



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**RIG 879**  
Machine Id  
**R879-MP-01**  
Component  
**Gearbox**  
Fluid

## BRENTAG COASTAL CHEMICAL HBC GEAR OIL 320 (--- GAL)

### RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the component make and model with your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0014301</b>	KL0013733	KL0013943
Sample Date		Client Info		<b>03 Apr 2024</b>	05 Mar 2024	06 Feb 2024
Machine Age	days	Client Info		<b>0</b>	0	0
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	<b>17</b>	44	150
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	1
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	3
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	11	55
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>6</b>	11	20
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

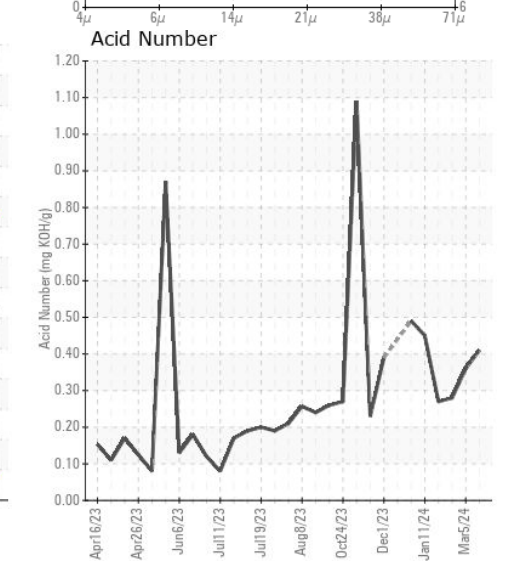
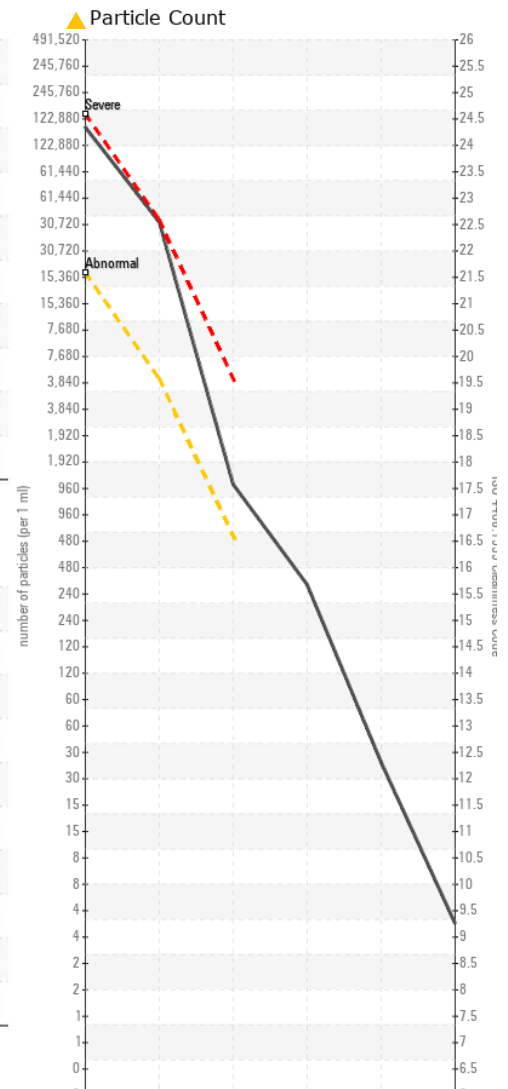
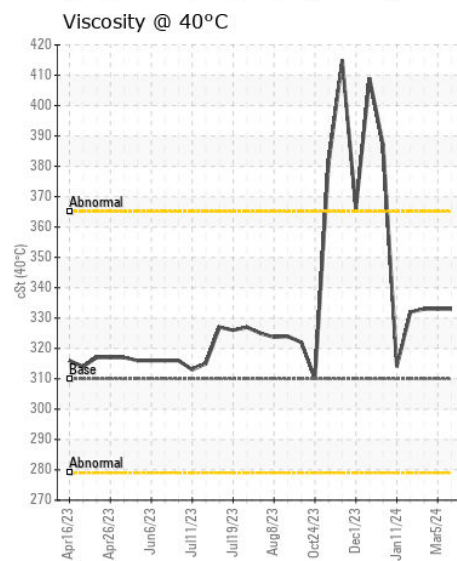
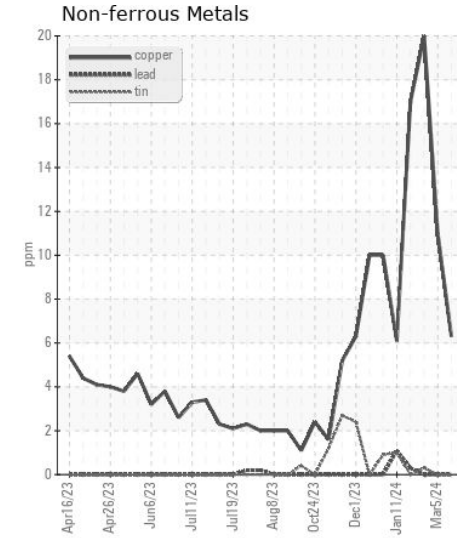
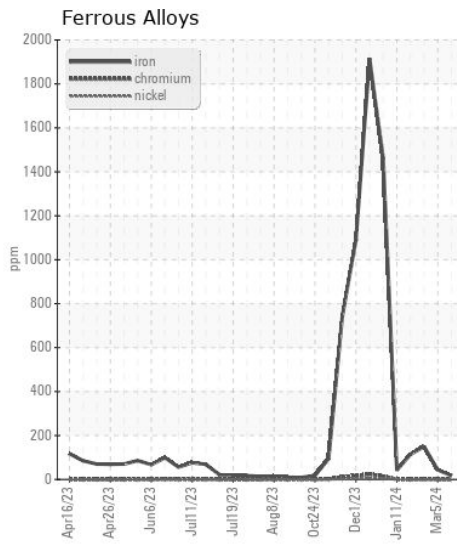
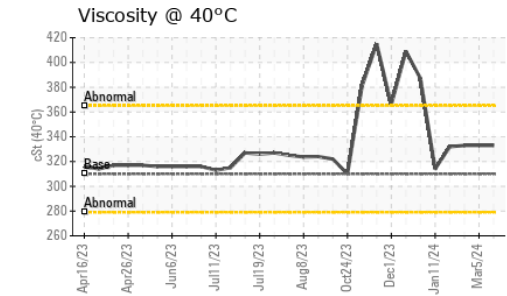
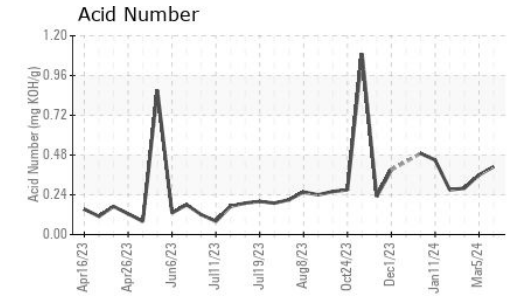
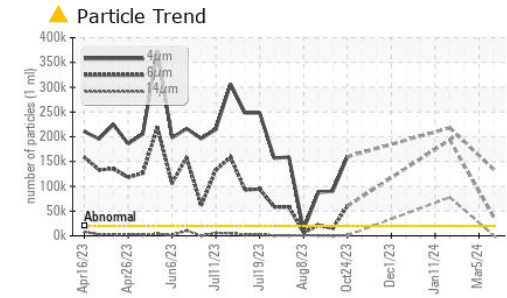
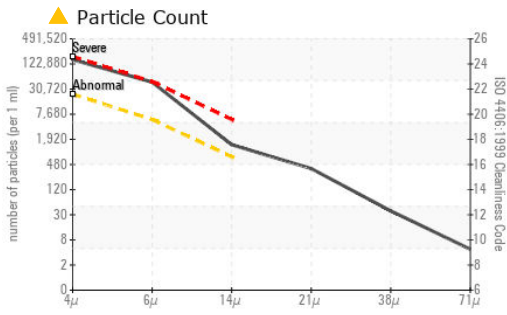
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>50	<b>15</b>	44	205
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	21
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>20000	<b>134132</b>	---	---
Particles >6µm		ASTM D7647	>5000	<b>38915</b>	---	---
Particles >14µm		ASTM D7647	>640	<b>1252</b>	---	---
Particles >21µm		ASTM D7647	>160	<b>337</b>	---	---
Particles >38µm		ASTM D7647	>40	<b>33</b>	---	---
Particles >71µm		ASTM D7647	>10	<b>4</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>24/22/17</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>5</b>	17	44
Boron	ppm	ASTM D5185m		<b>&lt;1</b>	1	2
Barium	ppm	ASTM D5185m		<b>6</b>	46	287
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	2
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	2
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	12
Calcium	ppm	ASTM D5185m		<b>32</b>	35	207
Phosphorus	ppm	ASTM D5185m		<b>113</b>	84	138
Zinc	ppm	ASTM D5185m		<b>39</b>	30	51
Sulfur	ppm	ASTM D5185m		<b>10044</b>	8579	8527
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.41</b>	0.36	0.28
Visc @ 40°C	cSt	ASTM D445	310	<b>333</b>	333	333



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014301 **Received** : 11 Apr 2024  
**Lab Number** : 06145838 **Tested** : 12 Apr 2024  
**Unique Number** : 10975916 **Diagnosed** : 12 Apr 2024 - Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)