



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	ATTENTION
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**DOOSAN 380 10-15 (S/N L3CDY-010041)**

Component  
**Right Final Drive**

Fluid  
**GEAR OIL SAE 80W90 (2 GAL)**

## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06145342	---	---
Sample Date		Client Info		29 Mar 2024	---	---
Machine Age	hrs	Client Info		3390	---	---
Oil Age	hrs	Client Info		1055	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ABNORMAL	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>500	395	---	---
Chromium	ppm	ASTM D5185m	>10	8	---	---
Nickel	ppm	ASTM D5185m	>10	<1	---	---
Titanium	ppm	ASTM D5185m		3	---	---
Silver	ppm	ASTM D5185m		<1	---	---
Aluminum	ppm	ASTM D5185m	>25	42	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

## CONTAMINATION

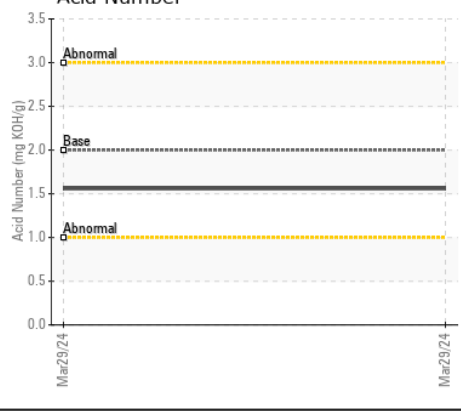
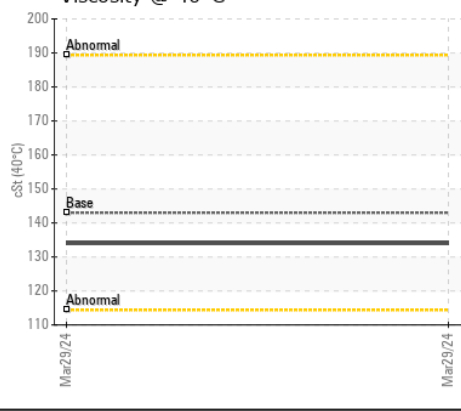
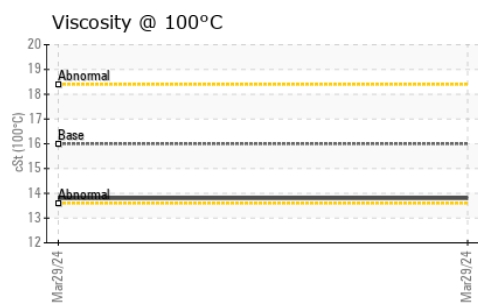
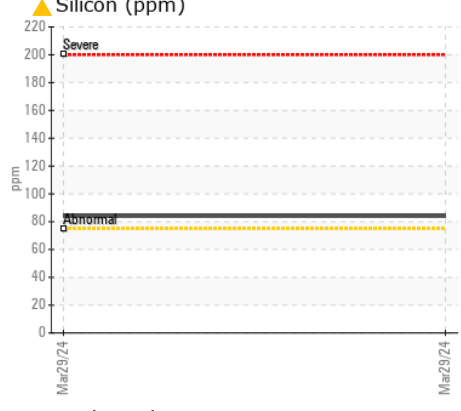
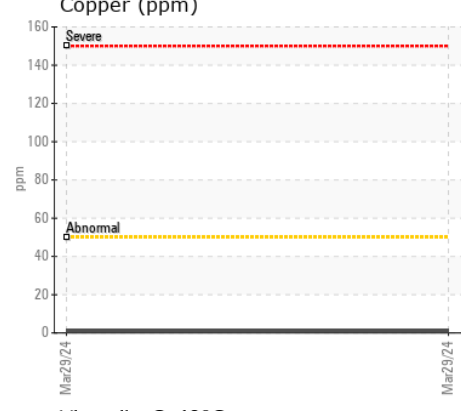
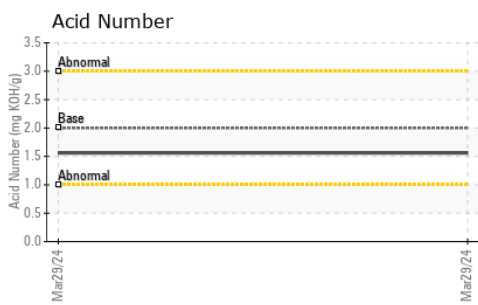
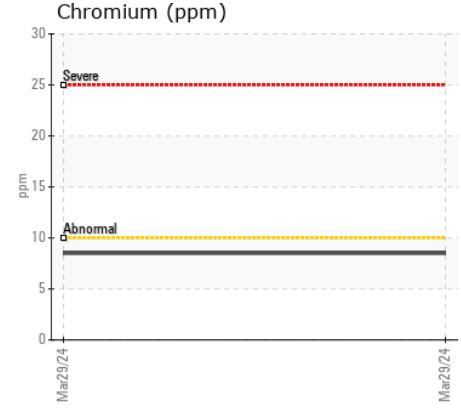
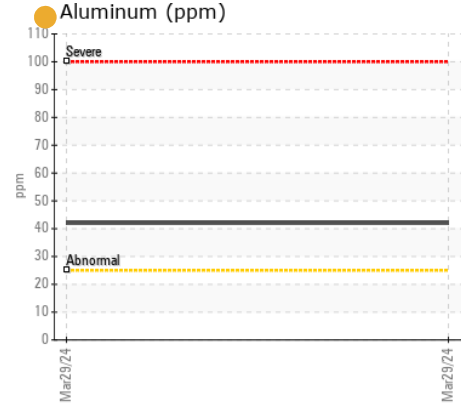
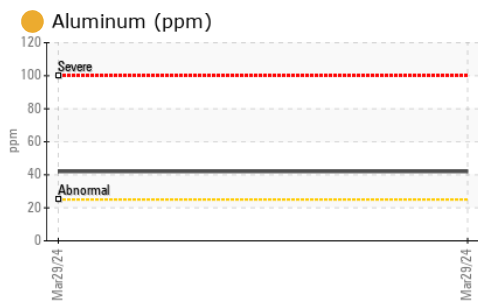
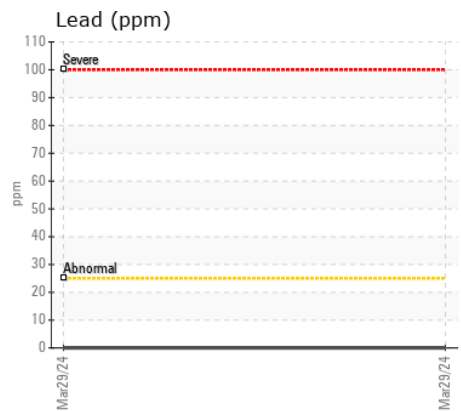
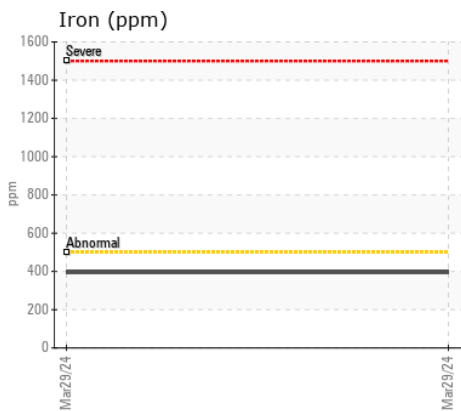
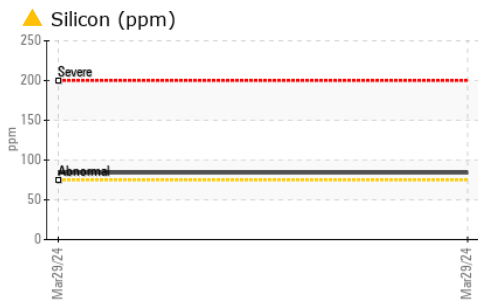
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Silicon	ppm	ASTM D5185m	>75	84	---	---
Potassium	ppm	ASTM D5185m	>20	5	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>170	3	---	---
Boron	ppm	ASTM D5185m	400	165	---	---
Barium	ppm	ASTM D5185m	200	0	---	---
Molybdenum	ppm	ASTM D5185m	12	1	---	---
Manganese	ppm	ASTM D5185m		4	---	---
Magnesium	ppm	ASTM D5185m	12	6	---	---
Calcium	ppm	ASTM D5185m	150	22	---	---
Phosphorus	ppm	ASTM D5185m	1650	1282	---	---
Zinc	ppm	ASTM D5185m	125	14	---	---
Sulfur	ppm	ASTM D5185m	22500	20852	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	1.56	---	---
Visc @ 40°C	cSt	ASTM D445	143	134	---	---
Visc @ 100°C	cSt	ASTM D445	16.0	13.8	---	---
Viscosity Index (VI)	Scale	ASTM D2270	117	98	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TR06145342 **Received** : 10 Apr 2024  
**Lab Number** : 06145342 **Tested** : 12 Apr 2024  
**Unique Number** : 10970150 **Diagnosed** : 14 Apr 2024 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KV100, VI )

**KASKI LOGGING**  
 22411 HE CEDAR CREEK RD  
 AMBOY, WA  
 US 98601  
 Contact: NATHAN BYRD

To discuss this sample report, contact Customer Service at 1-800-827-0711.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: