

## Machine Id JOHN DEERE 1023E 1LV1023EHEH412906 Component Hydraulic System Fluid JOHN DEERE HY-GARD HYD/TRANS (--- QTS)

RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

## WEAR

The iron level is abnormal. The copper level is severe. Copper level high for break in.

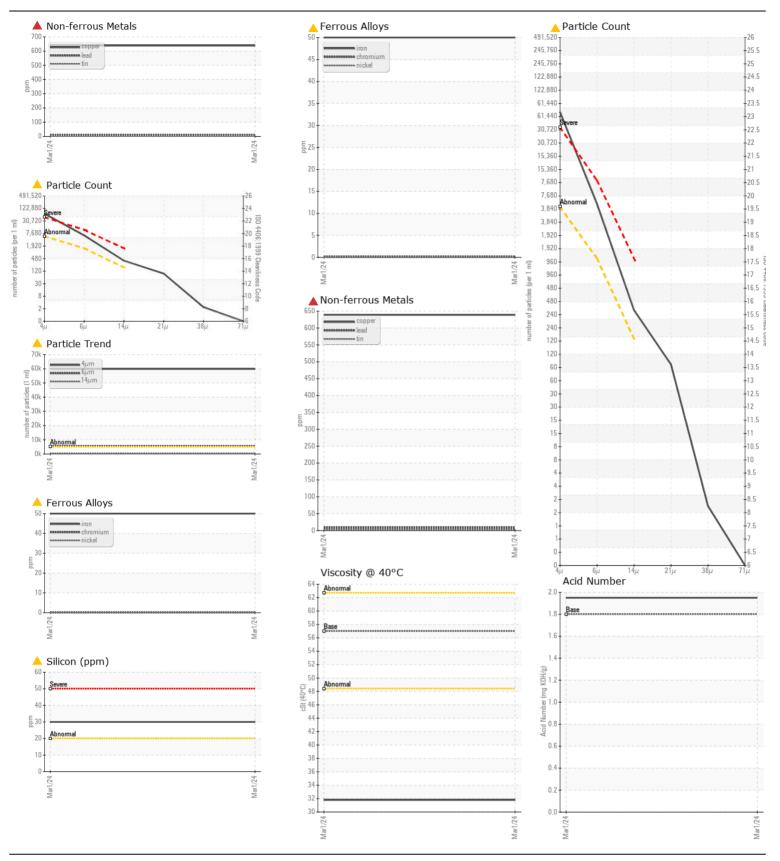
## CONTAMINATION

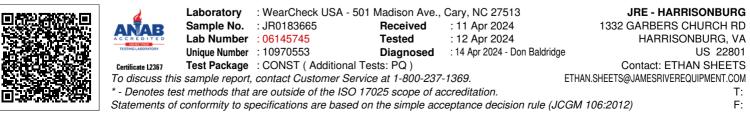
There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0183665		
Sample Date		Client Info		01 Mar 2024		
Machine Age	hrs	Client Info		464		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				SEVERE		
PQ		ASTM D8184		25		
Iron	ppm	ASTM D5185m	>20	<u> </u>		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		<1		
Aluminum	ppm	ASTM D5185m	>10	11		
Lead	ppm	ASTM D5185m	>10	8		
Copper	ppm	ASTM D5185m	>75	<b>6</b> 39		
Tin	ppm	ASTM D5185m	>10	2		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	<b>▲</b> 30		
Potassium	ppm	ASTM D5185m	-	6		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		▲ 59874		
Particles >6µm		ASTM D7647	>1300	▲ 5427		
Particles >14µm		ASTM D7647	>160 >40	▲ 336		
Particles >21µm		ASTM D7647		▲ 81 2		
Particles >38µm		ASTM D7647	>10 >3	2		
Particles >71µm		ASTM D7647		-		
Oil Cleanliness Silt	aaalar	ISO 4406 (c) *Visual	>19/17/14 NONE	23/20/16 NONE		
Debris	scalar scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
	304141	visual	20.1			
Sodium	ppm	ASTM D5185m		5		
Boron	ppm	ASTM D5185m	6	<1		
Barium	ppm	ASTM D5185m	0	2		
Molybdenum	ppm	ASTM D5185m	0	<1		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m	145	109		
Calcium	ppm	ASTM D5185m	3570	3567		
Phosphorus	ppm	ASTM D5185m	1290	1067		
Zinc	ppm	ASTM D5185m	1640	1318		
Sulfur	ppm	ASTM D5185m		4305		
Acid Number (AN)	mg KOH/g	ASTM D8045	1.8	1.95		
Visc @ 40°C	cSt	ASTM D445	57.0	31.8		





Contact/Location: ETHAN SHEETS - JAMROCVA Page 2 of 2