

## Machine Id IPS CSP PARK Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

## RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

V	V	E	Α	R

The chromium level is abnormal. All other component wear rates are normal.

## CONTAMINATION

Moderate concentration of visible dirt/debris present in the oil.

## FLUID CONDITION

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0027360		
Sample Date		Client Info		11 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	12		
Chromium	ppm	ASTM D5185m	>10	<u> </u>		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	14		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	3		
Potassium	ppm	ASTM D5185m	>20	2		
Water	PPIII	WC Method	>0.1	- NEG		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE			
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor			1 COLUME			
	scalar	*Visual	NORMI	NORMI		
Emulsified Water	scalar scalar	*Visual *Visual	NORML	NORML		
Emulsified Water	scalar scalar	*Visual *Visual	NORML >0.1	NORML NEG		
Sodium				-		
	scalar	*Visual		NEG		
Sodium	scalar ppm	*Visual ASTM D5185m	>0.1	NEG 0		
Sodium Boron	scalar ppm ppm	*Visual ASTM D5185m ASTM D5185m	>0.1 5	NEG 0 0		
Sodium Boron Barium	scalar ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5	NEG O O O		
Sodium Boron Barium Molybdenum	scalar ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5	NEG 0 0 0 <1		
Sodium Boron Barium Molybdenum Manganese	scalar ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5 5	NEG 0 0 0 <1 0	 	  
Sodium Boron Barium Molybdenum Manganese Magnesium	scalar ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5 5 25	NEG 0 0 <1 0 26		    
Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar ppm ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5 5 25 200	NEG 0 0 <1 0 26 152		    
Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	scalar ppm ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5 5 25 200 300	NEG 0 0 <1 0 26 152 310		      
Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar ppm ppm ppm ppm ppm ppm ppm ppm	*Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.1 5 5 5 25 200 300 370	NEG 0 0 <1 0 26 152 310 348		

WEAR

**ABNORMAL** 

Contact/Location: ADMIN ? - ENVFAL

CONTAMINATION **ABNORMAL** FLUID CONDITION **ATTENTION** 



