



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id  
**LIEBHERR 1400 CR4415 (S/N 074-414)**  
 Component  
**1 Swing Drive**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

## WEAR

All component wear rates are normal.

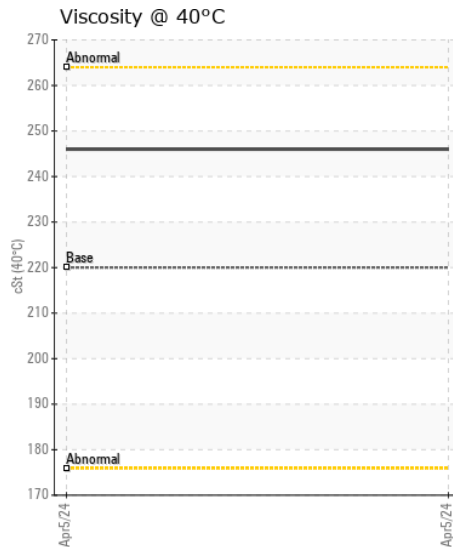
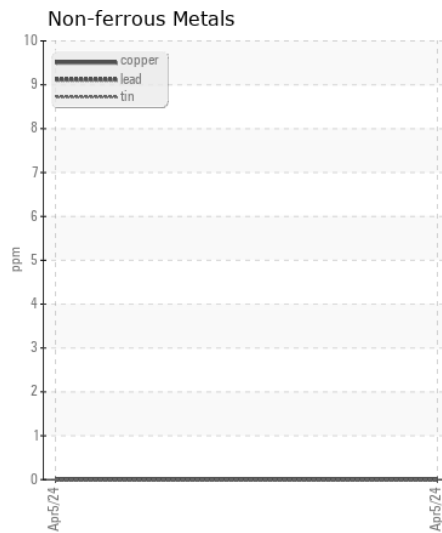
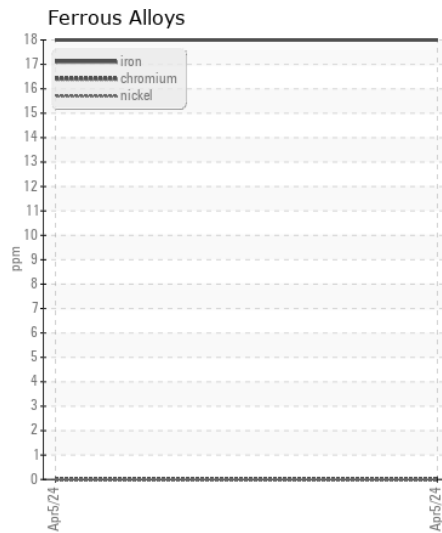
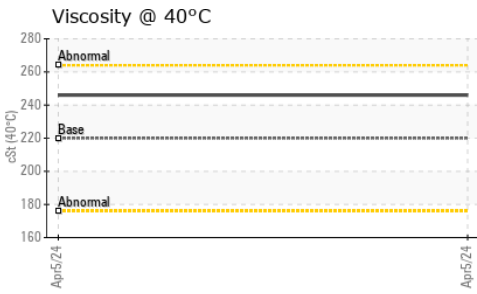
## CONTAMINATION

There is no indication of any contamination in the oil.

## FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0873461	---	---
Sample Date		Client Info		05 Apr 2024	---	---
Machine Age	hrs	Client Info		11100	---	---
Oil Age	hrs	Client Info		1000	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				NORMAL	---	---
Iron	ppm	ASTM D5185m	>400	18	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	0	---	---
Lead	ppm	ASTM D5185m	>50	0	---	---
Copper	ppm	ASTM D5185m	>200	0	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>50	1	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	MODER	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m	50	0	---	---
Barium	ppm	ASTM D5185m	15	0	---	---
Molybdenum	ppm	ASTM D5185m	15	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	50	0	---	---
Calcium	ppm	ASTM D5185m	50	21	---	---
Phosphorus	ppm	ASTM D5185m	350	445	---	---
Zinc	ppm	ASTM D5185m	100	29	---	---
Sulfur	ppm	ASTM D5185m	12500	19678	---	---
Visc @ 40°C	cSt	ASTM D445	220	246	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0873461  
**Lab Number** : 06146777  
**Unique Number** : 10976855  
**Test Package** : CONST

**Received** : 11 Apr 2024  
**Tested** : 12 Apr 2024  
**Diagnosed** : 12 Apr 2024 - Wes Davis

**BUCKNER HEAVY LIFT**  
 4732 NC 54 EAST  
 GRAHAM, NC  
 US 27253-9215

Contact: MICHAEL LAWSON  
 michael@bucknercompanies.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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