MAR II

WEAR CHECK Inland Marine Oil Analysis Program

# OIL ANALYSIS REPORT

| | |
|---|---|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Area
**R CLAYTON McWHORTER**
Machine Id
**[R CLAYTON McWHORTER] 001 563471-1**
Component
**Port Main Engine**
Fluid
**CHEVRON DELO 710 LE (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

## WEAR

All component wear rates are normal.

## CONTAMINATION

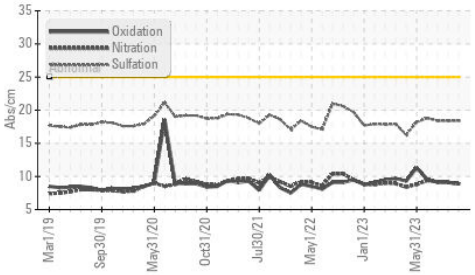
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

## FLUID CONDITION

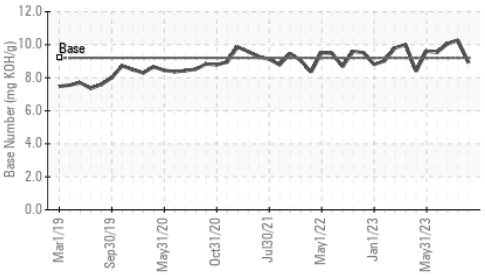
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | MW0055246 | MW0058446 | MW05933797 |
| Sample Date | | Client Info | | 01 Apr 2024 | 01 Sep 2023 | 01 Aug 2023 |
| Machine Age | hrs | Client Info | | 70136 | 67545 | 66827 |
| Oil Age | hrs | Client Info | | 0 | 0 | 66827 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |
| Iron | ppm | ASTM D5185m | >75 | 12 | 11 | 11 |
| Chromium | ppm | ASTM D5185m | >8 | <1 | 1 | 1 |
| Nickel | ppm | ASTM D5185m | >2 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >15 | 2 | 3 | 0 |
| Lead | ppm | ASTM D5185m | >18 | 4 | 4 | 2 |
| Copper | ppm | ASTM D5185m | >80 | 22 | 22 | 20 |
| Tin | ppm | ASTM D5185m | >14 | 3 | 3 | 3 |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silicon | ppm | ASTM D5185m | >20 | 3 | 5 | 4 |
| Potassium | ppm | ASTM D5185m | >20 | 3 | 2 | <1 |
| Fuel | | WC Method | >4.0 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.1 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | *ASTM D7844 | | 1.5 | 1.4 | 1.4 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 8.9 | 9.1 | 9.2 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 18.4 | 18.4 | 18.4 |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Sodium | ppm | ASTM D5185m | >75 | <1 | 2 | <1 |
| Boron | ppm | ASTM D5185m | | 50 | 38 | 42 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 45 | 47 | 44 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 19 | 12 | 16 |
| Calcium | ppm | ASTM D5185m | | 3472 | 3431 | 3686 |
| Phosphorus | ppm | ASTM D5185m | | 26 | 5 | 8 |
| Zinc | ppm | ASTM D5185m | 10 | 21 | 4 | 0 |
| Sulfur | ppm | ASTM D5185m | | 2773 | 2863 | 3097 |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 8.9 | 9.1 | 9.1 |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 9.2 | 8.91 | 10.25 | 10.07 |
| Visc @ 100°C | cSt | ASTM D445 | 15.5 | 14.9 | 15.2 | 15.2 |

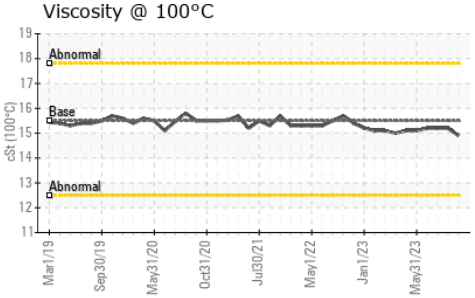
FT-IR (Direct Trend)



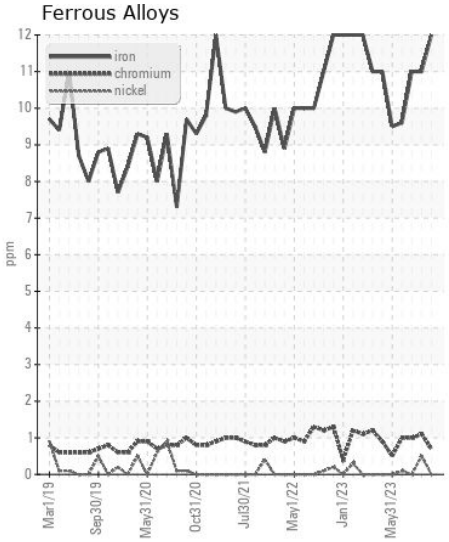

Base Number



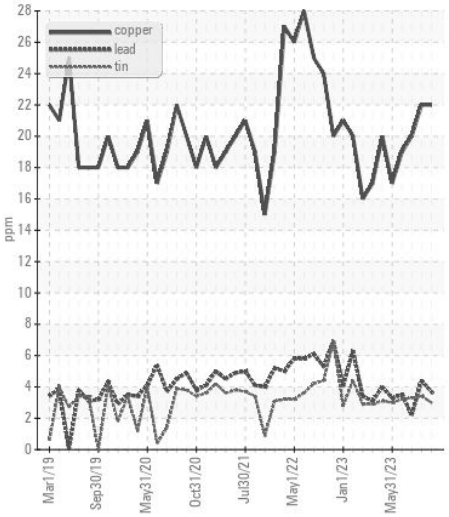

Viscosity @ 100°C



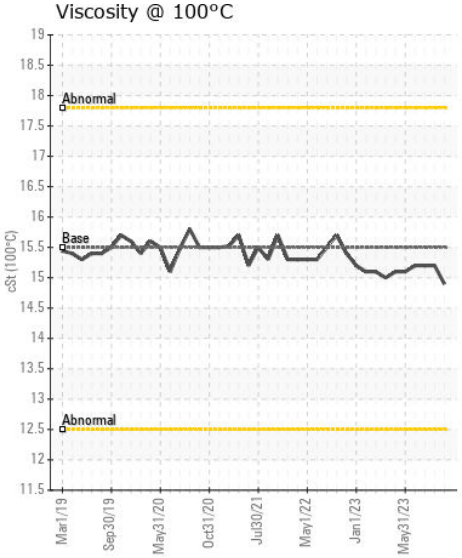

Ferrous Alloys



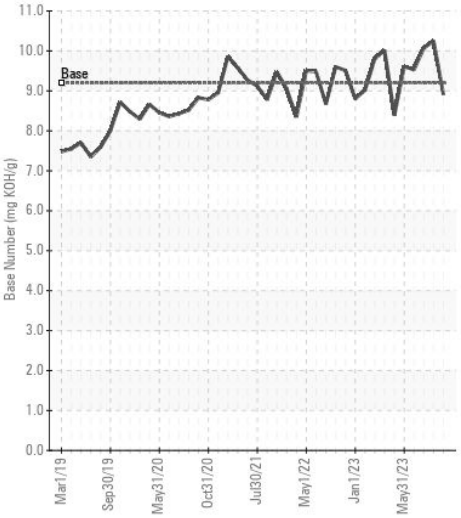

Non-ferrous Metals




Viscosity @ 100°C




Base Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : MW0055246
**Lab Number** : 06145364
**Unique Number** : 10970172
**Test Package** : MAR 2

**Received** : 10 Apr 2024
**Tested** : 12 Apr 2024
**Diagnosed** : 12 Apr 2024 - Wes Davis

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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