



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id  
**LIEBHERR 1400 CR4415 (S/N 074-414)**  
 Component  
**Hydraulic System**  
 Fluid  
**DEXRON III (140 GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) DEXRON III. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0873462</b>	WC0810427	WC0401785
Sample Date		Client Info		<b>05 Apr 2024</b>	31 Jul 2023	12 Mar 2020
Machine Age	hrs	Client Info		<b>11100</b>	9662	5743
Oil Age	hrs	Client Info		<b>1000</b>	0	0
Filter Age	hrs	Client Info		<b>1000</b>	0	0
Oil Changed		Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>3</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	<1	0
Lead	ppm	ASTM D5185m	>10	<b>2</b>	<1	0
Copper	ppm	ASTM D5185m	>75	<b>7</b>	3	0
Tin	ppm	ASTM D5185m	>10	<b>1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

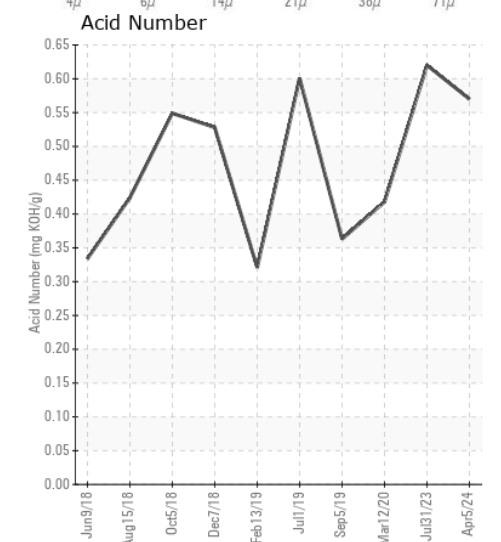
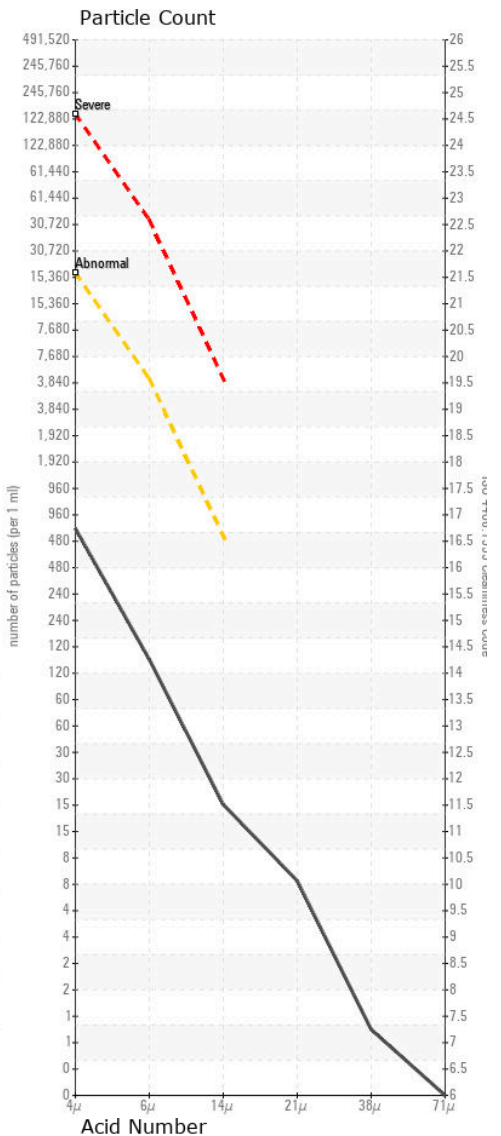
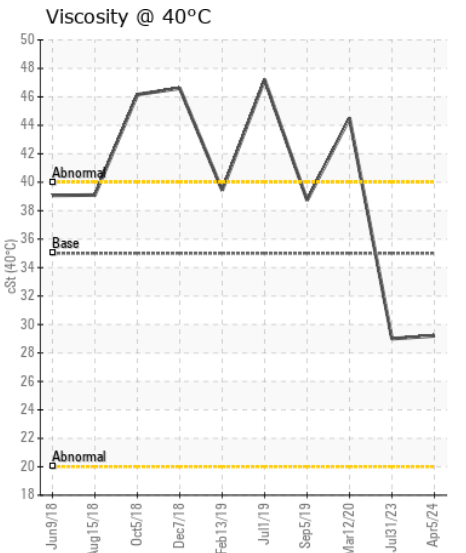
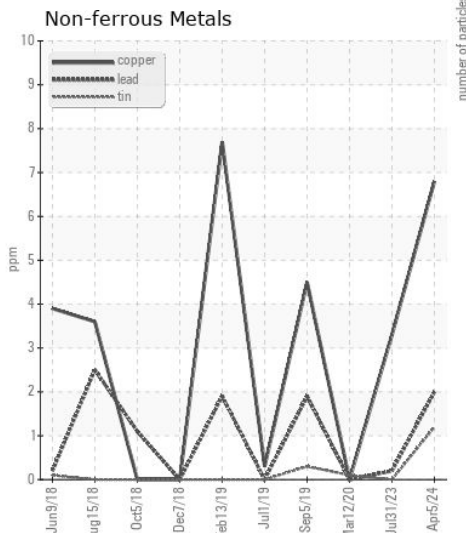
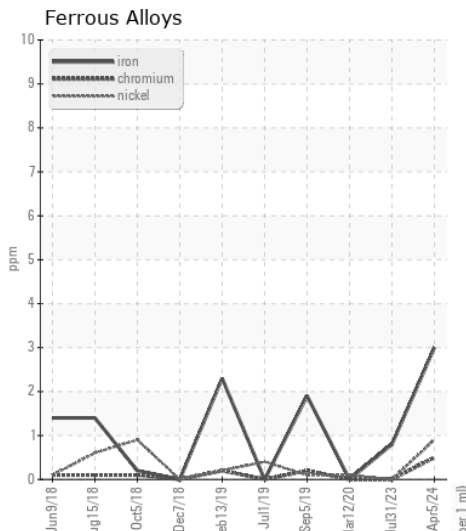
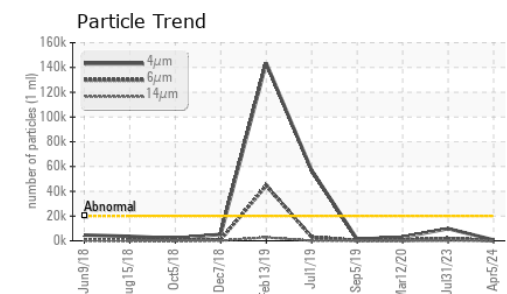
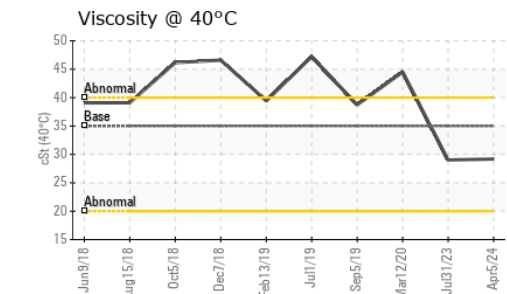
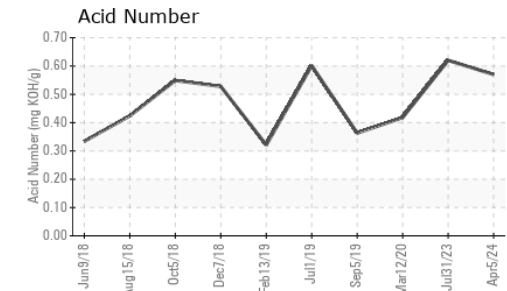
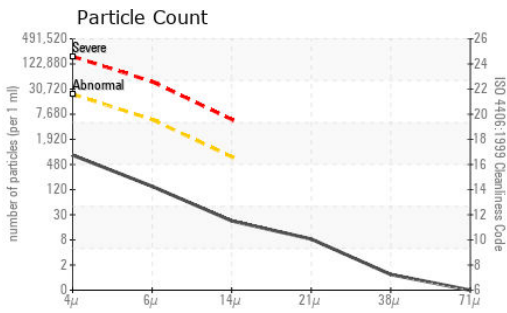
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>3</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>20000	<b>705</b>	9836	2930
Particles >6µm		ASTM D7647	>5000	<b>127</b>	1923	517
Particles >14µm		ASTM D7647	>640	<b>19</b>	129	25
Particles >21µm		ASTM D7647	>160	<b>7</b>	33	6
Particles >38µm		ASTM D7647	>40	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>17/14/11</b>	20/18/14	19/16/12
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	1	0
Boron	ppm	ASTM D5185m		<b>81</b>	82	5
Barium	ppm	ASTM D5185m		<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>1</b>	0	1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>4</b>	0	9
Calcium	ppm	ASTM D5185m		<b>105</b>	100	102
Phosphorus	ppm	ASTM D5185m		<b>251</b>	241	407
Zinc	ppm	ASTM D5185m		<b>119</b>	95	549
Sulfur	ppm	ASTM D5185m		<b>1164</b>	1398	959
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.57</b>	0.62	0.418
Visc @ 40°C	cSt	ASTM D445	35.0	<b>29.2</b>	29.0	44.5



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0873462  
**Lab Number** : 06146519  
**Unique Number** : 10976597  
**Test Package** : CONST

**Received** : 11 Apr 2024  
**Tested** : 12 Apr 2024  
**Diagnosed** : 12 Apr 2024 - Wes Davis

**BUCKNER HEAVY LIFT**  
 4732 NC 54 EAST  
 GRAHAM, NC  
 US 27253-9215

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)