

## Machine Id **4547-2** Component **2 Gearbox** Fluid **CASTROL RO 150 (--- GAL)**

RECOMMENDATION

The oil is near the end of it's useful service life, recommend schedule an oil change. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates per supplied limits.

## WEAR

All component wear rates are normal.

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## CONTAMINATION

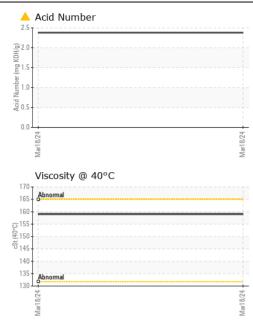
There is no indication of any contamination in the oil.

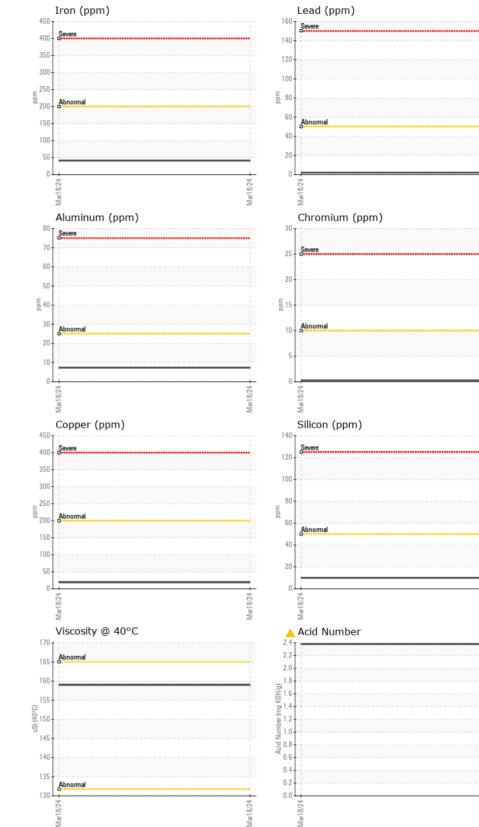
## **FLUID CONDITION**

The AN level is above the recommended limit.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0878194		
Sample Date		Client Info		18 Mar 2024		
Machine Age	mls	Client Info		36685		
Oil Age	mls	Client Info		0		
Filter Age	mls	Client Info		0		
Oil Changed		Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>200	41		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m	>10	<1		
Silver		ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	7		
Lead	ppm	ASTM D5185m	>20 >50	2		
	ppm	ASTM D5185m	>200	2 19		
Copper	ppm					
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	NONE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	10		
Potassium	ppm	ASTM D5185m	>20	3		
Potassium Water	ppm	ASTM D5185m WC Method	>20 >0.2	3 NEG		
	ppm scalar			-		
Water		WC Method	>0.2	NEG		
Water Silt	scalar	WC Method *Visual	>0.2 NONE	NEG NONE		
Water Silt Debris	scalar scalar	WC Method *Visual *Visual	>0.2 NONE NONE	NEG NONE NONE		
Water Silt Debris Sand/Dirt	scalar scalar scalar	WC Method *Visual *Visual *Visual	>0.2 NONE NONE NONE	NEG NONE NONE NONE		 
Water Silt Debris Sand/Dirt Appearance	scalar scalar scalar scalar	WC Method *Visual *Visual *Visual *Visual	>0.2 NONE NONE NONE NORML	NEG NONE NONE NONE NORML	  	   
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	scalar scalar scalar scalar scalar scalar scalar	WC Method *Visual *Visual *Visual *Visual *Visual	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORE NORML NEG		     
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	scalar scalar scalar scalar scalar scalar scalar	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORE NORML NEG 3		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	scalar scalar scalar scalar scalar scalar ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	scalar scalar scalar scalar scalar scalar ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	scalar scalar scalar scalar scalar scalar ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	scalar scalar scalar scalar scalar scalar ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328 1802 328		
Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm	WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>0.2 NONE NONE NORML NORML	NEG NONE NONE NORML NORML NEG 3 5 40 952 <1 19 88 1802 328		

Contact/Location: DAVE GILBERT - NEWKEA







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