



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
CATERPILLAR 320E 3018 (S/N WBK01201)
Component
Left Final Drive
Fluid
TDTO FLUID SAE 30 (8 QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CL0005291	CL0004490	CL0003244
Sample Date		Client Info		05 Apr 2024	15 Jul 2023	26 May 2022
Machine Age	hrs	Client Info		10770	10300	9401
Oil Age	hrs	Client Info		1369	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Not Changd	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	120	94	115
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>15	<1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	5	6	5
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>75	<1	<1	0
Tin	ppm	ASTM D5185m	>8	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

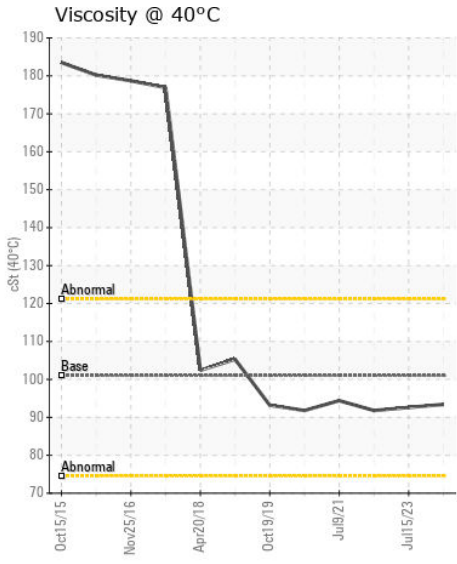
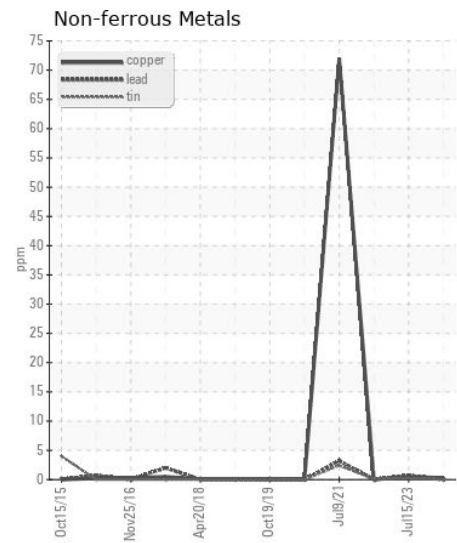
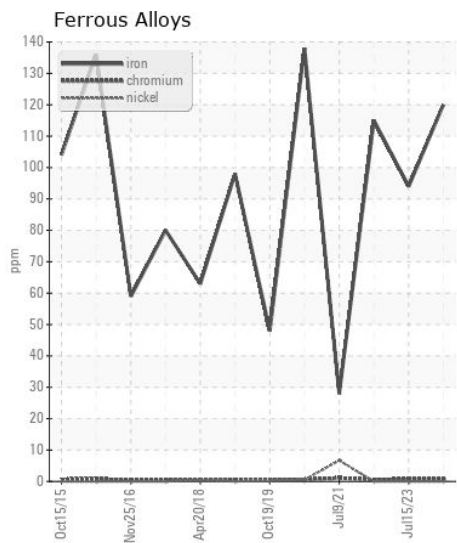
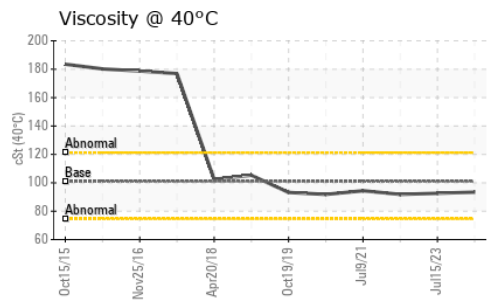
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>400	41	40	17
Potassium	ppm	ASTM D5185m	>20	3	1	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	3	<1
Boron	ppm	ASTM D5185m	37	3	4	4
Barium	ppm	ASTM D5185m	7	0	0	0
Molybdenum	ppm	ASTM D5185m	5	2	2	2
Manganese	ppm	ASTM D5185m		<1	1	1
Magnesium	ppm	ASTM D5185m	40	37	24	19
Calcium	ppm	ASTM D5185m	2650	4576	3725	2666
Phosphorus	ppm	ASTM D5185m	1050	1549	1093	808
Zinc	ppm	ASTM D5185m	1075	1689	1323	1075
Sulfur	ppm	ASTM D5185m	5750	7281	6279	8409
Visc @ 40°C	cSt	ASTM D445	101	93.4	92.6	91.8



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : CL0005291
Lab Number : 06145457
Unique Number : 10970265
Test Package : CONST
Received : 10 Apr 2024
Tested : 11 Apr 2024
Diagnosed : 14 Apr 2024 - Don Baldrige

PURCELL CONSTRUCTION
 3100 HIGH RIDGE RD
 CHARLOTTE, NC
 US 28270
 Contact: BEN MILKE
 ben@purcellconst.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)