b>	10.99	9.44
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.4</b>	14.4	13.2



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013891 **Received** : 21 Mar 2024  
**Lab Number** : 06125814 **Tested** : 25 Mar 2024  
**Unique Number** : 10939965 **Diagnosed** : 25 Mar 2024 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)