

Machine Id **4547-2** Component **2 Gearbox** Fluid **CASTROL RO 150 (--- GAL)**

RECOMMENDATION

The oil is near the end of it's useful service life, recommend schedule an oil change. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates per supplied limits.

WEAR

All component wear rates are normal.

CONTAMINATION

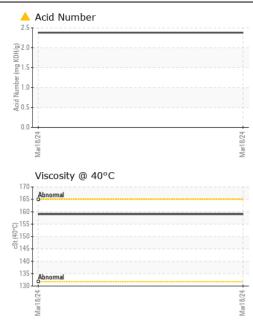
There is no indication of any contamination in the oil.

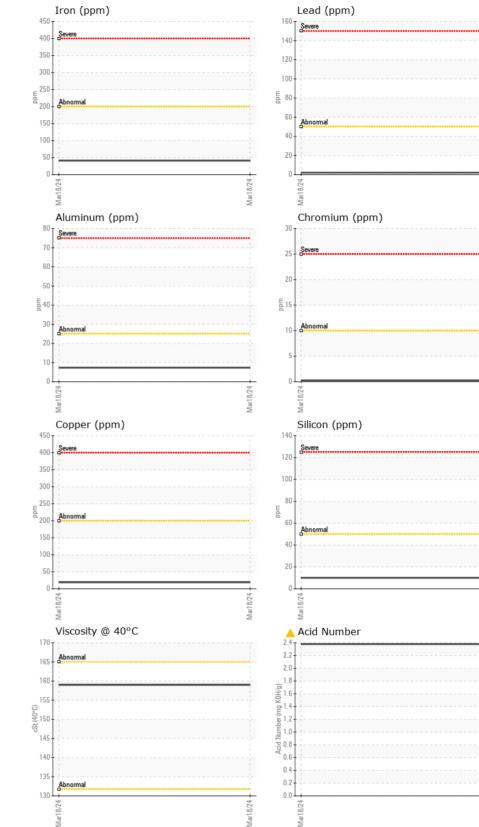
FLUID CONDITION

The AN level is above the recommended limit.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|--|--|--|---|----------|----------------------|
| Sample Number | | Client Info | | WC0878194 | | |
| Sample Date | | Client Info | | 18 Mar 2024 | | |
| Machine Age | mls | Client Info | | 36685 | | |
| Oil Age | mls | Client Info | | 0 | | |
| Filter Age | mls | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Filter Changed | | Client Info | | N/A | | |
| Sample Status | | | | ABNORMAL | | |
| Iron | ppm | ASTM D5185m | >200 | 41 | | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | | |
| Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| Titanium | ppm | ASTM D5185m | >10 | <1 | | |
| Silver | | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >25 | 7 | | |
| Lead | ppm | ASTM D5185m | >20 >50 | 2 | | |
| | ppm | ASTM D5185m | >200 | 2 19 | | |
| Copper | ppm | | | | | |
| Tin | ppm | ASTM D5185m | >10 | 0 | | |
| Vanadium | ppm | ASTM D5185m | NONE | 0 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Silicon | ppm | ASTM D5185m | >50 | 10 | | |
| | | | | | | |
| Potassium | ppm | ASTM D5185m | >20 | 3 | | |
| Potassium Water | ppm | ASTM D5185m WC Method | >20 >0.2 | 3 NEG | | |
| | ppm scalar | | | - | | |
| Water | | WC Method | >0.2 | NEG | | |
| Water Silt | scalar | WC Method *Visual | >0.2 NONE | NEG NONE | | |
| Water Silt Debris | scalar scalar | WC Method *Visual *Visual | >0.2 NONE NONE | NEG NONE NONE | | |
| Water Silt Debris Sand/Dirt | scalar scalar scalar | WC Method *Visual *Visual *Visual | >0.2 NONE NONE NONE | NEG NONE NONE NONE | | |
| Water Silt Debris Sand/Dirt Appearance | scalar scalar scalar scalar | WC Method *Visual *Visual *Visual *Visual | >0.2 NONE NONE NONE NORML | NEG NONE NONE NONE NORML | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water | scalar scalar scalar scalar scalar scalar scalar | WC Method *Visual *Visual *Visual *Visual *Visual | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORE NORML NEG | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium | scalar scalar scalar scalar scalar scalar scalar | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORE NORML NEG 3 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron | scalar scalar scalar scalar scalar scalar ppm | WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium | scalar scalar scalar scalar scalar scalar ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum | scalar scalar scalar scalar scalar scalar ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese | scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium Phosphorus Zinc | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328 1802 328 | | |
| Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium Phosphorus Zinc | scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm | WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m | >0.2 NONE NONE NORML NORML | NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328 | | |

Contact/Location: DAVE GILBERT - NEWKEA







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