



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
[20590616]
 Machine Id
PHILADELPHIA MIXER 810-M2030 (S/N 94DCZ0474)
 Component
Gearbox
 Fluid
ROYAL PURPLE POLYGUARD FDA 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0904625	WC0842627	WC0805851
Sample Date		Client Info		09 Apr 2024	23 Oct 2023	11 Apr 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Filter Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	5	2	1
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	<1	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	0	0
Lead	ppm	ASTM D5185m	>100	1	0	0
Copper	ppm	ASTM D5185m	>200	<1	0	0
Tin	ppm	ASTM D5185m	>25	1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

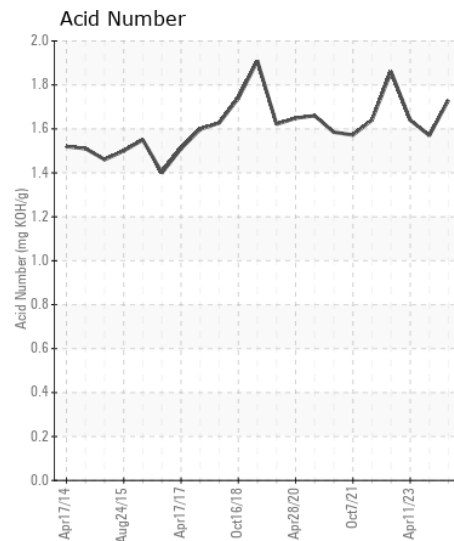
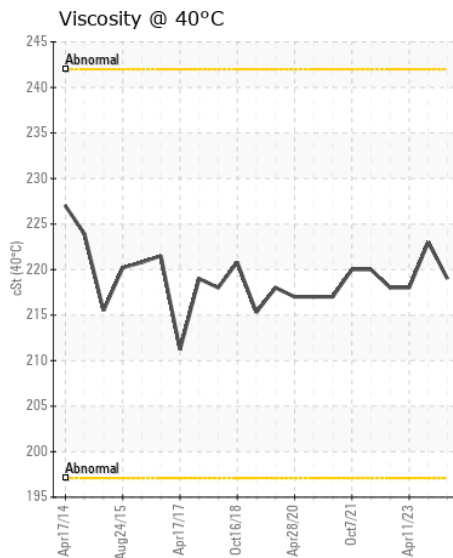
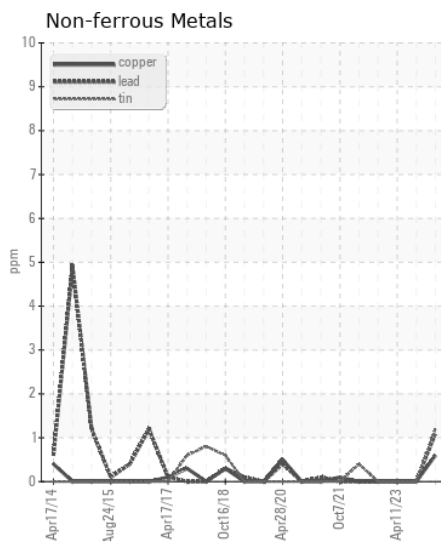
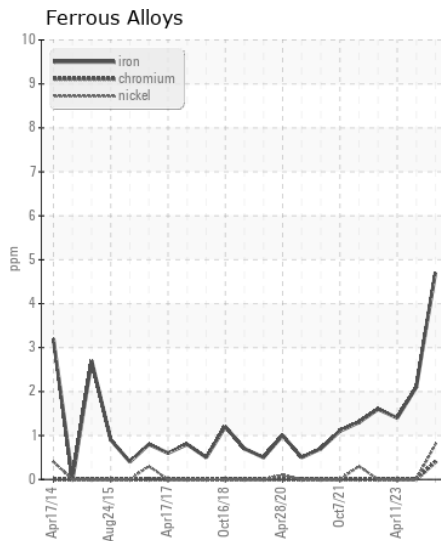
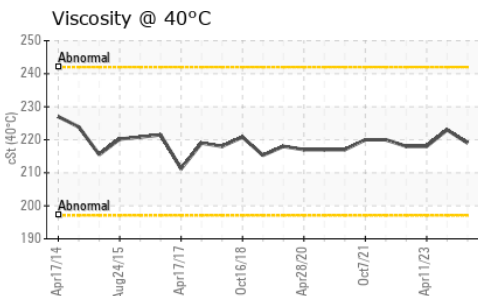
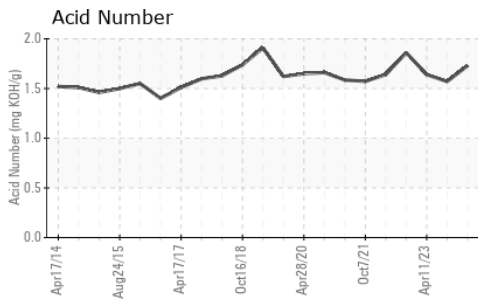
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	3	3	2
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	0	3
Calcium	ppm	ASTM D5185m		4	0	0
Phosphorus	ppm	ASTM D5185m		530	474	484
Zinc	ppm	ASTM D5185m		9	0	0
Sulfur	ppm	ASTM D5185m		119	0	0
Acid Number (AN)	mg KOH/g	ASTM D8045		1.73	1.57	1.64
Visc @ 40°C	cSt	ASTM D445		219	223	218



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : WC0904625

Lab Number : 06146656

Unique Number : 10976734

Test Package : IND 2

Received : 11 Apr 2024

Tested : 12 Apr 2024

Diagnosed : 16 Apr 2024 - Angela Borella

THERMO FISHER
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)